## INSTRUCTION MANUAL

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& \text { FT-IOIEX }
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Regarding the difference of models FT-101E, FT-101EE and FT-101EX, please refer to the following comparison list. Other specifications are all the same in three models.

|  | FT-101E | FT-101EE | FT-101EX |
| :---: | :---: | :---: | :---: |
| 160 m Band Crystal | $\bigcirc$ | $\bigcirc$ | X |
| 80m " " | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| $40 \mathrm{~m} " \quad$ " | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
| $20 \mathrm{~m} \quad$ " | 0 | $\bigcirc$ | $\bigcirc$ |
| $15 \mathrm{~m} " \quad$ " | $\bigcirc$ | $\bigcirc$ | 0 |
| $10 \mathrm{~mA} " \quad$ " | $\bigcirc$ | 0 | X |
| $10 \mathrm{mB} " \quad$ " | $\bigcirc$ | $\bigcirc$ | 0 |
| $10 \mathrm{mC}{ }^{\prime} \quad$ " | $\bigcirc$ | $\bigcirc$ | X |
| 10 mD " $\quad$ " | 0 | $\bigcirc$ | X |
| AUX | $\times$ | X | X |
| WWV/JJY* " | 0 | 0 | $\times$ |
| Marker " | $\bigcirc$ | 0 | 0 |
| CW Filter | $\times$ | X | X |
| RF Processor/FIX Unit | $\bigcirc$ | X | X |
| DC-DC Converter | $\bigcirc$ | 0 | $x$ |
| Cooling Fan | O** | O** | X |
| Microphone | $\bigcirc$ | $\bigcirc$ | 0 |

$O=$ Installed.
$X=$ Not installed. (available as option)

* = Receive only.
$* *=$ Not installed in the U.S.A. and Canadian models.
AUX $=$ Any 500 kHz coverage between $14.5-28.0 \mathrm{MHz}$.
This manual is revised for the units produced starting with Lot No. 024 and the lots produced subsequently.


## SSB TRANSCEIVER



## GENERAL DESCRIPTION

The model FT-101E/277E SSB Transceiver is a precision built, compact high performance transceiver of advanced design providing SSB (USB, LSB selectable), CW and AM modes of operation. The transceiver operates at an input of 260 watts SSB, 180 watts CW and 80 watts AM on all bands 160 to 10 meters.
All circuits, except the transmitter driver and linear amplifier, are transistorized and composed of standard computer type plug-in modules, permiting easy maintenance.
The transceiver is self-contained, requiring only an antenna and an A.C. mains for home, portable or mobile operation. The transceiver may be operated from 100/110/ 117/200/220/234 volts AC when appropriately wired but is normally supplied for 117 volt AC and 12 volt DC operation. The two-way solid state power supply is an integral part of the unit. Two power cords are provided with the transceiver. Selection of AC or DC power source is automatically made when the proper line cord plug is inserted.
For mobile operation a separate switch is provided on the front panel to turn off the tube heaters while in
the receive mode. In this mode the transceiver draws only 0.5 amp . less than your auto dash lights.

All accessories, such as VOX, break-in CW with sidetone, 25 and 100 KHz calibrators, noise blanker, 10 MHz WWV are built-in. In addition, dual VFO adaptor, crystal control adaptor, speaker and clarifier are integral parts of the unit. Provision is made for the installation of 600 Hz crystal filter for the expert CW. DX operator. The CW filter is selected automatically when the transceiver mode switch is placed in the CW position.
The entire transceiver weighs approximately 30 pounds, is $131 / 2^{\prime \prime}$ wide, 6 " high, $111 / 2^{\prime \prime}$ deep. Construction is of heavy-gauge steel which provides an extremely rugged package, virtually immune to the effects of vibration and shock.
The SP $101 \mathrm{~PB} / 277 \mathrm{~PB}$ combination phone patch and external speaker, is a valuable optional accessory for base operation. The unit features an elliptical type speaker for high quality voice reproduction. Other optional equipment includes the FV-101B/277B external VFO and mobile mounting brackets.

## SPECIFICATIONS

Frequency Range .............................................................. $1.8 \sim 29.9 \mathrm{MHz}$ amateur bands, ( 160 thru 10m)

$10 \sim 10.5 \mathrm{MHz}$ Receive only

## INSTALLATION

The transceiver is designed to provide a complete single unit installation for fixed, portable, or mobile operation. Two prewired plugs are furnished with the unit for AC or DC operation. This system provides the flexibility required for various installations and allows rapid change from fixed to mobile operation.

## Base Station Installation;

The transceiver is designed for use in many areas of the world using supply voltages that may differ from the operators local supply voltage. Therefore, before connecting the AC cord to the power outlet, be sure that the voltage marked on the rear of the transceiver agrees with the local AC supply voltage.

## CAUTION

## Permanent damage will result if improper AC supply voltage is applied to the transceiver.

The transceiver should be connected to a good ground. The ground lead should be connected to the terminal marked GND located on the rear panel of the transceiver.

## Mobile Installation;

The transceiver will operate satisfactorily from any 12 volt negative-ground battery source by connecting the DC power cord to the rear panel receptacle. For under-dash mounting, a special mounting bracket is available from your dealer. A location should be selected clear of heater ducts. No special mounting precautions need be observed if adequate ventilation space is available. A minimum of two inches of air space above the cabinet top and on all sides is recommended to allow proper air flow around the cabinet. Never stack other units above or below the cabinet since the accumulated heat from both units could cause permanent damage.

The transceiver requires an average of 14 amps on transmit and 20 amps on voice peaks. The fuse in the DC power cable should be rated at 20 amps . When making connections to the car battery, be certain that the REI) lead is connected to the positive $(+)$ terminal and the BLACK lead to the negative ( - ) terminal of the battery. Reversed connections could permanently
damage the transceiver. The BLACK lead should run directly to the negative terminal of the battery. Using the car frame as a negative connection or connecting the positive lead at a point such as the ignition switch places the devices creating noise in the same current path as the transceiver and fails to take advantage of the filtering action of the battery. The power cable should be kept away from ignition wires and be as short as possible to minimize voltage drop and to provide a low impedance path from the transceiver to the battery.
Prior to operating the transceiver in a mobile installation, the voltage regulator setting should be checked. In many vehicles, the voltage regulations is very poor and in some cases, the regulator may be adjusted for an excessively high charging voltage. As the battery and regulator age, the maximum voltage while charging can increase to a very high level which is injurious to the battery and could cause damage to the transceiver.

The transceiver is designed to operate from a source voltage range of 11 to 14 volts. It is necessary to carefully set the regulator so that the highest charging voltage does not exceed 14 volts. The transceiver should be switched "OFF" when vehicle is started to prevent voltage transcients from damaging power supply transistors.

## Antenna;

## CAUTION

## Never transmit without having proper antenna or dummy load connected to the transceiver

The transceiver is designed for use with resonant antenna having an impedance $50-75$ ohm resistive load.

The antenna is usually the most critical part of a station installation. Results both in receiving and trans. mitting will depend on how well the antenna is installed and adjusted. Any of the common antenna systems designed for use on the high frequency amateur bands may be used with the transceiver, provided the input impedance of the antenna system is within the capability of the transceiver pi-matching network (50.75 ohms).

If a tuned open wire transmission line, or a long wire antenna is used, a suitable antenna tuner must be used between the antenna and the transceiver to provide an impedance match between the unbalanced coaxial output of the transceiver and the balanced open-wire feeder or long wire.

For mobile operation, most of the commercially available antennas on the market will give good results with coaxial cable is securely grounded to the chassis of the vehicle at the antenna mount. Adjust the antenna length carefully for minimum SWR after installation.

## INTERCONNECTIONS



## WARNING

SERIOUS DAMAGE MAY RESULT TO THE INVERTER TRANSISTORS IF POWER PLUG OTHER THAN THOSE SUPPLIED WITH THE UNIT ARE UTILIZED.
CINCH JONES OR OTHER SIMILAR U.S.A. VERSION CONNECTORS WILL FIT, HOWEVER THE PIN NUMBERING SYSTEM IS DIFFERENT.

FTV-250/FTV-650B
(2/6 METER TRANSVERTER)


## CONTROLS AND SWITCHES

The transceiver has been specifically designed for ease of operation and versatility. All controls have been preset at the factory. Several of the controls are unusual in operation, and improper adjustment may result in signals of poor quality. The various front
panel controls and their functions are described in the following section. Be certain that you understand thoroughly the function of each control before operating the transceiver.

(1) VFO Select Switch :

This switch provides selection of the companion FV-101B external VFO or two fixed crystal oscillator positions. Normal operation of the transceiver VFO requires that the switch be placed in the "INT" position.
INT-. FT-101E/277E VFO controls both transmitter and receiver frequencies.
RX EXT--FV-101B/277B EXTERNAL VFO controls the receiver frequency and the $\mathrm{FT}-101 \mathrm{E} / 277 \mathrm{E}$ VFO controls transmitter output frequency.
TX EXT--FV-101B/277B EXTERNAL VFO controls the transmitter output frequency and the FT-101E/ 277 EVFO controls the receiver frequency.
EXT-. FV-101B/277B EXTERNAL VFO controls both transmitter and receiver frequencies.
CH1, CH2--Provides crystal control of the transceiver. Proper crystals must be installed on PB1534 crystal oscillator board, for crystal controlled operation.
(2) MODE Switch; (LSB-USB-TUNE-CW-AM)

The MODE switch is a five-position switch. This switch is used to select the mode of operation; LSB, USB, AM, CW, or TUNE position. In the AM, CW and TUNE position, a separate crystal is used to shift the carrier frequency into the filter passband.
(3) RF GAIN/AF GAIN:

The RF GAIN and AF GAIN controls are mounted
on concentric shafts. RF GAIN control (lever control) varies the gain of the receiver RF and IF amplifier. Maximum sensitivity is obtained with the control set at 10 (fully clockwise).
The AF GAIN control (round knob) adjusts the audio output level at the speaker and phone jack. Clockwise rotation increases the audio output.
(4) Tuning Knob

The tuning knob located directly below the main dial window in combination with the band switch determines the actual frequency of operation.
The VFO drive mechanism consists of a precision spring loaded split gear system in combination with a planetary drive unit to provide zero backlash at low tuning rates. Each revolution of the tuning knob results in a frequency change of 16 KHz as indicated on the skirt surrounding the tuning knob.
( 5 ) BAND Switch;
The band switch is an eleven-position switch used to select the desired band for receiving or transmitting. The band indication is color coded to guide the operator selecting in the proper frequency scale for each band.
(6) (7) CLARIFIER ;

The clarifier control provides a means for tuning the receiver frequency 3 KHz to either side of the transmitting frequency. Thus, it is possible to set the pitch of the voice you are receiving to the
most readable point without affecting your transmitting frequency. Its use is particularly valuable in "net" operation where several participants may be transmitting slightly off frequency. The clarifier control functions with the clarifier switch (7) set to the push-down position, and a red warning lamp lights up. With the clarifier switch out position, the red lamp turns off and the receiver is locked to the transmitting frequency.
Normally, you will want to keep the clarifier in the OFF position until the initial contact is made. The clarifier control may then be used to zero-in and correct the any drift on the received signal.

## (8) PRESELECT ;

This control pretunes the signal circuits for both transmit and receive. The preselect circuit provides continuous permiability tuning throughout the frequency range of the transceiver.
(9) MIC GAIN/CARRIER ;

The MIC GAIN/CARRIER controls are mounted on concentric shafts. The carrier control (lever control) varies the amount of the carrier in the CW, AM and TUNE modes of operation.
The MIC GAIN control (round knob) varies the audio level from the microphone amplifier stage. The control has sufficient range to permit the use of any high impedance crystal or dynamic microphone. Both. controls have maximum gain with the control set at 10 (fully clockwise).
(10) PLATE;

Tunes plate circuit of the final amplifier.
(11) LOADING;

Tunes the output circuit of the pi network to match antenna and feed line impedance.
(12) LEVEL

This controls the output level of the RF processor with the RF processor on.

## (A) POWER

Main switch turns transceiver "ON" for both AC and DC operation.
(B) HEATER

With this switch in the down position, the transmitter tube heaters are turned off. This reduces battery drain to 0.5 amp and thus permits long periods of listening without excessive battery drain. Pushing the rocker switch to the upper position provides supply voltage to the tube heaters. After a 30 second warm-up, the transmitter is ready for operation. This switch operates in both DC and AC modes.

## (C) MOX-PTT-VOX (FUNCTION SWITCH)

This slide switch selects desired transmitter mode for both microphone and key operation.

MOX-(Manual transmit switch position)
Locks transmitter "ON" and must be returned to PTT position for receiver recovery.
PTT-(Push-to-talk)
Locks transmitter "ON" when microphone switch is depressed. Receiver recovers automatically when microphone switch is released.
VOX-(Voice operated transmit or break-in CW operation)

This switch position allows the operator to actuate the transmitter by simply speaking into the microphone. Receiver recovers automatically when the operator stops speaking.
For break-in CW, the VOX system will actuate the transmitter each time the key is depressed, and receiver recovers each time key is released.
(D) PROCESS

RF speech processor is placed into the circuit to increase the modulation power with this switch ON position.

## (E) NB (NOISE BLANKER)

In upper position, the noise blanker is placed in the circuit and eliminates noise pulses caused by auto ignition.
(F) RF ATT (RF Attenuator)

This switch provides insertion of a 20 db attenuator in the incoming signal path to minimize cross modulation which may be caused by extremely strong local signals.

## (G) $25 \mathrm{KHz} / 100 \mathrm{KHz}$ (CALIBRATOR)

The 100 KHz crystal oscillator is used to calibrate the receiver. In the 25 KHz position, the 25 KHz multivibrator generates a marker signal at each 25 KHz point on the dial. Clarifier control must be in the "OFF" position when setting calibration.

## (H) PHONES

Headphone may be inserted in this jack for private listening. The internal speaker is disconnected when the headphone plug is inserted. Any high quality head phone may be used.
(I) MIC

Microphone Jack. Four pin connector is used for microphone input, and push to talk relay actuation.
(J) METER

Selects the meter mode to read PA cathode current (I.C.), relative power output (PO), or ALC feedback voltage. Lower meter scale is calibrated 0 to .5 amp . Example: $.25=250 \mathrm{~mA}$

(a) AF-IN ;

Audio input jack for auxiliary station equipment. An FM detector unit, or a high level microphone, may be applied at this point for audio output from the transceiver speaker.
(b) IF OUT ;

3180 KHz IF signal is available from this jack for use with other station equipment such as panoramic adapter, etc.
(c) SP ;

Audio output is provided at this jack for an external speaker. Output impedance is 4 ohms and the internal speaker will be disabled when plug is inserted.
(d) PTT ;

This jack may be used for external actuation of the transmitter. As an example, a foot switch may be inserted into this jack to provide remote control of the transmitter PTT relay.

## (e) PATCH;

Speech input cerminal for phone patch connection. Impedance is 50 K ohms.

## (f) REC;

This jack is connected to the receiver output (4 ohms) to be used for phone patch or other use.
(g) TONE ;

Sidetone output for additional receiver if used.
(h) A-TRIP;

Anti-trip input from additional receiver if used.
(i) FAN ;

Power outlet for cooling fan.
(j) P.O. ADJUSTMENT;

Meter sensitivity adjustment for relative power output indication.

## (k) RF OUT;

Signal frequency output from the driver stage may be obtained at this jack for use of optional equipment, such as the FTV-650B and FTV-250 6 and 2 meter transverters.
(1) GND ;

Ground connection.
(m) LAMP FUSE ;

This lamp fuse protects the RF amplifier transistor from damage which may be caused by extremely strong local signal.
(n) RCV ANT ;

Other receiver can be used through this Jack.
(o) ANT ;

Coaxial connection for antenna.
(p) ACC ;

Accessory socket. Provides access to transceiver operating voltages and relay contacts at this outlet.
(q) KEY;

Key jack for code operation.
(r) EXT VFO;

Connections for external VFO.
(s) FUSE;

Fuse holder requires 5 amp fuse for 117 volt or 3 amp fuse for 220 volt operation. D.C. power cord fuse 20 amp .
(t) POWER ;

Power receptacle. Both AC and DC cables are supplied.

## OPERATION

The tuning procedure of the transceiver is not complicated, however, care should be exercised when tuning to insure peak performance of the equipment. The following paragraphs describe the procedure for receiver and transmitter tuning.

## INITIAL CHECK

Before connecting the transceiver to a power source, carefully examine the unit for any visible damage. Check that all modules and crystals are firmly in place and that controls and switches are operating normally. Ensure that voltage specification marked on rear panel matches the supply voltage.

## FREQUENCY SELECTION

The main tuning dial is color coded with the band selector switch for proper frequency read out. When band selected is marked in Red, the operator reads the Red numbers on the main tuning dial. When for example the band selected is marked in White on transceiver front panel, the operator reads the Black numbers on main tuning dial.
The main tuning dial is marked in 25 KHz increments between each 100 KHz segment. This provides a course frequency setting within the band. The dial skirt surrounding the tuning knob is marked in 1 KHz increments and provides for fine settings of the transceiver operating frequency.

Following the example shown, familiarize yourself with the relâtionship of main and skirt dial frequency readout.

RECEIVER CALIBRATION ;
Preset the controls and switches as indicated ;
VFO Selector .................. INT (internal)
MOX-PTT-VOX . PTT
POWER ........................... ON (upper position)
RF GAIN ........................ Maximum
AF GAIN ........................ As required
BAND .............................. Desired band
MODE ............................. Desired mode
TUNING ........................... 100 KHz point
PRESELECTOR ............... Desired band segment
CLARIFIER ..................... OFF
RF ATT ........................ OFF
CALIBRATOR ................... 100 KHz

To calibrate, set the TUNING control to the 100 KHz point on the dial nearest the desired frequency. Tune the preselector for maximum " S " meter deflection. Tune the transceiyer to the 100 KHz calibrator signal for zero beat. Two signals may be heard near the 100 KHz point. One of these is a signal feeding through the IF stages. Always calibrate to the stronger of these two signals. To calibrate, hold tuning knob firmly at zero beat point and rotate skirt vernier dial to zero position. The skirt vernier dial surrounds the tuning knob and is held in position by a friction locking device. This dial is easily movable by hand but will retain its position after calibration. The transceiver must be calibrated when changing mode of operation of LSB, USB, AM or CW,

Switch the calibrator to the 25 KHz position and note that the calibrator signal can be heard at every 25 KHz point. The calibrator switch should be in the OFF position in normal use of the transceiver.


For bands 40-20-15-10A-10C read Black scale on main dial. Setting shown in the example would then be 148 KHz plus the starting band edge frequency in MHz .
 For example, on 40 meters the frequency would be 7.148 MHz . On 20 meters, 14.148 MHz , etc.

For bands 160-80-10B-10D read Red scale on main dial. Settings shown in the example would then read 648 KHz For example, on 80 meters the frequency would be 3.648 MHz , on 10B, 28.648 MHz , etc.

## TRANSMITTER TUNE-UP

The following tune-up procedure must be performed prior to selection of desired operating mode, L.SB, L'SB. CW. or AM. See paragraphs relating to the specific mode after basic transmitter tune-up.

Connect dummy load or matched antenna to the coax ial fitting on rear apron, and preset controls as follows :

POWER ........................... OFF
HEATER ........................ ON
MODE ..............................TI ....
CARRIER ....................... () (fully counter-clockwise)
BANI)
Desired band
TUNING ........................ Desired frequency
PRESELECTOR ...............Desired band segment
PLATE ........................... Desired band segment
LOADING $\qquad$ To position shown in table
METER ........................... IC
VFO SELECT ............... INT
MOX-PTT-VOX ............... PTT LOADING POSITIONS
BANI) LOADING;
16() .................................... 5
80 ..................................... 5
4() ..................................... 5 1/2
20 ..................................... 3 1/2
15 ..................................... 3
10 A ................................. . 4
10B .................................. 4
1()C ................................. . 1
1() $)$ 4
VOTE : Loading positions are nominal. Slight variations from positions shown are to be expected
With the transceiver turned on, allow 6() seconds for warm-up of the transmitter tubes. Be certain that accessory plug is in the accessory socket. The heater voltage to the final tubes is supplied through pins 1 and 2 of the accessory plug.
Set the " M()X-PTT-V(OX" switch to M()X position. Meter will now read Final Amplifier resting cathode current. This should be set at $.06(60 \mathrm{~mA})$ with the BIAS control located under the top cover near the rear of the set. Switch the meter to ALC position and adjust ALC control under the top cover for full scale deflection of the meter. Return meter switch to IC position and "MOX-PTT-VOX" switch to PTT position.

## PRE-TUNING

1. Adjust "PRESELECT" for maximum receiver noise level.
2. Place "FUNCTION SWITCH" "MOX" position.
3. Rotate "CARRIER" control arm until meter rises
just above normal idling current. . $06(60 \mathrm{~mA})$.
4. Adjust "PRESELECT" for maximum meter reading. (Caution: if meter exceeds. $1(10)() \mathrm{mA})$. reduce "CARRIER")
5. Rotate "PLATE" control for minimum meter reading. (Plate Dip)
6. Return "FUNCTION SWITCH" to PTT position.

The transmitter is now pretuned to the desired frequency. Final peak tuning is accomplished by the following final tuning procedure.
FINAL TUNING
Final peak tuning utilizes the meter relative power output position (P.O.). At full transmit power the meter will read approximately one-half to two-thirds full scale into a matched antenna load. If during final tune-up it is noted that the meter indication exceeds full scale. discontinue tune-up. Off scale meter indications are the result of reflected RF due to high V'SWR and corrective action should be taken before attempting final tuneup.

## CAUTION

Exceeding the time limits noted during final tuning may result in destruction of final output tubes.

1. Set meter switch to P.O. position, rotate "CARRIER" control arm to position 4.
2. Momentarily set "FUNCTION SWITCH" to "MOX" (10 second maximum), and rotate "PRESELECT" control for maximum meter reading. Return "MOX" to PTT position.
3. Momentarily set "FUNCTION SWITCH" to "MOX" (10 second maximum) and rotate "LOADING" control for maximum meter reading. Return "MOX" to PTT position.
4. Momentarily set "FUNCTION SWITCH" to "MOX" (10 second maximum) and rotate "PLATE" control for maximum meter reading. Return "MOX" to PTT position.
5. Repeat steps 1 through advancing "CARRIER" control arm approximately two units each time until "CARRIER" control arm is fully clockwise (Position 10). The transmitter is now tuned for maximum output.
Return "CARRIER" control arm fully counterclockwise to zero position. Return meter switch to IC position and MODE switch to desired operating mode.
NOTE: Moving the "FUNCTION SWITCH" to the "MOX" position in the above steps may be eliminated by simply operating the micro-
phone PTT switch when microphone is attached to the transceiver.

## SSB OPERATION

After completion of tuning, set MODE switch to LSB or USB. Set the METER switch to ALC position. Set the "FUNCTION SWITCH" to the PTT position and advance the MIC GAIN control until the meter kicks down to midscale of green colored portion when speaking normally into the microphone.

Set the "FUNCTION SWITCH" to VOX position. For VOX operation, adjust VOX GAIN potentiometer under the top cover until voice actuates the transceiver. Set the ANTITRIP potentiometer to the minimum point to prevent the speaker output from tripping the VOX. Do not use more VOX gain or ANTITRIP gain than necessary. Adjust the DELAY potentiometer under the top cover for suitable release time.

N()TE: When meter is set to IC, voice modulation peaks will indicate $150 \cdot 2(0)$ mid. Actual peak current. however, is approximately '2 times the indicated value.

## CAUTION

CARE must be taken to avoid an excessive drive to prevent spurious radiation. Maximum key down current should be kept within 330 mA for the bands under 15 meter and 280 mA for 10 meter band.

## VOICE OPERATION WITH RF PROCESSOR

The FT-101E Speech Processor, when properly adjusted, is designed to improve the intelligibility threshold at the receiving end with RF clipping. This highly clipped IF signal is filtered to remove RF harmonics and out of band intermodulation products.
The distortion produced by RF envelope clipping and filtering is less objectionable than that caused by an equivalent amount of audio clipping.
It should be noted that the RF Speech Processor does not increase maximum power output but clipps maximum peak to increase the output of low level signal as illustrated in Fig. 2, and the improvement of an RF Speech Processed Signal is most noticeable when the SSB signal is weak at a distant receiver.
With the PROCESS switch OFF, set the METER switch to ALC position. Normally speaking into the microphone, set the MIC GAIN control to the level where the meter indication stays in green portion of the meter scale. Set the PROCESS switch ON and adjust the LEVEL (processor
output level) control to the position where the ALC indication stays in the green portion. Optimum setting of the MIC GAIN and LEVEL controls may need observation of the transmitted signal by the scope.


Fig. 1 RF Processor OFF


Fig. 2 RF Processor UN

## CW OPERATION

Upon completion final tuning. insert key plug in jack marked "KEY" on rear apron of the transceiver. Power output from the transmitter is determined by the "CARRIER" control arm position. The operator may select any power output desired by simply rotating the "CARRIER" control within the limits of its range from zero to ten.
The transceiver may be operated manually or break-in by setting the "FUNCTION SWITCH" to either MOX (manual) or VOX (break-in) for the desired mode of operation.
NOTE: Insertion of the key plug automatically dis. connects the bias supply to the PA tubes. therefore, with the key plug inserted Final Amplifier bias current will not be indicated when meter is in the IC position.
AM OPERATION
AM operation of the transceiver is accomplished by setting the MODE switch to the AM position and inserting the proper amount of "CARRIER" with the "CARRIER" control.
After completion basic transmitter tune-up, place the MODE switch in the AM position and rotate "CARRIER " control arm until meter reads $.15(15() \mathrm{mA})$ in the IC position. While speaking into the microphone normally. increase MIC (BAIN until the meter indicates very slight movement with voice peaks.
Care must be taken in adjusting MIC GAIN control to assure that the "CARRIER" control arm is not rotated causing an increase in "CARRIER" level. Do not exceed 15 ( 150 ) m.A) meter indication during AM operation or destruction of the Final Amplifier tubes may result.

## CAUTION

On the 160 meter band, maximum plate current should be kept within 140 mA to avoid spurious radiation when it is operated on the frequencies between 1820 KHz and 1900 KHz .

## CIRCUIT DESCRIPTION

The block diagram and the circuit description that follows will provide you with a better understanding of this transceiver.


TUBE \& SEMICONDUCTOR COMPLEMENT

HF Unit PB-1181(A-Z)
Q1 RF amplifier
Q2 Receiver 1st Mixer
Q3 Transmitter 2nd Mixer
Q4 Local oscillator
Q5 Buffer

3SK40M 2SK19GR
2SC784R
2SC372Y
2SC373

HIGH FREQUENCY IF Unit PB-1180 (A-Z)
Q1 Transmitter 1st Mixer
2SC372Y
Q2 Receiver 2nd Mixer
3SK40M
LOW FREQUENCY IF Unit PB-1183 (A-Z)
Q1 IF amplifier
Q2 IF amplifier
Q3 IF amplifier
Q4 AGC amplifier
Q5 S meter
2SK19GR
2SC784R
TA7045M
2SC828Q
2SC828Q
MODULATOR Unit PB-1184 (A-Z)
Q1 IF amplifier
2SK19Y
Q2 AM modulator
2SC372Y
Q3 USB oscillator
2SC372Y
Q4 LSB oscillator
2SC828P
Q5 CW-AM oscillator
2SC372Y
Q6 Buffer
2SC372.Y
AUDIO Unit PB-1315 (A-Z)
Q1 MIC amplifier 2SK19GR
Q2 MIC amplifier 2SC372Y
Q3 Emitter follower 2SC372Y
Q4 VOX amplifier
Q5 Relay control
Q6 Relay control
Q7 CW side tone osc.
Q8 AF amplifier

Q9 Pre amplifier
VFO Unit PB-1056 (A-Z)
Q1 VFO oscillator
Q2 Buffer
Q3 Amplifier
NB Unit PB-1582 (A-Z)
Q1 IF amplifier
Q2 IF amplifier
Q3 Converter
Q4 Noise amplifier
Q5 AGC amplifier
Q6 Pulse amplifier
Q7 NB gate control
PROCESS FIX Unit PB1534 (A-Z)
Q1 Amplifier
Q2 Limiter Amplifier
Q3 Amplifier (Process ON)
Q4 Amplifier (Process OFF)
Q5 Level Control
Q6 ALC Amplifier
Q7 Crystal Oscillator
REGULATOR Unit PB-1547
Q1 Regulator
Q2 Regulator
Q3 Crystal oscillator
Q4 Marker amplifier 2SC784R
MAIN CHASSIS
V1 Driver tube 12BY7A
V2, V3 Final amplifier 6JS6Cx2
Q1, Q2 DC-DC convertor T20A6

2SC1000GR

2SK19GR 2SK19GR 2SC372Y

2SC373
AN214

The transceiver is designed with computor type plug-in modules. These modules are: High frequency unit, High frequency IF unit, Low frequency IF unit, Audio unit, Modulator unit, Noise blanker unit and Power regulator unit. The VFO unit, Crystal oscillator unit and Rectifier unit are built into the main chassis.

## (1) HF UNIT (PB1181B)

This module contains the receiver RF amplifier, receiver 1st mixer, transmitter 2nd mixer and heterodyne oscillator circuit. The signal from the antenna coil is fed to the gate of Q1 (field effect transistor $\mathbf{3 S K} \mathbf{4 0 M}$ ) through terminal 8 of the module.

The AGC (autonatic gain control) voltage which is obtained from the low frequency IF unit. is applied to the gate circuit of Q 1 from pin 9 to control the gain of this stage. A manual RF gain control on the front panel is connected to the source of Q1 through pin 10 .
Signal output from the Q1 is then coupled to the receiver 1st mixer Q2.2SK 19GR where the incoming signal is mixed with a signal from the heterodyne oscillator Q4. 2SC372Y through the buffer stage (2) 2SC373. The product of the first mixer is applied through pin 17 to the high frequency IF unit.

Transmitter signal is fed to the base of transmitter 2nd mixer Q3, 2SC784R from pin 13. The signal from the heterodyne oscillator is applied to the emitter of the mixer Q3, through the buffer stage Q4, 2SC372Y. This converts the high frequency IF signal to the desired transmitting frequency. This transmitting signal is fed to T102 through pin 11. The gate circuit of the receiver mixer Q2 is disconnected in transmit by diode switch to avoid the lowering the Q2 of the circuit. Crystal sockets and all coils are mounted on the main chassis.

## (2) HIGH FREQUENCY IF UNIT (PB1180B)

The module contains the transmitter first mixer Q1, 2SC372Y, the receiver second mixer Q2, 3SK40M, and the 5520 to 6020 KHz bandpass network. The signal from the receiver 1st mixer is fed to the gate


High Frequency Module (PB-1181)
of the mixer through the bandpass network L1, L2, and L3, from pin 15. VFO voltage is also applied to the 2nd gate of Q2 from pin 11. The signal is converted to 3.180 KHz low frequency IF and fed to the following stage through pin 3 an output transformer T112A. On transmit, the 3180 KHzsignal is fed to the base of the mixer, from pin 5 . A 14 MHz trap coil Tl 13 is connected to the base circuit of Q1. The VFO signal is fed to the emitter of the Q1 which produces the 5520 to 6020 KHz high frequency IF signal. This signal is fed to the following stage from pin 16 through the bandpass network.


High Frequency IF Module (PB-1 180)


BANDPASS NETWORK CHARACTERISTICS

## (3) LOW FREQLE.NCY IF L'.IT (PB1183B)

This module contains the low frequency IF amplifier. crestal filter, detector and $A(B C / S$ meter circuits.

On receive, a 3180 KHz signal from the noise blanker circuit is fed to the gate of Q1 2SK19GR,FET from pin $1-\overline{)}$ of the module.

D1-I) 4 are diode switches which select the crystal filter for SSB or CW reception. The $60(0) \mathrm{Hz}$ CW filter XF-30 C is an optional feature available at additional cost from your dealer. The diode switch selects the CW filter automatically when the MODE switch is set to CW position. This control voltage is derived from pin 9 and 12. The signal from the crystal filter is fed to the base of Q2, 2SC784R and is amplified by Q2 and Q3, TA-7045M integrated circuit. The gain of these two stages is controlled automatically by the AGC voltage derived from AGC amplifier Q4, 2 SC 828 Q . The gain is also controlled manually by the RF gain control on the front panel.

The output from Q3 is fed through Tl 109 to the ring demodulator DC-ID11 for CW and SSB reception. The carrier signal is fed to the detector from pin 5 . The carrier signal is balanced by VR1 to obtain minimum distortion and also to avoid S-meter reading which may be influenced by the carrier oscillator signal. The


Low Frequency IF Module (PB-1183)


## CHARACTERISTICS OF SSB/CW FILTERS

A.M signal is detected by DT. $\mathbf{1 S 1 0 0 7}$ and fed to the audio amplifier stage from pin 4 through the MODE switch. The detected audio signals are connected to audio amplifier unit from pin 4 (AM) and pin 6 (SSB \& CW) through the MODDE switch on the front panel and the pre-amplifier.
D) ${ }^{2}$. $1 \mathbf{S 1 0 0 7 , ~ D 6 . ~ 1 S 1 5 5 5 ~ A ( B C ~ r e c t i f i e r s ~ d r i v e ~ t h e ~}$ AciC amplifier Q4. The emitter of Q 4 controls $S$ meter amplifier Q5. 2SC828Q.

On transmit, the signal is applied to the gate of Q 1 from pin 15. It is then amplified and passed through the crystal filter. The output from the crystal filter is applied to the high frequency IF unit from pin 1() .


CW FIITER INSTALLATION DIAGRAM

This module contains the microphone amplifier, receiver audio amplifier, VOX amplifier and CW sidetone oscillator. A speech signal from the microphone is fed to the first MIC amplifier Q1.2SK 19GR FET from pin 5. Input impedance of the MIC amplifier is 50 K ohms. The signal, controlled in amplitude by the MIC GAIN control between pin 3 and pin 4, is amplified by the second microphone amplifier Q2, 2SC372Y and applied to the emitter follower Q3, 2SC372Y to be delivered to the modulator unit from pin 8.

The receiver audio signal from the AUDIO GAIN control is applied through pin 19 to a pre amplifier Q9, 2SC1000, and amplified by integrated circuit Q8, AN214. This stage, in turn, increases the signal to speaker level. The audio power amplifier circuit utilizes the OTL (output transformer less) circuit and delivers 3 watts output to the speaker through pin 22.

The signal from the first microphone amplifier is coupled through the VOX GAIN control potentiometer VR1 to VOX amplifier Q4. TA7042M. The signal amplified by Q4 is fed to the VOX rectifier. The positive DC output voltage of the rectifier is applied to the gate of the VOX relay control transistors Q5. 2SK 19Y and Q6. 2SC373 causing them to conduct and actuate the VOX relay RL1 on the main chassis. The collector circuit of Q6 is connected to RL1 through pin 13. The ANTITRIP circuit provides a threshold voltage to prevent the speaker output from tripping the transceiver into the transmit function. The receiver audio

VR5 to the antitrip amplifier Q4, and fed to rectifiers D1 and D2. 1S1555. Negative DC output voltage from the rectifier, connected to the gate of Q 5 , reduces the gain of the VOX control transistor providing the necessary antitrip threshold. ANTITRIP control VR5 adjusts the value of the antitrip voltage threshold so that the loud speaker output will not produce excessive positive DC output from the VOX rectifier to exceed the negative $D C$ output from the antitrip rectifier and cause the control transistor to actuate the relay. When speaking into the microphone normally the positive voltage will exceed the negative antitrip voltage and actuate the relay. VR3 provides course adjustment for relay sensitivity.

Relay hold time will be determined by IDELAY control VR2.

The tone oscillator Q7. 2SC373 operates when the MODE switch is in CW position. It is a phaseshift oscillator operating at approximately 800 Hz . The tone output is activated by the keying circuit and coupled through SIIDETONE LEVEL control VR. 4 to the receiver audio amplifier for sidetone monitoring in CW operation. The output from Q7 is also coupled to the V'OX amplifier Q4 for break-in CW operation.

## (5) MOIDLLATOR UNIT (PB1184A)

The MOIDULATOR UNIT contains the carrier oscil lators, the ring modulator circuit for SSB, and AM modulator. The carrier oscillator oscillates either 3178.5 KHz for USB or 3181.5 KHz for L.SB. depending upon


Audio Module (PB-1315)


Modulator Module (PB1184)
whether Q3, 2SC372Y or Q5, 2SC372Y is selected by the MODE switch. The MODE switch disconnects the emitter circuit of either transistor when not in use. The output from the oscillator is fed to the buffer amplifier Q4, 2SC828P, and then to the balanced ring modulator D1-D4. The carrier signal is also fed to the ring demodulator from pin 6 for receive. These crystal frequencies are matched to the bandpass of the crystal filter to place the carrier frequency approximately 25 db down on the skirt of the filter response.

For AM and CW operation, the 3179.3 KHz crystal controlled oscillator Q6, 2SC372Y operates to produce the carrier signal, and Q3 and Q5 are disconnected.

Q2. 2SC372Y operates as a modulator for AM operation and as a buffer stage for CW operation. The speech signal is fed to the balanced ring modulator and AM modulator Q2 from pin 9.

Carrier balance is obtained by a potentiometer VR1 and a trimmer capacitor, TC1 Double-sideband, suppressed-carrier output from the balanced modulator is amplified through T110 by the IF amplifier Q1, 2SK19Y, and fed to the low frequency IF unit from pin 12. For AM and CW , the output signal from Q2 is fed to the high frequency IF unit, through CARRIER potentiometer VR2 on the front panel.


Power Regulator Module (PB-1547)
(6) POWER REGULATOR UNIT (PB1547)

The DC 13.6 volts from the rectifier unit is supplied through pin 14 to the voltage regulator circuit Q1, $\mu \mathrm{PC} 141 \mathrm{C}, \mathrm{Q} 2,2 \mathrm{SA} 634$ in this unit to obtain extremely stable 6 volt DC supply which is then fed to the
various circuits from pin 13. The regulated voltage is supplied to the CLARIFIER control to offset the receive frequency $\pm 3 \mathrm{KHz}$ either side of the transmitted signal. VR3 permits adjustment of controls to the receive and transmit frequency to coincide at the CLARIFIER zero or OFF position. A- 100 volt negative voltage is delivered from pin 5 to the unit. VR1 sets the operating bias at approximately -50 volts for the final amplifier tubes. This bias voltage is -60 volts on receive and supplies the grid circuit of the final tubes on the main chassis from pin 2. The bias for the driver tube 12BY7A is also supplied from pin 4. This voltage is -20 volts on receive and -3.5 volts for transmit.

The marker signal generator is included in the REG/CALIB unit, PB-1547. A crystal controlled oscillator Q3, 2SC372Y oscillates at the 3200 KHz crystal frequency for dial calibration. A trimmer capacitor TC1 is used to calibrate crystal frequency against WWV or JJY.
Output from the oscillator is fed to a binary counter, Q4, 34024 PC where the 3200 KHz signal is divided into 100 KHz and 25 KHz marker signal. 25 KHz signal is fed through diode switch, D4, 1S 1555 which is operated by 25 KHz selector switch S9 to a buffer amplifier Q5, 2SC784R where 100 KHz signal is added to 25 KHz signal.
Both 100 KHz and 25 KHz marker signal is fed to the receiver front end from pin 16 of the printed board.


VFO Module

## (7) VFO UNIT (PB-1056)

The VFO module board is installed in the VFO chassis. The VFO uses FET transistors Q1, 2SK19GR and Q2, 2SK19GR first buffer. Q3, 2SC372Y buffer provides isolation and amplification of the VFO signal.

The VFO oscillation frequency is 8700 KHz to 9200 KHz and covers the tunable IF range of 500 KHz . Varactor diode D1, $\mathbf{1 S} 2236$ in series with capacitor C 14 is switched into the circuit by the clarifier switch and the relay contacts to shift the VFO frequency for receiver offset tuning.


Noise Blanker Module (PB-1582B)
(8) NOISE BLANKER INIT (PB-1292)

The 3180 KHz signal is fed through T120 to IF amplifier Q1, 2SC372Y, and then fed through T121, noise blanker gate diode, D1 and D2, 1S188 FM and T 122 to the second IF amplifier Q 2 , 2SK19GR.

A portion of the input signal to the Noise Blanker unit is fed through noise amplifier Q8, 2SC372Y to a first gate of mixer-oscillator Q3, 3SK40M. The AGC voltage controls the gain of the noise amplifier Q8, to avoid saturation of Noise Blanker against an extremely strong noise, Q3 generates 2725 KHz crystal controlled signal which converts 3180 KHz signal into 455 KHz .455 KHz signal is amplified by a noise amplifier Q4, 3SK40M. The signal passed through C20 is rectified by an AGC rectifier D3, 1S188 FM, and the rectified DC voltage is amplified by Q5, 2SC372Y in order to control the gain of Q4, 3SK40M.
C 22 is charged by the voltage rectified by D 4 , 1S188FM, however, this voltage does not exceed the conducting voltage of diode D4, so that it does not bias the pulse amplifier Q6, 3SK40M keeping Q6 in conduct with zero bias, in turn, blanker controller Q7, 2SC372Y stays in non-conducting state with no noise pulses. As a result, noise gate diodes D1, D2, 1S188FM connected in parallel with Q7 conduct and the signal passes through the diodes.

When noise pulse exists, the voltage across C22 causes D4 to conduct and Q6 turns into cutoff, in turn, Q7 conducts and D1, D2 is biased to cutoff preventing the signal passing from the diodes.

## (9) CRYSTAL CONTROL/RF PROCESSOR UNIT

 (PB-1534)This model is located on the VFO unit. The interconnection of the modules is wired directly without using plug-in socket.


RF Speech Processor/Crystal Control Circuit Diagram (PB-1534)


## CRYSTAL CONTROL

In addition to normal VFO operation, two crystals may be selected for crystal controlled operation by a selector switch located on the front panel of the transceiver.
RF PROCESSOR (PB-1534)
The SSB signal generated through the crystal filter is amplified by Q1, 2SK19GR and fed to either of Q2, TA-7060, or Q4, 2SK19GR.
When the RF processor switch is OFF, the source of $\mathrm{Q} 4,2 \mathrm{SK} 19 \mathrm{GR}$ is grounded and then the signal is amplified by Q4 and Q6, 2SK19GR of which gain is controlled by the ALC voltage declined from the final amplifier grid circuit to prevent the distortion which may be caused by the over drive.
A potentiometer VR1 is used to preset the signal level equal for the both of processor ON and OFF. With the R F processor switch ON, the pin 3 of Q2, TA7060P is grounded and it works as dipper for the signals that exceed the predetermined level. The clipped signal is fed through the source follower, Q3, 2SK19GR to a crystal filter XF30A to eliminate the harmonics generated by the clipper.
Then the signal amplitude is controlled by Q5, 2SC372Y.
Q3 varies its resistance between collector and ground by the voltage applied to the gate from a potentiometer VR3b located on the front panel.
(10) RECTIFIER UNIT (PB-1076B)

The rectifier $\mathrm{PB}-1076 \mathrm{~B}$ is located under the main chassis in the power supply compartment, and . delivers four different DC voltages. The power amplifier plate voltage ( 600 Volts DC) is supplied from the bridge connected silicon rectifiers D1-D4 and D9-D12. 300 Volts DC is also obtained from this circuit for the driver plate supply.
160 Volts DC and -100 Volts DC are obtained through D5 and D6. D5 supplies the final tubes
screen grid voltage, and D6 is used for the bias supply.
10.5 Volt AC is rectified by D7 and D8 for the transistor supply voltage.

## (11) MAIN CHASSIS

The main chassis contains the power supply, transmitter driver, final amplifier and other associated circuits. All sockets for plug-in modules are mounted on the main chassis.
(A) POWER SUPPLY

The power supply is designed to operate from either 100/110/117/200/220/234 volts AC or 12 volts DC ( negative ground). Inserting the appropriate power plug into the rear panel receptacle makes the necessary connections to operate the supply in either mode. AC or DC.
When the transceiver is operated from a 12 volt DC power source, transistors Q1 and Q2, 2N4280 func. tion as a low frequency oscillator to provide AC to the power transformer. Starting bias for the oscillator is obtained from divider resistors R3. R4 and R5. All of the tubes heaters and input voltage to the DC converter are supplied through the HEATER switch.
With the HEATER switch in the "OFF" position, voltage is still supplied to the receiver section, which allows continuous reception at reduced power consumption levels.
The high-voltage winding of the power transformer T11 is connected to a bridge type solid state rectifier to supply approximately +600 volts and +300 volts. to the transmitter tubes. Output from the 120 volt tap is rectified to deliver +160 volts to the screen grids and -100 volts for the bias supply. During AC operation. T11 is energized by two primary windings. These windings can be connected in series for 200/220/234 volts and in parallel for $100 / 110 / 117$ volts operation.

The output from a high current winding of 10.5 volts is rectified and is used to supply the transistorized stages.

## (B) PRESELECT CONTROL

The preselect control adjusts three gang-tuned coils TlolA, Tlo2 and T103. TlolA tunes the receiver front end. Tlo) 2 provides interstage tuning on receive as well as driver grid tuning on transmit. Tl()3 tunes the driver plate circuit. T 104, T1(05 and T 106 are placed in the circuit when the band switch is in 160 thru 40 meter band to obtain aproper impedance match for minimum distortion.
T111 is connected to the heterodyne crystal X1-X11 through the band switch and delivers the signal from the secondary to the mixer stages:
Diode switches are used in several locations for isolation of the circuits.

## (C) FINAL AMPLIFIER

The signal from the transmitter second mixer is fed to the grid of transmitter driver V1, 12BY7A where it is amplified to a level sufficient to drive the final linear amplifier V2 and V3. 6JS6C. The signal appearing across T103 and T105 is coupled to the grids V2 and V3. Neutralization of the power amplifier is accomplished by feeding back a small amount of the output through TC 27 to the bottom of $\mathrm{T} 103 / \mathrm{T} 105$ combination. Final output from V2 and V3 is fed to the antenna. The output RF voltage is divided by C28 and C29, and is rectified by D.4. $\mathbf{1 S 1 0 0 7}$ to indicate relative output power when the meter switch is in the PO position.
The ALC (automatic level control) voltage is obtained by D2 and D3, 1S1555 and controls the gain of the IF amplifier


## (11) METERING

The meter circuit is designed to indicate signal strength in the receive mode. On transmit, the meter may be switch selected to indicate cathode current, relative Power Output, and automatic level control. The meter functions are automatically switched by means of relay contacts for transmit and receive modes.

ALC meter reading is obtained from the source voltage of Q6, 2SK19GR which varies in accordance with the ALC voltage derived from the final amplifier grid circuit.

For the EE and EX models, the meter reads the variation of the source voltage of Q1, 2SK19GR in the modulator unit.

In the IC position, the meter is connected to the cathodes of final tubes in parallel with shunt resistor R12, and measures total cathode current of the tubes.

In the PO position, the relative power output is indicated by the rectified DC current at the pi output circuit. The meter sensitivity is adjusted by potentiometer VR6 located on the rear panel.

When the transceiver is in the receive mode, the AGC voltage developed by the signal is fed to the meter amplifiers Q4 and Q5 to provide a meter deflection proportional to input signal strength. The meter is calibrated in the customary " S " units. A meter indication of S-9 represents approximately 50 microvolts at the antenna terminals.


CRYSTAL CALCULATIONS FOR CRYSTAL CONTROLLED TRANSCEIVER OPERATION WITH THE EXTERNAL VFO OR THE TRANSCEIVER INTERNAL FIX OSCILLATOR, PB1534

The crystal holders accept standard HC-25/U type crystals. All crystal frequencies must fall between 8,700 KHz and $9,200 \mathrm{KHz}$. A trimmer capacitor has been connected in parallel with each crystal to permit proper frequency adjustment. Adjustment of this trimmer will change the crystal frequency approximately 1 KHz .

The correct crystal frequency for any desired operating frequency, may be determined by the following formula :

$$
F x=(F 1+F c)-F o
$$

$\mathbf{F x}=(\mathbf{F} \mathbf{1}+\mathbf{F c})-\mathbf{F o}$, where $\mathbf{F x}$ is the crystal frequency, Fo is the desired operating frequency, and the constant $(\mathbf{F} \mathbf{1}+\mathbf{F c})$ is taken from the table.

|  | Frequency |  | Table (F1 + Fc) |
| :--- | :---: | :---: | :---: |
| Bnit: KHz |  |  |  |
| BAND | LSB | USB | AM/CW |
| 160 | 10701.5 | 10698.5 | 10699.3 |
| 80 | 12701.5 | 12698.5 | 12699.3 |
| 40 | 16201.5 | 16198.5 | 16199.3 |
| 20 | 23201.5 | 23198.5 | 23199.3 |
| 15 | 30201.5 | 30198.5 | 30199.3 |
| 10A | 37201.5 | 37198.5 | 37199.3 |
| 10B | 37701.5 | 37698.5 | 37699.3 |
| 10C | 38201.5 | 38198.5 | 38199.3 |
| 10D | 38701.5 | 38698.5 | 38699.3 |

For Example :
Find the proper crystal for operation at 3900 KHz LSB on the 80 meter band.

From the table find the constant ( $\mathrm{Fl}+\mathrm{Fc}$ ) for L.SB operation on this band. The constant is 12701.5 , therefore $\mathrm{Fx}_{\mathrm{x}}=12701.5-3900$

$$
=8801.5 \mathrm{KHz}
$$

## CW FILTER INSTALLATION

1. Remove top cover of transceiver cabinet and locate printed circuit boards $\mathrm{PB}-1315 \mathrm{~A}$ and $\mathrm{PB}-1183 \mathrm{~B}$.
2. Remove two screws holding PB-1315A to the U shaped bracket. Remove two screws holding the U shaped bracket to the shield plate. located between the two boards.
3. Remove $\mathrm{PB}-1315 \mathrm{~A}$ from the chassis connector receptical. Gently, rock the circuit board out of the connector.
4. Remove the two screws holding the shield plate and lift out of the cabinet.
5. Grasping the $U$-shaped brackets still attached to PB-1183B gently, rock the circuit board out of the connector.
6. With $\mathrm{PB}-1183 \mathrm{~B}$ removed from the chassis, remove $\mathrm{C}-10$ and $\mathrm{C}-9(.01 \mathrm{uF})$ capacitors from board. Install XF-30C CW filter in position indicated using the nuts and lockwashers provided. Solder the four filter terminals to the board.
7. Re-install PB-1183B into socket. screw shield plate to chassis, and re-install $\mathrm{PB}-1315 \mathrm{~A}$ into socket. Replace all attaching screws.

This completes the CW filter installation. The filter provides a 600 Hz bandpass when the mode switch is placed in the CW position. Transicever alignment is not required for this installation.


CW Filter Solder Connections

## ALIGNMENT

WARNING
IDANGEROUS VOLTAGES ARE PRESENT. USE EXTREME CAUTION WHEN WORKING ON THE TRANSCEIVER WITH COVERS REMOVEI). DISCHARGE ALL CAPACITORS BY SHORTING TO GROU'ND) WITH AN INSULATEI) SCREW IDRIVER, ETC.

## CAUTION

Never operate the transceiver in the transmit mode without a matched antenna or adequate dummy load. The power amplifier tubes and Pi network components can be damaged if the transceiver is operated without the proper load termination.

## GENERAL

The transceiver has been carefully aligned and tested at the factory and, with normal usage, should not require other than the usual attention given to electronic equipment. Service or replacement of a major component may require subsequent realignment, but under no circumstance should realignment be attempted unless the operation of the transceiver is fully understood. the malfunction has been analized and definitely traced to misalignment.
Service work should only be performed by experienced personnel, using the proper test equipment.
Capacitors, resistors, inductors, and transformer adjustments should not be varied more than a few
degrees in either direction from their original setting. If the adjustments require varying by an appreciable amount, check for the presence of a defect other than alignment.

EQUIPMENT REQUIRED
(1) RF Signal Generator: Hewlett-Packard Model 606A. or equivalent with one volt output at an impedance of 50 ohms and a frequency coverage to 30 MHz .
(2) Vacuum Tube Voltmeter (VTVM) : Hewlett-Packard Model 410B, or equivalent VTVM with an RF probe good to 4() MHz .
(3) Dummy Load: Waters Model 334A or equivalent 50 ohms non-reactive load rated at 300 watts average power.
(4) AF Signal (senerator: Hewlett-Packard Model 200 $A B$, or equivalent.
(5) A general coverage receiver covering the frequency range from 3 to 30 MHz with a 100 KHz calibrator.


Alignment Points-Top View

## 1. S-METER SENSITIVITY ADJUSTMENT

Place the transceiver in the receive mode and connect a signal generator to the antenna terminal of the transceiver. Set the signal generator to 14200 KHz with an output of 50 uV .

Tune the transceiver for maximum S-meter reading. The S-meter should read S-9 +25dB. If S-meter adjustment is required, adjust VR2 on PB-1183B to obtain the reading.

When the transceiver is tuned to 14200 KHz the 100 kHz crystal calibrator output will be approximately $50 \mu \mathrm{~V}$ or $\mathrm{S}-9+25 \mathrm{~dB}$ on the S -meter.

## 2. NOISE BLANKER ADJUSTMENT

Connect a signal generator to the antenna terminal and tune the receiver to the signal.

Peak T120 and TC1 for a maximum S-meter reading.

Connect VTVM between Tp (collector of Q5) and adjust T123 for a minimum VTVM reading.

## 3. VOX ADJUSTMENT

VOX controls are located on PB1315A These are VR1 VOX (bain. VR'2 Delay, VR3 Relay Sensitivity and VR̄̄ Antitrip (sain.

Set the operation switch to the VOX position and turn the AF GAIN and MIC GAIN controls fully counterclockwise. Slowly rotate the RELAY control (VR3) clockwise until the relay activates, then return the con trol carefully counterclockwise until relay releases This release point is the proper setting for the RELAY sensitivity control.

Set MIC (GAIN control to the center of its travel. Speak into the microphone normally, adjust VOX control VR1 to just activate VOX relay.

Tune in a signal and adjust the AF GAIN control to a comfortable listening level. Set the ANTITRIP control VR5 to the minimum point that will prevent the speaker output from tripping the VOX.


Alignment Points-Bottom View

Adjust the DELAY control VR2 for suitable release time.

## 4. CW SIDETONE LEVEL ADJUSTMENT

CW sidetone level may be adjusted by rotating TONElevel potentiometer (VR4) located on PB-1315A.

## 5. CARRIER BALANCE

The transceiver should be allowed to reach operating temperature before making the carrier balance adjustment.

Tune-up the transceiver for SSB operation using an antenna or dummy load. Turn the MIC GAIN control fully counterclockwise to remove all audio from the modulator stage.

With the MODE switch set to either the LSB/USB positions, turn the "FUNCTION SWITCH" to the MOX position and adjust the carrier balance controls (VRl and TCl) on PB-1184A for minimum PO meter reading.
A more exacting balance may be obtained by tuning a receiver, having an S -meter, to the transmitted frequency. Adjust the balance controls for minimum S-meter reading while switching the MODE switch back and forth between the two sideband positions to obtain good carrier suppression for both sidebands.

## 6. ALC LEVEL ADJUSTMENT (EE/EX model)

The ALC meter will require adjustment if when the METER switch on the front panel is set to the ALC position, the mode switch to USB, the "FUNCTION SWITCH" to MOX and the microphone gain to zero the ALC meter does not read 5. To adjust the meter, set the controls as follows:

```
MODE
``` \(\qquad\)
``` .USB
MIC GAIN
``` \(\qquad\)
``` Fully CCW
MOX-PTT-VOX MOX
```

If the meter reads other than .5 on the bottom scale, adjust the ALC control VR2 on PB-1184A for a meter indication of.5. Return the "MOX-PTT-VOX" switch to the PTT position.

For the E model, please refer to the following RF processor adjustment.

## 7. RFPROCESSOR

Set the controls and switches as follows:
MODE SSB (either LSB or USB)
HEATER OFF
METER ALC
PROCESS OFF
MIC GAIN Fully CCW position
BAND Any Band
Set the operation switch to MOX position and adjust a potentiometer VR2 until the meter indicates exactly full scale without any modulation.
Connect the 1 kHz audio signal generator output of 10 mV to the MIC input. Adjust the MIC GAIN control until the audio input voltage becomes 30 mV at the gate of Q1, 2SK19GR. Peak T1 and T3 for maximum audio output at the output coil of T3. Set the VR1 for 30 mV output at T3.
Set the RF PROCESSOR switch to ON position and peak T2 for a maximum output.

## 8. VOLTAGE REGULATOR ADJUSTMENT

Connect a VTVM DC probe between pin 13 of MJ 6 (PB-1547) and ground. Adjust VOLT potentiometer VR2 for exactly 6 Volt reading on VTVM.

## 9. CLARIFIER ADJUSTMENT

The frequencies coincide at CLARIFIER control OFF and 0 position in the receive mode. If not, adjust potentiometer VR3 located near the clarifier control potentiometer under the main chassis.
Transmit and receiver frequencies coincide at CLARIFIER control OFF position. If not, adjust ZERO potentiometer VR3 on PB-1547.

## 10. BIAS ADJUSTMENT

The final amplifier bias must be checked to insure linearity and normal operating plate dissipation for the final tubes. Adjust the BIAS control VR1 on PB-1547 as follows: Set the transceiver to the receive mode and allow the transceiver to reach operating temperature.

Set MODE switch to USB, METER switch to IC and the "FUNCTION SWITCH" to MOX position for transmit condition. The meter will indicate PA plate current. Idle plate current is 60 mA if the bias
is correct. If the idle plate current is other than 60 mA , adjust the BIAS control for 60 mA .

There is a little difference in the idle current between AC and DC operation. Adjust the idle current to 60 mA for each operation.

## 11. POWER OUTPUT METER ADJUSTMENT

VR6, located on the transceiver rear panel adjacent to the antenna coax fitting, provides an adjustment for power output indication on the meter.

This potentiometer should be adjusted to indicate $1 / 2$ to $2 / 3$ full scale meter deflection when the transmitter is producing full output power in the tune position.

It should be noted that the meter indicates relative power output and is not the basis for determining actual power output.

VR6 has been preset at the factory to read $1 / 2$ to $2 / 3$ full scale into a 52 ohm dummy load. The operator should not indiscriminately adjust VR6 into an unknown load or an antenna with high VSWR.

## 12. FINAL AMPLIFIER NEUTRALIZATION

When replacing the final amplifier tubes, it may be necessary to reset the bias to give correct idle current and check neutralization. Using the procedure outline below will guarantee maximum output and long tube life.

## CAUTION

HIGH VOLTAGES ARE PRESENT ON UNDERSIDE OF CHASSIS AND INSIDE OF FINAL COMPARTMENT. USE GREAT CARE WHILE making adjustments with wiring ex. POSED.
(1) Connect a dummy load to antenna, and set meter to IC.
(2) Locate TC27 the neutralization variable capacitor shaft on the underside of the chassis near the driver stage band switch wafer, in the final amplifier section.
(3) Check final amplifier idle current in USB or LSB position and adjust as described before.
(4) Tune up the transceiver at $29 \mathrm{MHz}, 10 \mathrm{~B}$ or 10 C band with MODE switch at TUNE position, and advance the CARRIER control until, meter IC reads 200 mA .
(5) Rotate PLATE tuning control and observe dip as indicated on the meter. If the dip is not prominent, reduce the loading control slightly for better indication. As the PLATE control is rotated the meter should rise equally and smoothly on either side of maximum dip indication.
(6) Determine which side of the dip rises abruptly. Set PLATE control slightly to this side of dip keeping the meter reading below 100 mA .
(7) Using nonmetallic tuning wand, rotate neutralization capacitor shaft very slightly in the direction which reduces the current shown on the meter. Repeat steps 6 and 7 until the meter indicates a smooth and equal rise on either side of the maximum dip point.

The final compartment cover must be in place to supply the RF shielding required during the neutralization procedure.


FINAL AMPLIFIER COMPARTMENT

## 13. ALIGNMENT OF TRANSMITTER MIXER/DRIVER AND RECEIVER FRONT END STAGES

The final amplifier bias adjustment must be set to 60 mA before extensive operation of the transmitter is
attempted. It is assumed that the signal generating stages of the transceiver are functioning properly. Use the internally generated signal of the transceiver to align the transmitter mixer and driver stages and the RF signal generator to align the receiver front end stage.

(1) Connect the 50 -ohm dummy load to the antenna Jack. Tune up the transceiver at $30,000 \mathrm{KHz}$ (BAND 10D, VFO at $30,000 \mathrm{KHz}$ ) as follows ; Set the BAND switch to 10D, the VFO to 30,000 KHz , PRESELECTOR control to the upper end of 10 meter segment and the OPERATION switch at MOX. Advance the CARRIER control and tune the final amplifier. Maintain the resonant plate current ( IC) at 100 mA with the CARRIER control. Set trimmer TC5 to the mid-capactance position and adjust the slugs of T102 and T103 for maximum output into the dummy load. Reduce the transmitter output to zero with the CARRIER control.
(2) Set the OPERATION switch to the receive mode, RF and AF GAIN control to maximum, CLARIFIER control to "OFF", and NOISE BLANKER to "OFF". Do not change the VFO setting and PRESELECTOR control setting set up in step 1. Tune the RF signal generator to $30,000 \mathrm{KHz}$ and adjust it for approximately $1,000 \mathrm{~Hz}$ beat note.

| BAND | COIL | CAPACITOR |  | TRIMMER |
| :---: | :---: | :---: | :---: | :---: |
| 160 | T101A + T104 | C128 | 820 PF | TC29 |
| 80 |  | C41 | 240 | TC11 |
| 40 |  | C42 | 30 P | TC12 |
| 20 | T101A | C43 | 50 PF | TC13 |
| 15 |  | C44 | 20 PF | TC14 |
| 10 |  |  |  | TC15 |

Use just enough signal generator output (approximately 1 microvolt for an aligned unit) to keep from developing AGC voltage ( no S-meter indication). Set trimmer TC15 to the mid capacitance position. Adjust a slug of T-101 for maximum audio output without developing AGC voltage.
(3) Set the BAND switch at 10 A , the VFO at 28,000 KHz and the "MOX-PTT-VOX" switch at MOX. Advance the CARRIER control and tune the final amplifier. Maintain the meter reading at 100 mA with the CARRIER control as described in step 1.

Set the PRESELECTOR control to the lower end of 10 meter segment and adjust trimmer TC5 for maximum output at the dummy load. Reduce the transmitter output to zero with the CARRIER control.
(4) Set the OPERATION switch to the receive mode and without changing the VFO or PRESELECTOR control settings, tune the RF signal generator to $28,000 \mathrm{KHz}$ and obtain $1,000 \mathrm{~Hz}$ beat note.

| BAND | GRID CIRCUIT |  |  |  | PLATE CIRCUIT |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | COIL | CAP | CITOR | TRIMMER | COIL | CAP | CITOR | TRIMMER |
| 160 | T102+T106 | C129 | 820P | TC28 | T103 + T105 | C130 | 820P | TC10 |
| 80 |  | C4 | 200P | TC1 |  | C9 | 200P | TC6 |
| 40 |  | C5 | 30 P | TC2 |  | C106 | 30PF | TC7 |
| 20 | T102 | C6 | 50PF | TC3 | T103 | C10 | 50PF | TC8 |
| 15 |  |  |  | TC4 |  | C107 | 10PF | TC9 |
| 10 |  |  |  | TC5 |  |  |  |  |

## 12BY7A TUNING CHART

Control the signal generator output and adjust trimmer TC15 for maximum audio output as described in step 2.
(5) Repeat step 1, 2, 3 and 4 to peak out the coil adjustments for the 10 meter band.
(6) Set the BAND switch to 15 , the VFO to 21,000 KHz and the PRESELECTOR to the lower edge of the 15 meter segment. Tune up the transceiver to $21,000 \mathrm{KHz}$ as described above. Adjust trimmers TC4 and TC9 for maximum transmitter output into the dummy load.
(7) Set the OPERATION switch to the receive mode. and without changing the VFO or PRESELECTOR settings. Tune the RF signal generator to 21.()()) KHz and obtain the $1,()()(\mathrm{Hz}$ beat note. Adjust trimmer TCl4 for maximum audio output as des cribed in step 2.
(8) Repeat the procedures given in step 6 and 7 on the 20 meter band. The trimmer TC3 and TC8 are used for maximum transmitter output and TCl 3 for maximum audio output in receive.

(9) Set the BAND switch at $80, \mathrm{VFO}$ at 4.000 KHz . and the PRESELECTOR at 7 of the inner scale Set TC1 and TC6 at the mid-capacitance point. Tune the transceiver to 4.000 KHz and adjust T105 and T106 for maximum transmitter power output into the load.
(10) Set the OPERATION switch to the receive mode, and without changing the VFO or PRESELECTOR settings, tune the RF signal generator to 4.000 KHz and obtain a $1,000 \mathrm{~Hz}$ beat note. Set TC11 to the mid-capacitance point. Adjust T104 for maximum audio output as described in step 2.
(11) Set the PRESELECTOR at the lower edge of the 80 meter segment. VFO at 3.500 KHz , and adjust TC1 and TC6 for maximum transmitter power output into the dummy load.
(12) Set the OPERATION switch to the receive mode.

and without changing the VFO or PRESELECTOR settings, tune the RF signal generator to 3,500 KHz and obtain a $1,000 \mathrm{~Hz}$ beat note. Adjust TC11 for maximum audio output as described in step 2.
( 13 ) Repeat step 9, 10, 11, and 12 to peak out the coil adjustments for 80 meter bands.
(14) Set the BAND switch to 40 . VFO at 7.000 KHz and the PRESELECTOR to the lower edge of the 40 meter segment. Adjust TC2 and TC7 for maximum transmitter power output into the dummy load.
(15)Set the VFO at $7,150 \mathrm{KHz}$ and PRESELECTOR for maximum power output. Adjust L33 for maximum power output into the dummy load.
(16)Set the OPERATION switch to the receive mode, and set the VFO or PRESELECTOR settings to the same position as step 14 , tune the RF signal generator to $7,000 \mathrm{KHz}$ and obtain a $1,000 \mathrm{~Hz}$ beat note. Adjust TC12 for maximum audio output.
(17) Set the BAND switch to 160 . VFO at $1,900 \mathrm{KHz}$ and the PRESELECTOR at 2 of the inner scale. Adjust TC28 and TC10 for maximum power output into the dummy load.
(18) Turn the OPERATION switch to the receive mode. and leave the VFO and PRESELECTOR settings unchanged. Apply the RF signal generator output at $1,900 \mathrm{KHz}$ to antenna terminal. Adjust TC29 for maximum S -meter reading.


## 14. HETERODYNE CRYSTAL OSCILLATOR ALIGNMENT

The heterodyne crystal oscillation injection may be checked in the following manner. Connect the VTVM RF probe to the local oscillator test point. Injection is normal if the injection voltage measures 0.3 Volt RMS on all bands.

If not, alignment is required. Set the BAND switch at 10D. TC23 at $1 / 3$ capacitance position, and adjust T111 for 0.3 Volt RMS reading on VTVM. Then adjust TC23. TC22, TC21,...... TC16 and TC26 for each of
 the band to read 0.3 Volt RMS on VTVM.

| BAND | No. | TUNING CAPACITOR |  |  | CRYSTAL FREQUENCY |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 160 | X11 | C127 | 250PF | TC26 | 7.52 MHz |
| 80 | X 1 | C45 | 300PF | TC16 | 9.52 MHz |
| 40 | X 2 | C46 | 150PF | TC17 | 13.02 MHz |
| 20 | $\times 3$ | C47 | 50PF | TC18 | 20.02 MHz |
| 15 | $\times 4$ |  |  | TC19 | 27.02 MHz |
| 10 A | $\times 5$ |  |  | TC20 | 34.02 MHz |
| 10 B | $\times 6$ |  |  | TC21 | 34.52 MHz |
| 10 C | $\times 7$ |  |  | TC22 | 35.02 MHz |
| 10D | $\times 8$ |  |  | TC23 | 35.52 MHz |
| AUX | $\times 9$ |  |  | TC24 |  |
| WWV | X10 | C48 | 100PF | TC25 | 16.02 MHz |

## LOCAL OSCILLATOR TUNING CHART



## 15. TRAP COIL ALIGNMENT

(1) T107 is used to eliminate the direct-feed-through interference at the IF frequency, and tuned to 5.720 KHz . Set the transceiver at $7,300 \mathrm{KHz}$ LSB in receive mode and peak the PRESELECTOR for maximum noise output. Set the RF signal generator to 5,720 KHz and increase the signal generator output until an audio beat note is heard. Adjust T 107 for minimum audio output.
(2) L29 on the printed circuit board located near the antenna change-over relay RL2 is also used to eliminate the direct-feed-through interference. Set the transceiver at $7,080 \mathrm{KHz}$ in the receive mode. Tune the RF signal generator to $5,940 \mathrm{KHz}$. Adjust L29 for minimum $S$-meter reading.
3) L22 eliminates the interference by 9th harmonic of the carrier oscillator. Tune the transceiver to 28,600 KHz USB in the receive mode, and increase RF and AF gain control until an audio beat note is heard. Adjust L22 for minimum audio output.

## CAUTION

Continuous full output for more than 10 seconds may result in destruction of final tube.
(4) T113 in the high frequency IF unit is used to eliminated spurious radiation on the 20 meter band. For alignment, tune transceiver to maximum output at $14,350 \mathrm{KHz}$ in the tune postion. Measure the spurious radiation, by using the S -meter of another receiver tuned to $14,520 \mathrm{KHz}$ where a spurious radiation can be heard. Adjust T113 for minimum S-meter reading wihout decreasing the power output of the transceiver.
(5) T115 is located on the printed circuit board near the VFO unit and is used to suppress carrier oscillator feed-through . Tune the transceiver to any frequency and load it to full output. Reduce the microphone gain to zero and place the mode switch in the USB position. Adjust T115 for minimum S-meter reading on the receiver.
(6) L28 is used to eliminate spurious radiation on the 15 meter band. Tune the transceiver to maximum output at $21,200 \mathrm{KHz}$ in the tune position. Locate the spurious radiation at $21,220 \mathrm{KHz}$ by another receiver. Adjust L28 for minimum S-meter reading on the receiver.
(7) TC30 connected in series with L32 on the printed circuit board located on the main chassis near the relay RL1 is used to eliminate spurious radiation on 10 meter band. For alignment, tune transceiver to maximum output at $28,500 \mathrm{KHz}$ in the tune position. Measure the spurious radiation by using the S -meter of another receiver tuned to $28,160 \mathrm{KHz}$ where the spurious signal can be heard. Adjust TC30 for minimum S-meter reading without decreasing the power output of the transceiver.

VOLTAGE CHART

|  | D.C. VOLTAGE |  |  |  |  |  |  |  |  |  |  |  |  |  | R.F. VOLTAGE |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MJ | 1 |  | 2 |  | 3 |  | 4 |  | 5 |  | 6 |  | 7 |  | 1 |  | 2 |  | 3 |  | 4 |  | 5 |  | 6 |  | 7 |  |
| PIN | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T | R | T |
| 1 | E | E | E | E | E | E | E | E | E | E | E | E | 0 | 0 | E | E | E | E | E | E | E | E | E | E | E | E | ${ }_{\substack{\text { and }}}^{3120 \mathrm{CHz}}$ | - |
| 2 | E | E | E | E | 0 | 0 | 0 | 0 | 0 | 0 | -70 | -55 | E | E | E | E | E | E | - | - | - | - | - | - | - | - | E | E |
| 3 | 5.5 | 5.5 | 0 | 0 | 13.0 | 12.5 | 0 | 0 | 0.7 | 0.7 | -18 | 0 | E | E | * 3 | * 3 | ${ }^{318180 \mathrm{OHz}}$ | 0 | - | - | - | - | - | - | - | - | E | E |
| 4 | 0.5 | 0.5 | E | E | 0 | 0 | 0 | 0 | 8.5 | 8.5 | -20 | -3.5 | 0 | 0 | * 2 | * 2 | E | E | - | - | - | - | - | - | - | - | $\left.\right\|_{\text {31780 }} ^{\text {31/ }}$ | - |
| 5 | 5.5 | 5.5 | 13.0 | 12.5 | 0 | 0 | 0 | 0 | 6.0 | 6.0 | -150 | -140 | 0 | 11.5 | - | - | - | 0.02 | 0.8 | 0 | - | - | - | - | - | - | - | - |
| 6 | 6.0 | 6.0 | E | E | 0 | 0 | E | E | 0 | 0 | 170 | 170 | 0 | 0 | - | - | E | E | - | - | E | E | 0.8 | 0.8 | - | - | - | - |
| 7 | E | E | 13.0 | 12.5 | E | E | 0 | 0 | E | E | - | - | 13.0 | 12.5 | E | E | - | - | E | E | - | - | E | E | - | - | - | - |
| 8 | 0 | 0 | E | E | 0 | 11.5 | 0 | 0 | 0 | 0 | 0.6 | 2.7 | 1.0 | 1.0 |  | - | E | E | - | - | - | - | - | - | - | - | - | - |
| 9 | 8.0 | 13.0 | 12.5 | 0 | 9.0 | 9.0 | 9.0 | 9.0 | 0 | 0 | 12.5 | 0 | E | E | - | - | - | - | - | - | - | - | - | - | - | - | E | E |
| 10 | 0 | 11.5 | E | E | 0 | 0 | -18 | 0 | 13.0 | 12.5 | 0 | 11.5 | E | E | - | - | E | E | ${ }_{\substack{3189 \mathrm{OHz} \\ \hline 58 \mathrm{~B}}}$ | 0.02 | - | - | - | - | - | - | E | E |
| 11 | 13.0 | 12.5 | 0 | 0 | 13.0 | 12.5 | E | E | E | E | 3.5 | 3.5 | - | - |  | 1.1 | 0.12 | 0.12 | - | - | E | E | E | E | - | - | - | - |
| 12 | 12.5 | 0 | E | E | 0.7 | 0.7 | 0 | 0 | 6.6 | 0.3 | 13.5 | 13.0 | - | - | - | - | E | E | - | - | - | - | - | 0.17 | - | - | - | - |
| 13 | 12.0 | 0 | 0 | 11.5 | 8.0 | 13.0 | 0 | 0 | 12.5 | 0 | 6.0 | 6.0 | - | - | - | 0.15 | - | - | - | - | - | - | - | - | - | - | - | - |
| 14 | 13.0 | 12.5 | 13.0 | 12.5 | E | E | 6.0 | 6.0 | 12.5 | 0 | 13.0 | 12.5 | - | - | - | - | - | - | E | E | - | - | - | - | - | - | - | - |
| 15 | - | - | 13.0 | 12.5 | 0 | 0 | 13.0 | 12.5 | - | -- | 0 | 0 | - | - | - | - |  | 0.5 |  | 0.12 | - | - | - | - | - | - | - | - |
| 16 | 0 | 11.5 | 13.0 | 0 | - | - | 13.0 | 12.5 | - | - | 0 | 0 | - | - | - | - | - | 0.15 | - | - | - | - | - | - | - | - | - | - |
| 17 | 13.0 | 12.5 | E | E | 0 | 0 | 0 | 0 | - | - | 0 | 0 | - | - |  | - | E | E | ${ }_{\substack{318006 \mathrm{~Hz} \\ 408 \mathrm{~B}}}$ | 0.06 | - | - | - | - | - | - | - | - |
| 18 | E | E | E | E | - | - | - | - | - | - | E | E | - | - | E | E | E | E | - | - | - | - | - | - | E | E | - | - |
| 19 | - | - | - | - | 13.0 | 12.5 | 0 | 0 | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 20 | - | - | - | - | - | - | E | E | - | - | - | - | - | - | - | - | - | - | - | - | E | E | - | - | - | - | - | - |
| 21 | - | - | - | - | - | - | E | E | - | - | - | - | - | - | - | - | - | - | - | - | E | E | - | - | - | - | - | - |
| 22 | - | - | - | - | E | E | 0 | 0 | - | - | - | - | - | - | - | - | - - | - | E | E | - | - | - | - | - | - | - | - |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

RESISTANCE CHART

| PINNO. ${ }^{\text {NJ }}$. | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | E | E | E | E | E | E | $\infty$ |
| 2 | E | E | 150 | 30 K | 0 | 10 K | E |
| 3 | 300 | 0 | 10 | 0 | $\infty$ | 4 K | E |
| 4 | 3 K | E | $\infty$ | $\ldots$ | 10 K | 10 K | 0 |
| 5 | 300 | 3.5 K | 5 | $\infty$ | 200 | 30 K | 0 |
| 6 | 200 | E | 1 K | E | 5 | 50 K | 0 |
| 7 | E | 10 | E | 0 | E | - | 10 |
| 8 | 0 | E | 100 | 1 K | 5 K | 2 K | 10 K |
| 9 | 2.5 K | 120 | 10 K | $\infty$ | 1 K | 120 | E |
| 10 | $0 ※$ | E | $\infty$ | 50 K | 10 | 1 K | E |
| 11 | 100 | $\infty$ | 10 | E | E | $500 \times$ | - |
| 12 | 120 | E | 1 K | 100 K | 3 K | 10 | - |
| 13 | 120 | 0 | 3 K | $\infty$ | 120 | $\infty$ | - |
| 14 | 10 | 100 | E | 200 | $\infty$ | 10 | - |
| 15 | - | 100 | $\infty$ | 10 | - | 50 K | - |
| 16 | 0 | 120 | - | 10 | - | 0 | - |
| 17 | 100 | E | $\infty$ | 5 K | - | $\infty$ | - |
| 18 | E | E | - | - | - | E | - |
| 19 | - | - | 10 | $※$ | - | - | - |
| 20 | - | - | - | E | - | - | - |
| 21 | - | - | - | E | - | - | - |
| 22 | - | - | E | $※$ | - | - | - |

VALUES ARE $\mathbb{N}$ OHMS.

Order Instruction: Parts number is independent for each unit, except T-transformers and T-inductors, therefore it is requested to specify parts number together with unit classification as following example. No. 1 RF Unit R1 100 K ohm $1 / 4 \mathrm{w} \quad$ ※ Value is Nominal







Este manual original foi gentilmente cedido para ser digitalizado por PW8DFT Torres Digitalizado em 24 de Novembro de 2020 por Alexandre "Tabajara" Souza, PU2SEX http://www.tabalabs.com.br


710-E(U)

