

# Radio / Tech Modifications & Alignment Controls

This Volume contains everything available including information contained in all previous volumns

Modifications for:

Alinco Standard Yaesu Others CB radios

\$19.95

See back cover for specific radios

Este manual foi doado por PY2WFG Wilson para ser scaneado e disponibilizado GRATUITAMENTE a toda a comunidade

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Obrigado a todos que ajudaram ate aqui

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ATENÇÃO: AS PAGINAS EM BRANCO ESTAO EXATAMENTE COMO NO MANUAL. O OBJETIVO DE MANTE-LAS É VOCE PODER IMPRIMIR UM MANUAL IDENTICO AO ORIGINAL. NAO ESTÁ FALTANDO PAGINA NENHUMA NO MANUAL

> Distribuição **GRATUITA**. Respeite o meu trabalho. São Paulo, Agosto de 2021



#### **Radio / Tech Modifications**

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## Preface

# THERE ARE 2 BOOKS IN THIS VOLUME. AN ORDER FORM FOR THE OTHER BOOK IS AVAILABLE IN THE BACK OF THIS BOOK.

We call them Volume 6A and 6B. Volume 6A contains all known modifications for ICOM and Kenwood Radios and mods for the popular scanners. Volume 6B has all the modifications for Yeasu, Alinco, Standard, Azden, KDK, Ten Tec, Ranger, Uniden, Radio Shack and popular CB radios.

During the past 4 years we have created 6 volumes of Radio/Tech modifications. <u>Each new volume included the information contained in</u> the previous volumes. So if you have the current volume, you do not need to purchase the previous ones.

The illustrations are improved each year and the modifications have been performed by many people through out the world. The modifications contained in this book are accurate and current.

We make every effort to provide all available modifications for every radio we can find. We also try to keep the cost of the modification books as low as possible. We ask that you do not photocopy pages from these books. We will support you however we can, however, if you call us we will ask that you have the book in your hands at the time of the call.

It was only logical that we start to include the alignment points for each of the radios. Since you are inside them performing the modification, it is a good time to adjust the Modulation and Power levels. If you are not familiar with testing the levels, a section on service tools is provided to give you three methods of testing your radios.

If you find a new radio is not listed in these pages, contact us and ask about it. We may have a copy that did not make the printing deadline. If you purchased the book and have proof of purchase, we can make the new modification available to you.

Your comments and suggestions are always welcome. If the mod works great, let us know. If you can't make the mod work, let us know. We can't test every modification, we don't have all the radios. Your help will make the next volumes better for everyone.

#### TS-32P DIP Switch Programmable Encoder-Decoder

Universal design provides CTCSS capability to all FM transceivers. On-board DIP switch allows instant programming without tone elements, counters, or other test equipment. Crystal controlled for high accuracy and stability. The 32 location tone memory is complete with standard EIA tones from 67.0 to 203.5 Hz, or may be ordered with ANY 32 custom tone frequencies between 0 - 250.0 Hz (±0.1 Hz) at no extra charge. Multiple tone switching is easily done with your radio's channel select switch or separate single pole switch. A high pass tone rejection filter is included on board to remove tone from received audio. Reverse polarity protection and RF immunity are built in. Powered by 6 - 24 vdc, unregulated at 8ma. Supplied with color-coded wires terminated to plug directly onto the TS-32P. Mounting materials include hardware and double sided, insulated tape.

#### **TS-64 Microminiature CTCSS Encoder-Decoder**

\$64.95

\$28.95

\$27.95

\$79.95

\$129.90

The latest - and smallest - programmable CTCSS encoder-decoder for use in FM transceivers. Ideal for many handheld radios and others with limited space. Select from 64 preset CTCSS tones between 33.0 Hz and 254.1 Hz using six PCB jumpers. Tone stability is crystal controlled with accuracy better than 0.05 Hz. Output level can be adjusted from OV to 3.0V. A time-out-timer feature permits programming transmit duration to eight different intervals decreasing "stuck mic" problems. Receiver Hi-pass filter and busy channel lockout are included. Decode sensitivity is 15mv. Power can be from 6.0vdc to 20.0vdc @ 9ma. Operating temperature range is from - 30°C to + 65°C. When P.T.T. switch is released, the TS-64 continues to key transmitter for 160ms. During this time, the TS-64 generates a reverse phase burst which will mute the decoding unit at the other end. A microminiature plug and socket with color coded wires attached is provided for hookup. Comes with double sided tape for quick mounting.

#### SS-32PA DIP Switch Programmable CTCSS Encoder

Universal design provides CTCSS encode capability to all FM transceivers. On-board DIP switch allows instant programming without tone elements, counters, or other test equipment. Crystal controlled for high accuracy and stability. The standard 32 tone memory contains the EIA tones from 67.0 to 203.5 Hz (or may be ordered with ANY 32 custom tone frequencies between 0 - 250.0 Hz at no extra charge). Multiple tone switching is easily achieved with your radio's channel select switch or a separate single pole switch.

#### SS-32SMP Micro-Miniature CTCSS Encoder

Super small programmable CTCSS encoder for use in handheld radios and other size restricted applications. Has the same basic features as the SS-32PA (see above), but does not include the on-board DIP switch due to size limitations. Programming is done by soldering binary coded jumpers on the tone board.

#### TE-64 Multi-purpose CTCSS/Burst Tone Encoder

Fully enclosed encoder provides, from a front dial rotary switch, all EIA CTCSS tones from 67.0 to 203.5 Hz PLUS all the common burst tones from 1600 to 2550 in 50 Hz increments. All available tone frequencies are permanently screened onto the faceplate, and selected with a calibrated dial. Great for test bench or service vehicle applications. Operates on 6-30 vdc, and all connections are made to a terminal strip at the rear of the unit. A 9 volt battery plug and cable is included, and may be attached at the terminal strip or soldered directly to the circuit board for field operation. Packaged in a high impact plastic case, with mounting bracket and hardware supplied.

#### TE-64D Multi-purpose CTCSS/Burst Tone Encoder w/Display

An enhanced version of the TE-64 encoder (see above). Features a two-digit LED which displays a number from 01 to 32 that in turn corresponds with the CTCSS or burst frequency selected by the front panel rotary switch. The two-digit number displayed is cross-referenced to the tone frequency on a chart located on the faceplate. Perfect for mobile applications, night-time operations, or whenever high visibility read-out is desired. Operates on 6-16 vdc (current draw does not allow operation from 9 volt battery).



\$89.95

Provides automatic Morse station identification for commercial, public safety, and amateur radio applications, including repeaters, base stations, mobiles, beacons, CW memory keyers, etc. Meets all FCC identification requirements. Low voltage/current operation and small size make it universally applicable. Low distortion, low impedance, adjustable sinewave output. High accuracy crystal control. All functions are programmable with plugon keypad, included with each unit. Programmable options include: Eight selectable messages; CW speed 1-99 seconds; interval timer 1-99 minutes; hold off timer 0-99 seconds; CW tone frequency 100-3000 Hz; front porch delay interval 0-9.9 seconds; CW or MCW; etc. All programming is stored in a non-volatile EEPROM, which may be altered at any time via the included keypad. Supplied with programming keypad, wire set with microminiature plug for easy installation or removal, both hardware and tape mounting materials, and easy to follow instructions.





\$57.95

#### Introduction

#### WHO SHOULD PERFORM MODIFICATIONS

This book is intended to be used as a reference guide for licensed Technicians. The text for each modification has been written with belief that the performing technician has experience with servicing modern radio equipment.

Attempts to perform these modifications by an inexperienced person may cause serious damage to the radio. Damage can occur by simply opening the radio case incorrectly. With the average repair cost of a damaged radio exceeding \$150.00, it is a good investment paying a licensed technician to perform the modification.

Many of the new radios' components are barely larger than the head of a pin. Many of these parts require precision soldering. Excessive heat can damage these parts. Caution and the proper tools should be used to avoid damage to the components.

Some of the modifications presented in this book have not been tested. However, most of the modifications have been, at one time or another, reviewed by the technicians at the radio manufacturing or distributing plants.

#### USE THE PROPER EQUIPMENT

Alignment controls have been shown on many of the radios presented in the text. Proper alignment of a radio requires test equipment that is usually not available to the average operator. Exercise caution when changing the alignment controls. Improper settings can cause a radio to generate RF signals outside the desired frequency range. These undesired emissions will cause interference to others and may quite possibly be illegal.

Service manuals are valuable to any radio service technician. Service manuals will provide you with a list of components and detailed drawings of your radio. Our technical department is always looking to review the service manuals for the radios presented in this publication. If you have a service manual for a radio present here, we would like to review it.

#### MODIFICATIONS OF TYPE ACCEPTED EQUIPMENT

Some of the modifications presented in this publication may allow a radio to operate outside its design range. Using a radio outside its designed range may cause radio interference, equipment damage or may simply be illegal. Do not perform the modification if you have any concerns about the validity of the modification, or the purposes for a modified radio. Use your best judgment.

#### HOW FAR 'OUT OF BAND' WILL MY RADIO OPERATE?

The exact Receive and Transmit Frequency range of a radio are almost impossible to predict. The technicians at the factory tune a radio to operate in the specified range. Most radios can be tuned to operate almost anywhere within a 50 MHz range.

Once a radio is tuned, it should operate anywhere within a 30 MHz window. That's 15 MHz up and 15 MHz down from center. Most of the newer radios have been designed to allow a greatly increased range.

Your radio may operate better 'out of band' towards the bottom half of the workable range, and the next radio may operate better towards the top half.

The modifications presented here deal with opening up the microprocessors allowable frequency range. After a modification is complete, the microprocessor will tell the VCO/VXO circuitry what frequency to operate on. Can the current tuning of the RF coils and the circuitry operate at the desired frequency? That is the big question.

The tuning of the coils and VCO/VXO circuitry can be changed. These changes go well beyond the scope of this publication.

#### ACCURACY AND NEW MODIFICATIONS

The authors have made every attempt to present all the available modifications. As new radios and modifications become available, they will be added to the next publication. Outside contributions are accepted. A number of useful graphs, charts and tables are provided in the appendices.

Technicians are welcome to forward comments, suggestions and new modifications. Forward your modifications to our mailing address or FAX a copy to us.

#### SERVICE TOOLS

The cost of a service monitor, even the least expensive model, is over \$2,000. You may be able to pick up a used unit for around \$500. If you do manage to find a used service monitor, take it to be tested or calibrated on a new service monitor.

A service monitor performs a number of functions that are invaluable in aligning all types of radios. It can generate a signal on an exact frequency and allow you to control the signal strength and the amount of modulation applied to the signal. This feature will allow you to properly align the S-Meter and test the receiver sensitivity. A good receiver has a sensitivity of less than .2 micro volts.



# **Service Monitor**

Perhaps the most valuable feature of a service monitor is its ability to act as a receiver and measure the frequency error & modulation.

Frequency error is measured in Hertz. A normal transmitter can be aligned or tuned up or down by as much as 5 kHz. (5,000 Hz). Most radios have an alignment control that will allow you to adjust the frequency up or down. A transmitter should be exactly on frequency. Within 200 Hz plus or minus is acceptable.

Measuring the modulation of a signal will allow you adjust the transmitter's microphone audio, DTMF pad and Sub-audible tone levels.

#### Suggested modulation levels:

Audio (microphone)	3,500 - 4,000 Hz
DTMF (touch tone)	3,000 - 3,500 Hz
PL (Sub-audible tone)	600-650 Hz

Alignment controls for these levels are available in most radios.

#### Other Valuable tools

There are a number of other tools that are a great deal less expensive than a service monitor. Most of these tools you should have in your tool box. If you do not have these tools, it a good idea that you invest a few dollars and pick them up.

#### Soldering iron

The modifications in this book require a 30-40 watt soldering iron. Make sure you have a small tip for the iron. A soldering gun is much too big. If you have one of the old guns, put it away until you are assembling a PL connector.

Some of the components used in the new radios are smaller than the letters in this sentence. You will need a steady hand and some experience desoldering components. A supply of solder braid is often the best method of removing a component.

#### Magnifying glass

Don't make a mistake here. The parts in the modern radios are small. You may not need one on some older radios, but open up one of the newer radios and you will wish one was handy.

#### Digital Volt/OHM Meter (DVM)

You must get one of these. They are handy for many things. Try to get one that has a continuity tone setting. An auto ranging meter is the best. If you can afford it, get one that has an auto shut off feature. Nothing is worse than grabbing your meter and finding the batteries are dead because you forgot to shut it off the last time you used it.

#### POOR MAN'S SERVICE TOOLS

If you are like most of us and can not afford a service monitor, there is a method available using inexpensive tools and a little help from a friend.

An oscilloscope is probably the most valuable instrument you can have. The cost of a new unit ranges from \$250 up. A used unit can be purchased for as low as \$50.



Scope

By connecting the receiver audio output (from the speaker jack) to the oscilloscope input, you can get an accurate visual view of the audio wave. With a little practice, you can accurately measure the audio levels.

If you are tuning up a transmitter, or the transmitter section of a transceiver, you will need the use of another receiver. If you have or can borrow a friend's handi-talkie, it will work just fine.



Connect your friends radio up to the oscilloscope through the external speaker jack. Turn the radio and oscilloscope on and adjust the receiver audio level to about 1/3. Turn the squelch off. Turn the Volt/Dev control to adjust the waves until they fill 1/2 of the display.



There is a fine tuning control for both the Volt/Dev and Time/Div controls. Place them in the center position until you are ready to adjust the scope display discussed below.



Now using your transmitter, press the PTT. (Make sure you are using a dummy load.) The scope display should appear below.



Now that you have the scope set up. Press the PTT key and talk into the microphone and watch the display. Hold the mic 3-4 inches away and say "FOUR" into the mic. Stretch the "FOUR" for 5 seconds.



The pattern on the scope is not as important as the maximum height of the wave crests.

The simplest testing method to see if your radio is accurately adjusted is to compare its signal to another radio that is operating properly. Transmit with the "GOOD" radio and adjust the scopes Volts/Div control to place the audio peaks at the markers as shown in the example above.

Now transmit with your radio and compare where the voice peaks are placed. If they are higher, adjust the Modulation/Deviation controls in your transmitter to a lower position. If they are lower, increase the control's position.

If possible, adjust the modulation/deviation control while you are transmitting and modulating.

You can adjust the levels of the DTMF key pad using the same method used on audio modulation. All DTMF tones have a rhythmic shape on the scope display. The DTMF tones will be lower in level that audio peaks. This is normal.



You can also adjust the level of the Sub-Audible PL tone using the scope. It will be necessary to adjust the Volt/row control to be more sensitive. A PL tone is only 20% the level of the voice modulation. Adjust the control to approx. 20 milli volts. Do not modulate the carrier with audio while you are adjusting the PL level.



Some receivers will filter out the sub-audible tone before it appears at the speaker jack. Most of the newer receivers do not do this so you should have no trouble watching the sub-audible wave form. If you can not get the expected wave form, check to make sure the transmitter is encoding PL tone. You should also check the receivers PL decode is turn off.

If you have gone this far, watch the display when you modulate a carrier that has a sub-audible tone. You will still see the tone no matter what type of modulation you use.

#### A more inexpensive method.

There is another method of checking the audio deviation levels using an audio VU meter. A VU meter can be purchased at your local Radio Shack. You can purchase the meter by itself, or in a case ready to hook up to your stereo.

Connect the VU meter to the speaker jack of your friend's radio or receiver.



Using a properly working transmitter, transmit and hold down a DTMF tone key and adjust the receiver's volume control to cause the VU meter needle to set at the half-way point.



Adjust receiver volume to set meter at half-way position

Again press the PTT and measure where normal speaking audio causes the needle to peak.

Now using the radio to be tested, perform the same tests and adjust the transmitter's deviation controls to match the levels of the other radio.

This method will not work accurately enough to test sub-audible tone levels.

# HEAR THE TONES...SEE THE NUMBERS!



## \*EIGHT DIGIT DISPLAY \*32 CHARACTER MEMORY \*ASCII SERIAL OUTPUT

#### MoTron TDD-8 TOUCHTONE DECODER DISPLAY AND ASCII CONVERSION BOARD

The MoTron **TDD-8** is a wired and tested commercial touchtone test decoder board. The **TDD-8** decodes and displays all 16 touch-tone signals. The eight digit display, 32 character memory and left-right scroll function allows the user to capture and display up to 40 characters without loss of information. An ASCII serial output can be connected to a computer for automatic logging or remote data entry. The MoTron "Tonelog" IBM compatible software package is included with each TDD-8 at no additional charge. The computer interface cable can be purchased separately if needed.

**Connect to almost any audio source -** The MoTron **TDD-8** can be connected to a scanner, communications receiver, tape recorder, telephone answering machine etc.

**IBM compatable software included** - The **TDD-8** is a stand-alone device and does not need to be connected to a computer for decoding and displaying touch-tone digits. However, a serial ASCII output is provided on the board that can be connected to the RS-232 serial port of almost any computer. This allows you to use the **TDD-8** for numerous applications. The "Tonelog" IBM compatible sofware, that is included, will automatically log the date and time a number is decoded.



**CAB-1** - Includes audio and computer cables. Audio patch-cord can be connected to most scanner and receiver speaker or earphone jacks. Mini phono plugs (3.5 mm) on each end. Computer cable has mini phono (3.5 mm) plug for connection to the TDD-8 and female DB-25 on the other end for computer connection.....\$20.00





**PMK-1** - Plastic Mounting Kit. This is not a complete enclosure, but offers a simple means of protecting the board, making it easier to handle and use. Kit includes hard plastic sheets to cover the bottom and top of the board. Also included are rubber feet, spacers, nuts and bolts

\$15.00

#### ADD \$5.00 FOR SHIPPING AND HANDLING. VISA/MC ACCEPTED.

Satisfaction guaranteed or your money back within 30 days of purchase (less shipping/handling). 90 day warranty on parts and labor.

Specifications: Board size: 6"X 2-3/8", Power requirements: 9 to 12 VDC @200 ma, DTMF response time: 40 ms (can decode fast auto-dialers), Audio input: 100 mv to 6 Vpp, Serial output: 1200 baud, 8 data bits, no parity.

MoTron Electronics 310 Garfield St., Suite 4 Eugene, OR 97402 ORDERS: 1-800-338-9058 INFO: (503) 687-2118 FAX: (503) 687-2492



#### U.S. REPEATER MAPBOOK #2

A repeater guide that shows where in each state principal open amateur repeaters are located. The Maps also show the important highways in each state. Tables showing the popular repeater in the states major cities are also presented.2 meter, 200, 440 MHz and 1.2 GHz repeaters are shown. 144 pages, 6 x 9" format

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#### RADIO/TECH MODIFICATIONS # 5B

Modifications and alignment controls for ALINCO, YAESU, STANDARD, AZDEN radios and 10 meter & CB radios.



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"LOST USERS MANUALS" contains operating instructions for all the popular amateur radios and scanners. ICOM, Yaesu, Kenwood, Alinco, Standard, Uniden and other manufactors radios. Each radio is given 2 to 5 pages of drawing, charts and programming instructions. Over 140 Pages, 8 1/2 X 11" format.

# Radio / Tech Modifications

# ALINCO Radio Modifications

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Alinco Modifications

# ALINCO ALD-24T

EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove top and bottom covers.
- 3. Remove Main dial, Vol & SQL knobs. Remove the retaining rings.
- 4. Remove front cover to access front panel circuit board.
- 5. Solder bridge four sets of pads as shown.
- 6. Reassemble radio.
- 7. Reset microprocessor (Press reset button)



# MORE ----



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# ALINCO ALD-24T

ALIGNMENT CONTROLS





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# ALINCO ALR-22T

EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove top and bottom covers.
- 3. Remove Main dial, Vol & SQL knobs. Remove the retaining rings.
- 4. Remove front cover to access front panel circuit board.
- 5. Solder bridge Three sets of pads as shown.
- 6. Reassemble radio



## MORE ----



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ALIGNMENT CONTROLS



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# Performance Report

Radio		Date
Owner : Name Address City Phone ( ) -	St. Zip	
Description	Before	After
Power out (Low)	Watts	Watts
Power out (High)	Watts	Watts
Frequency Error (Simplex)	Hz	Hz
Frequency Error (Offset)	Hz	Hz
Receive Sensitivity (Mid-band)	uv	uv
Receive Sensitivity (MHz)	uv	uv
Receive Sensitivity (MHz)	uv	uv
PL Deviation	Hz	Hz
DTMF Deviation	KHz	KHz
Audio Deviation	KHz	KHz
Lowest usable Freq @ .5 Pwr	MHz	MHz
Highest usable Freq @ .5 Pwr	MHz	MHz



Frequency

Frequency

# ALINCO ALR-22T

#### MICROPHONE MOD

- 1. Remove Battery and Antenna.
- 2. Remove top and bottom covers.
- 3. Remove Main dial, Vol & SQL knobs. Remove the retaining rings.
- 4. Remove front cover to access front panel circuit board.
- 5. Locate and remove the Microphone Green, Orange & Purple wires.
- Solder the wired as shown in drawing 6.
- Reassemble radio. 7.
- 8. Open Microphone.
- 9. Remove the Ground side of the Up/Down buttons and tie them together.
- 10. Connect the Orange wire to the two tied wires.
- 11. Reassemble Microphone.





Mod

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# ALINCO DJ-100T

#### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove screws from case and open radio.
- 3. Locate & Cut Jumpers per drawing.
- 4. Clip pin 2 on IC401(S7116A) and connect it to pin 14 (for simplex PL tone) This chip is located on the TONE SW board.
- 4. Reassemble radio.
- 5. Reset Micro Processor.



MORE ----



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# ALINCO DJ-120T

#### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove screws from case and open radio.
- 3. Locate & Cut Jumpers per drawing.
- 4. Clip pin 2 on IC401(S7116A) and connect it to pin 14 (for simplex PL tone) This chip is located on the TONE SW board.
- 4. Reassemble the radio.
- 5. Reset the microprocessor.



MORE ----



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# ALINCO DJ-160T

#### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove 2 screws back of case and four screws from battery slide clip.
- 3. Remove Main dial, Vol & SQL knobs. Remove the retaining rings.
- 4. Remove the top cover.
- 5. Open radio.
- 6. Locate and cut yellow wire behind the battery release button.
- 7. Reassemble radio.
- 8. Reset microprocessor. (Press and hold [F] key and turn power on.)





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# ALINCO DJ-162T

#### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove 2 screws back of case and four screws from battery slide clip.
- 3. Remove Main dial, Vol & SQL knobs. Remove the retaining rings.
- 4. Remove the top cover.
- 5. Open radio.
- 6. Locate and cut yellow wire behind the battery release button.
- 7. Reassemble radio.
- 8. Reset microprocessor. (Press and hold [F] key and turn power on.)





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# ALINCO DJ-180T

#### EXPANDED RF / ALIGNMENTR CONTROLS

This mod will void the warrenty.

- 1. Remove Battery and Antenna.
- 2. Remove the four screws holding the battery slide plate in location. (Careful not to break the battery plate wires)
- 3. Locate and cut the "PINK" wire. (Only the PINK wire)
- 4. Reassemble the unit.
- 5. **Reset the microprocessor** (Press and hold the [LAMP] button and turn the power on.)



Optional Receive only mod: (130 - 173 MHz)

1. Reset the microprocessor

(Press and hold the [LAMP] button and turn the power on.)



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# ALINCO DJ-460T

#### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove 2 screws back of case and four screws from battery slide clip.
- 3. Remove Main dial, Vol & SQL knobs. Remove the retaining rings.
- 4. Remove the top cover.
- 5. Open radio.
- 6. Locate and cut wire behind the battery release button.
- 7. Reassemble radio.
- 8. Reset microprocessor. (Press and hold [F] key and turn power on.





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# ALINCO DJ-500T

**EXPANDED RF** 

- 1. Remove Battery and Antenna.
- 2. Remove screws from case (3 Long & 2 short)
- 3. Remove green component per drawing.
- 4. Reassemble radio.
- 5. Reset the radio. (Reset switch is located below the PTT Switch



MORE ----



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# ALINCO DJ-500T

### ALIGNMENT CONTROLS



VR1 - DTMF DEVIATION (ON CPU BOARD)



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# ALINCO DJ-560

EXPANDED RF

- 1. Remove battery and antenna.
- 2. Remove screws from back of case.
- 3. Remove all 4 screws from battery plate.
- 4. Remove screw next to the BNC connector.
- 5. Remove the Dial, UHF and VHF knobs.
- 6. Unscrew the Lock rings under the Dial, UHF and VHF knobs.
- 7. Remove the top cover.
- 8. Remove the 4 screws hold in the radio together.
- 4. Locate and **cut orange wire** directly below the PTT switch. (Some units have a yellow wire)
- 5. Reassemble the radio.
- 6. Reset the CPU. (Press and hold [FUNCTION] and turn power on)



MORE ----



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Radio / Tech Modifications



ALIGNMENT CONTROLS





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### ALINCO DJ-580T

### EXPANDED RF Aircraft Band RX & 800 MHz RX

- 1. Remove battery and antenna.
- 2. Remove the four (4) screws on the bottom of the radio.
- 3. Remove the battery slide plate.
- 4. Locate and CUT the BLUE wire (for expanded RF)
- 5. Locate and CUT the RED wire (for aircraft and 800 MHZ RX.
- 6. Reassemble the radio.
- 7. **Reset the microprocessor.** (Press and hold the [FUNCTION] key and turn the radio on).



To Select the AIRCRAFT BAND

Press the [FUNCTION] and [VHF] key simultaneously. The Letter "A" (AM mode) will appear on the display. (press again to select the 2 meter band)

To Select the 800 MHz BAND

Press the [FUNCTION] and [UHF] key simultaneously. (press again to select the 440 MHz band)

MORE ---



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# ALINCO DJ-580T







# ALINCO DJ-F1T

### **EXPANDED RF**

- 1. Remove battery and antenna.
- 2. Remove 5 screws from the back of the case.
- 3. Slide and hold the Battery lock button open the radio carefully.
- 4. Locate and cut the RED jumper wire. (AM airband reception)
- 5. Locate and cut the BLUE jumper. (Expanded RF)
- 6. Reassemble the radio.
- 7. Reset the microprocessor. (Press and hold the [F] key and turn the power on)



TURN ON/OFF AIRBAND: Press the [B] key. an "A" will appear on the display to indicate the AM mode is operating.

### MORE ----



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Radio / Tech Modifications

- Alinco - 22 -

# ALINCO DJ-F1T

### ALIGNMENT CONTROLS





# ALINCO DR-110T

### **EXPANDED RF & ALIGNMENT CONTROLS**

- 1. Remove Power and Antenna.
- 2. Remove screws from top case and open radio.
- 3. Cut the yellow wire on the control board.
- 4. Reassemble radio
- 5. **Reset microprocessor.** (Turn radio on. Press and hold [F] and [VFO/M] and turn power off and while still holding keys, turn power back on.





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# ALINCO DR-112T

### **EXPANDED RF & ALIGNMENT CONTROLS**

- 1. Remove Power and Antenna.
- 2. Remove screws from top case and open radio.
- 3. Cut the yellow wire on the control board
- 4. Reassemble radio
- 5. **Reset microprocessor.** (Turn radio on. Press and hold [F] and [VFO/M] and turn power off and while still holding keys, turn power back on.





# ALINCO DR-119T

### ALIGNMENT CONTROLS





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### ALINCO DR-130T EXPANDED RF

- 1. Remove power and Antenna.
- 2. Remove the top cover.
- 3. Locate and cut the BLUE jumper wire.
- 4. Reassemble the radio
- 5. Reset the microprocessor.
  - (Press and hold the [FUNCTION] button and turn the radio on)





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# ALINCO DR-510T

### EXPANDED RF / CROSS BAND REPEATER MOD

- 1. Remove Battery and Antenna.
- 2. Remove screws from case and open radio.
- 3. Cut the yellow wire looped around the blue condenser
- 4. Remove 2 screws from corners of tone board, to expose motherboard.
- 5. Solder a 16 volt 100uf electrolytic as shown. (note 10-100uf) - lead to pin 8 of M54959P + lead to third pin of socket (Orange wire)
- 6. Remove the front cover
- 7. Short chip resistor R35 and solder bridge the pads to the left of the resistor.
- 8. Reassemble radio
- 9. Reset microprocessor (Push reset button)





**CROSS BAND REPEATER PROCEEDURES** - Select the VHF & UHF frequencies and press [SHIFT] until "DUAL" appears.

**TURN ON** : Press and hold [REV] and turn power on. The volume control controls the amount of repeater audio.

TURN OFF : Turn radio off.





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# ALINCO DR-510T





# ALINCO DR-570T

### EXPANDED RF / CROSS BAND REPEATER MOD

- 1. Remove Battery and Antenna.
- 2. Remove screws from case and open radio (3 screws in the top and 2 in the bottom.)
- 3. Locate and cut the indicated component. see drawing
- 4. Turn repeater/normal switch to repeater mode.
- 5. Reset the microprocessor. (Press and hold [FUNCTION] and turn power on)
- 6. Remove the two pin connector to disable audio bleed in repeater mode.
- 7. Reassemble radio.



### MORE ----



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# ALINCO DR-570T

### ALIGNMENT CONTROLS

ALIGNMENT	UHF	VHF
TX HIGH POWER	VR5	VR2
TX LOW POWER	VR7	VR4
RFMETER	VR6	VR1
DEVIATION	VR3	VR3
SQUELCH ADJ	VR1	VR1
S-METER	VR2	



# Performance Report

Radio		Date
Owner : Name Address City Phone ( ) -	St. Zip	
Description	Before	After
Power out (Low)	Watts	Watts
Power out (High)	Watts	Watts
Frequency Error (Simplex)	Hz	Hz
Frequency Error (Offset)	Hz	Hz
Receive Sensitivity (Mid-band) _	uv	uv
Receive Sensitivity (MHz) _	uv	uv
Receive Sensitivity (MHz) _	uv	uv
PL Deviation _	Hz	Hz
DTMF Deviation	KHz	KHz
Audio Deviation	KHz	KHz
Lowest usable Freq @ .5 Pwr _	MHz	MHz
Highest usable Freq @ .5 Pwr _	MHz	MHz
w 5 A 4 T 3 T 2 S 1	w 25 A 20 T 15 T 10 S 5	

Frequency

Frequency

### ALINCO DR-590T EXPANDED RF CROSS BAND REPEATER MOD

- 1. Remove Power and Antenna.
- 2. Remove the four screws, (2 on each side) holding the LCD display to the main body of the radio.
- 3. DO NOT DISCONNECT THE BLACK CONNECTOR CABLE FROM THE LCD DISPLAY.
- 4. Locate and unscrew the 2 screws holding the LCD display together.
- 5. Carefully separate the back cover of the display from the front cover. Use a flat blade screwdriver to apply slight pressure to the locking tabs in the top of the display.
- 6. Locate and cut the loop of BLUE wire.
- 7. Reassemble the radio.
- 8. **Reset the microprocessor**. (Press and hold the [FUNCTION] key and turn power on.)



ENABLE REPEATER MODE: Simultaneously press the [FUNCTION] key and the [VHF] Key. The display will alternate between VHF and UHF every 3 seconds.

DISABLE REPEATER MODE: Simultaneously press the [FUNCTION] key and the [UHF] Key.

A audio frequency response kit is available from Alinco. Contact them for the parts and instruction sheet. (This is for improving the Cross-band repeater audio)



### ALINCO DR-599T EXPANDED RF / CROSS BAND REPEATER MOD

- 1. Remove the Power cable and Antenna.
- 2. Remove the 4 screws, (two on each side). HOLD THE CONTROL HEAD against the main unit.
- 3. Remove the 2 screws holding the control head together.
- 4. Carefully seperate the back and front cover of the control unit.
- 5. Cut the RED wire to allow reception in the Aircraft and the 800 MHz band.
- 6. Cut the BLUE wire to expand the TX & RX frequencies.
- 7. Reasseble the control head.
- 8. Remove the bottom cover. (two additional screws on the bottom cover)
- 9. For 800 MHz RX, feed a new antenna cable thru the optional antenna jack on the back of the main body of the radio.
- 10. Locate antenna connector CN59 and attach the antenna cable.
- 11. Reassemble the radio .
- 12. Reset the Microprocessor. (Push and hold the [FUNC] key and turn the power on)





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### ALINCO DR-600T EXPANDED RF / CROSS BAND REPEATER MOD

- 1. Remove the Power cable and Antenna.
- 2. Remove the 4 screws, (two on each side). HOLD THE CONTROL HEAD against the main unit.
- 3. Remove the 2 screws holding the control head together.
- 4. Carefully seperate the back and front cover of the control unit.
- 5. Cut the RED wire to allow reception in the Aircraft and the 800 MHz band.
- 6. Cut the BLUE wire to expand the TX & RX frequencies.
- 7. Reasseble the control head.
- 8. Remove the bottom cover. (two additional screws on the bottom cover)
- 9. For 800 MHz RX, feed a new antenna cable thru the optional antenna jack on the back of the main body of the radio.
- 10. Locate antenna connector CN59 and attach the antenna cable.
- 11. Reassemble the radio .
- 12. Reset the Microprocessor. (Push and hold the [FUNC] key and turn the power on)





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# ALINCO DR-1200T

### ALIGNMENT CONTROLS





# ALINCO HT

# **Packet Connections**





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# ALINCO Mobile

# **Packet Connections**





# Performance Report

Radio			Date	
Owner : Name Address City Phone ( ) -	St.	Zip		
Description	Before	)	After	
Power out (Low)		_Watts		Watts
Power out (High)		_Watts		Watts
Frequency Error (Simplex)		Hz		Hz
Frequency Error (Offset)		Hz	-	Hz
Receive Sensitivity (Mid-band)		uv	-	uv
Receive Sensitivity (MHz)		uv		uv
Receive Sensitivity (MHz)		uv		uv
PL Deviation		Hz		Hz
DTMF Deviation		KHz		KHz
Audio Deviation		_KHz		KHz
Lowest usable Freq @ .5 Pwr		MHz		MHz
Highest usable Freq @ .5 Pwr		MHz		MHz
w 5 A 4	w 25 A 20			

Frequency F

т 15

т 10

•••••

т

Т

S

3

2

1

Frequency

.....

# Radio / Tech Modifications

# STANDARD/HEATH Radio Modifications

### Model Modification Page # ]

### **STANDARD**

Advanced Keyboard Commands.3C188AExpanded RF.4C228AExpanded RF/ Deviation controls.5C468AExpanded RF.6Advanced Keyboard Commands.7C488AExpanded RF.8C528AExpanded RF.9C558AExpanded RF.10C5608DAExpanded RF.12800 MHZ Antenna Hookup.13HT TNC Hookup.14	C168A	Expanded RF	2
C188AExpanded RF.4C228AExpanded RF/ Deviation controls.5C468AExpanded RF.6Advanced Keyboard Commands.7C488AExpanded RF.8C528AExpanded RF.9C558AExpanded RF.10C5608DAExpanded RF.12800 MHZ Antenna Hookup.13HT TNC Hookup.14		Advanced Keyboard Commands	3
C228AExpanded RF/ Deviation controls.5C468AExpanded RF.6Advanced Keyboard Commands.7C488AExpanded RF.8C528AExpanded RF.9C558AExpanded RF.10C5608DAExpanded RF.12800 MHZ Antenna Hookup.13HT TNC Hookup.14	C188A	Expanded RF	4
C468AExpanded RF	C228A	Expanded RF/ Deviation controls	5
Advanced Keyboard Commands	C468A	Expanded RF	6
C488AExpanded RF		Advanced Keyboard Commands	7
C528AExpanded RF	C488A	Expanded RF	8
C558A Expanded RF	C528A	Expanded RF	9
C5608DA Expanded RF	C558A	Expanded RF	10
800 MHZ Antenna Hookup 1 3 HT TNC Hookup 1 4	C5608DA	Expanded RF	12
HT TNC Hookup 14		800 MHZ Antenna Hookup	13
	HT TNC Hookup 1		



### <u>HEATH</u>

HW-2-M	Expanded RF	15
HW-H4-M	Expanded RF	17
HW-24-HT	Expanded RF	18
	Advanced Keyboard Commands	19
SB-1400	Expanded RF	20

# STANDARD C168A

### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove screws and open the case. (Be careful. Do not break flat cables)
- 3. Locate microprocessor. (see Drawing)
- 4. Install a DA-113 chip diode in place. ( A 1N914 may be used)
- 5. Reasseble the radio.
- 6. If required, RESET the microprocessor (see instruction manual)



MORE ----



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Radio / Tech Modifications

- Standard -2 -

# **STANDARD C168S**

EXPANDED RX / Keyboard

If your radio ends with an "S"

57 - 97 MHz RX AM/FM / 100 - 175 MHz RX AM/FM 213 - 391 MHz RX AM/FM 115 - 174 MHz TX/RX FM

- 1. Turn Power on.
- 2. Press [ENT]
- 3. Press [0], [9].
- 4. Press [ENT]
- 5. Press and hold [F] then [0].
- Press and hold [F] then [ENT].
- 7. Press and hold [F] then [0].
- 8. Press and hold [F] then [0].
- 9. Press and hold [F] then [8].
- 10. Press [CL]

All Models

### DIRECT FREQENCY ENTRY

- 1. Press and hold [F] then [0].
- 2. Press and hold [F] then [0].
- 3. Press [8].

#### C168 AM / FM mode switch

- 1. Press and hold [F] then [0].
- 2. Press and hold [F] then [2].



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# STANDARD C188A

### EXPANDED RX

- 1. Remove Power and Antenna.
- 2. Remove screws and open case.
- Locate the microprocessor board 3.
- 4. Locate QL12 & QL13. (QL13 may already be missing)
- Remove QL12 & QL13. (QL13 may already be missing) 5.
- 6. Reassemble the radio
- 7. Reset Microprocessor (set mode 8).





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Radio / Tech Modifications - Standard -4 -

# STANDARD C228A

### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove two screws from the back case.
- 3. Remove the four screws from the battery retaining slide.
- 4. Insert a 1N914 or DA113 chip diode in the pictured location.
- 5. Reassemble the radio.





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Caution

# STANDARD C468A

### EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove screws and open the case. (Be careful. Do not break flat cables)
- 3. Locate microprocessor. (see Drawing)
- 4. Install a DA113 chip diode in place. ( A 1N914 may be used)
- 5. Reasseble the radio.
- 6. If required, RESET the microprocessor (see instruction manual)





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Radio / Tech Modifications

- Standard -6 -

# **STANDARD C468**

EXPANDED RX / Keyboard

If your radio ends with an "S"

340 - 399.995 MHz RX 400 - 474.000 MHZ RX/TX 801 - 980.000 MHz RX

- 1. Turn Power on.
- 2. Press [ENT]
- 3. Press [0], [9].
- 4. Press [ENT]
- 5. Press and hold [F] then [0].
- 6. Press and hold [F] then [ENT].
- 7. Press and hold [F] then [0].
- 8. Press and hold [F] then [0].
- 9. Press and hold [F] then [8].
- 10. Press [CL]

All Models

### DIRECT FREQENCY ENTRY

- 1. Press and hold [F] then [0].
- 2. Press and hold [F] then [0].
- 3. Press [8].



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Caution

# STANDARD C488A

### EXPANDED RX

- 1. Remove Power and Antenna.
- 2. Remove screws and open case.
- 3. Locate the microprocessor board
- 4. Locate QL12 & QL13. (QL13 may already be missing)
- 5. Remove QL12 & QL13. (QL13 may already be missing)
- 6. Reassemble the radio
- 7. Reset Microprocessor (set mode 8).





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Radio / Tech Modifications - Standard -8 -

# **STANDARD C528A**

### EXPANDED RF / Keyboard / Mars/Cap

- 1. Turn Power on.
- 2. Push RESET.
- 3. Press and hold [FUNCTION] then [0]
- 4. Press and hold [FUNCTION] then [ENT]
- 5. Press PTT Briefly.
- 6. Press [UHF]
- 7. Press and hold [FUNCTION] then [LAMP]
- 8. Press and hold [FUNCTION] then [0]
- 9. Press and hold [FUNCTION] then [CODE]
- 10. Press and hold [FUNCTION] then [LAMP]
- 11. Press and hold [FUNCTION] then [3]
- 12. Press PTT Briefly.
- 13. Press [VHF]
- 14. Press and hold [FUNCTION] then [STEP]
- 15. Select 12.5 KHz. (Use Selector Knob)
- 16. Press PTT Briefly.
- 17. Press and hold [FUNCTION] then [8]
- 18. Press and hold [FUNCTION] then [8]
- 19. Press and hold [FUNCTION] then [7]
- 20. Press and hold [FUNCTION] then [7]
- 21. Press and hold [FUNCTION] then [MS.M]
- 22. Select 144.9975 MHz (Use Selector Knob)
- 23. Press and hold [FUNCTION] then [0]
- 24. Press and hold [FUNCTION] then [ENT]
- 25. Press PTT Briefly.
- 26. Press and hold [FUNCTION] then [8]
- 27. Press and hold [FUNCTION] then [MS.M]

### To Receive 300 - 400 Mhz or 800 - 900 MHz

#### Press [UHF]

Press and hold [FUNCTION] then [SET] Press and hold [FUNCTION] then [3] to Select Bands



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# STANDARD C558A

### EXPANDED RX

- 1. Remove Battery and antenna.
- 2. Locate and remove body screws and open the case.
- 3. Locate and unsolder the copper plate from the back side of the LCD displat.
- 4. Locate and remove chip diode D2. (see drawing)
- 5. Attach a 1SS301 chip diode in the vacant D2 position.
- 6. Reassebmle the radio.
- 7. Reset the microprocessor, if required.





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Radio / Tech Modifications

- Standard -10 -

# Performance Report

Radio		Date	1.421
Owner:Name Address City Phone ( ) -	St. Z	ip	-
Description	Before	A	fter
Power out (Low)	V	Vatts	Watts
Power out (High)	V	Vatts	Watts
Frequency Error (Simplex)	F	Ιz	Hz
Frequency Error (Offset)	F	Ιz	Hz
Receive Sensitivity (Mid-band) _	U	IV	uv
Receive Sensitivity (MHz) _	L	IV	uv
Receive Sensitivity (MHz) _	L	IV	uv
PL Deviation _	F	łz	Hz
DTMF Deviation	k	(Hz	KHz
Audio Deviation _	k	(Hz	KHz
Lowest usable Freq @ .5 Pwr	N	ЛНz	MHz
Highest usable Freq @ .5 Pwr _	N	ЛНz	MHz
· · · · · · · · · · · · · · · · · · ·			
w 5	w 25		
A 4	A 20		
т з	т 15		
	т 10		
° 1	s 5		

Frequency

Frequency

# STANDARD C5608DA

### **EXPANDED RF**

- 1. Remove power and antenna.
- 2. Remove 0 ohm resistors near the microprocessor. Specific data:

RL169	"H"	symbol	400-469.996 250-499.995	MHz MHz	TX RX	
RL70	"D"	symbol	130-173.995 100-199.995	MHz MHz	TX RX	

- 3. Reassemble the radio.
- 4. Reset the microprocessor (if required)





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Radio / Tech Modifications - Standard -12 -
## STANDARD C5608DA

#### 800 MHz Modification

- 1. Remove power and antenna.
- 2. Remove covers
- 3. Remove black tape patch under the VHF antenna connector.
- 4. Remove cover from transmitter (5 screws)
- 5. Remove screws securing the red and black power wires.
- 6. Solder attach the new antenna coax as shown.
- 7. Secure the coax using wire ties or other method.
- 8. Replace the power cable screws.
- 9. Replace the covers.



#### 800 MHz activation:

Select 440 as the main band. Press [UP] button while pressing the rotary switch Press [UP] button while pressing the [FUNCTION] button. To Return to 440 - Press [DOWN] while pressing [FUNCTION] button.



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- Standard -13 -

Radio / Tech Modifications

## STANDARD HT TNC Hookup





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Radio / Tech Modifications

- Standard -14 -

## HEATH H-2 Mini HT

EXPANDED RF 130 - 169.995 MHz

- 1. Remove battery and Antenna.
- 2. Remove 2 lower screws from the battery plate.
- 3. Remove 2 screws securing thr front & back cases.
- 4. Locate Q12 Position. (find point A and B)
- 5. Solder a diode (1N914 or eq.) from point A to point B Cathode to point A, Anode to Point B.
- 6. Reassemble the radio.
- 7. Reset the microprocessor.





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# Performance Report

Radio		Da	ate	53
Owner : Name Address City Phone ( ) -	St.	Zip		
Description	Before		After	
Power out (Low)		Watts _		Watts
Power out (High)		Watts _		Watts
Frequency Error (Simplex)		Hz _		Hz
Frequency Error (Offset)		Hz _		Hz
Receive Sensitivity (Mid-band)		uv _		uv
Receive Sensitivity (MHz)		uv _		uv
Receive Sensitivity (MHz)		uv _		uv
PL Deviation		Hz _		Hz
DTMF Deviation		KHz _		KHz
Audio Deviation		KHz _		KHz
Lowest usable Freq @ .5 Pwr		MHz _		MHz
Highest usable Freq @ .5 Pwr		MHz _		MHz
				1



Frequency

Frequency

## **HEATH H4-HT Twin Band**

#### **EXPANDED** RF

- 1. Remove battery and Antenna.
- 2. Remove 2 lower screws from the battery plate.
- 3. Remove 2 screws securing thr front & back cases.
- 4. Locate Q106 Position. (find point A and B)
- 5. Solder a diode (1N914 or eq.) from point A to point B Cathode to point A, Anode to Point B.
- 6. Reassemble the radio.



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## **HEATH HW-24**

#### EXPANDED RF

- 1. Remove power and Antenna.
- 2. Remove the wire mounting stand.
- Remove the five screws that hold the bottom cover. 3.
- 4. Remove the bottom plate being careful to unplug the speaker as you remove it.
- Locate and cut the lead of QD22 (2 meter RX Mod) 5.
- Locate and cut the lead of QD24 (440 RX Mod) 6.
- 7. Locate Chip Diode QD23 on front panel board.
- Cut leads to both bottom leads of QD23. (note it may be required to remove 8. the front panel from the body of the radio.)
- 9. Reassemble the radio (see next step)
- 10. Reset the Radio. (short the Reset pins with a wire or screw driver.)





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Radio / Tech Modifications - Standard -18 -

## **HEATH HW-24**

EXPANDED RF / Keyboard / Mars/Cap

- 1. Turn Power on.
- 2. Push RESET.
- 3. Press and hold [FUNCTION] then [0]
- 4. Press and hold [FUNCTION] then [ENT]
- 5. Press PTT Briefly.
- 6. Press [UHF]
- 7. Press and hold [FUNCTION] then [LAMP]
- 8. Press and hold [FUNCTION] then [0]
- 9. Press and hold [FUNCTION] then [CODE]
- 10. Press and hold [FUNCTION] then [LAMP]
- 11. Press and hold [FUNCTION] then [3]
- 12. Press PTT Briefly.
- 13. Press [VHF]
- 14. Press and hold [FUNCTION] then [STEP]
- 15. Select 12.5 KHz. (Use Selectror Knob)
- 16. Press PTT Briefly.
- 17. Press and hold [FUNCTION] then [8]
- 18. Press and hold [FUNCTION] then [8]
- 19. Press and hold [FUNCTION] then [7]
- 20. Press and hold [FUNCTION] then [7]
- 21. Press and hold [FUNCTION] then [MS.M]
- 22. Select 144.9975 MHz (Use Selector Knob)
- 23. Press and hold [FUNCTION] then [0]
- 24. Press and hold [FUNCTION] then [ENT]
- 25. Press PTT Briefly.
- 26. Press and hold [FUNCTION] then [8]
- 27. Press and hold [FUNCTION] then [MS.M]

## To Receive 300 - 400 Mhz or 800 - 900 MHz

#### Press [UHF]

Press and hold [FUNCTION] then [SET] Press and hold [FUNCTION] then [3] to Select Bands



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- Standard -19 -

Radio / Tech Modifications

# HEATH SB-1400

#### EXPANDED RF

- 1. Remove power and Antenna.
- 2. Remoce screws and ope the case.
- 3. Locate the BROWN jumper wire on the display unit.
- 4. Cut the BROWN jumper wire.
- 5. Reassemble the radio.
- 6. Reset the microprocessor. (Set VFO at 12.3456 MHz, Turn power of and on again)



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Radio / Tech Modifications

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## Radio / Tech Modifications YAESU Radio Modifications

Model	Modification Page #	_]
EL 7000	Encoded DE 24 SMUE & 20MUE hands 2	
FL-7000	Expanded RF - 24.5MHZ & 28MHZ bands	
F1-23K	Expanded RF / Alignment Controls	
F1-20	Expanded RF	
	Alignment Controls	
FT-33R	Expanded RF 8	
FT-73R	Alignment Controls	
F1-/6	Expanded RF	)
	Alignment Controls	L
FT-209	Alignment Controls	2
FT-211	Expanded RF/ Alignment Controls	3
FT-212	Expanded RF 14	ł
	Alignment Controls 15	;
FT-227R	Expanded RF/ Alignment Controls 16	5
FT-290	Expanded RF/ Alignment Controls 17	1
FT-311	Expanded RF/ Alignment Controls 18	3
FT-411	Expanded RF / Alignment Controls 19	)
FT-415	Expanded RF 20	)
	Alignment Controls 21	l
FT-416	Expanded RF 22	2
	Alignment Controls	3
FT-470	Expanded RF/Alignment Controls 24	1
	UHF RX mod	5
FT-530	Expanded RF	5
FT-650	Expanded RF	7
FT-709	Alignment Controls	3
FT-711	Expanded RF/ Alignment Controls	)
FT-712 RH	Expanded RF	)
	Alignment Controls	L
FT-727	Expanded RF / Alignment Controls	2
FT-736R	Expanded RF	3
FT-747	Expanded RF	1
FT-757	Expanded RF	5
FT-767GX	Expanded RF	5
FT-811	Expanded RF/ Alignment Controls	7
FT-815	Expanded RF	3
	Alignment Controls	)
FT-816	Expanded RF	)
	Alignment Controls	1
FT-890	Expanded RF	2
FT-990	Expanded RF	3



## Radio / Tech Modifications YAESU Radio Modifications

# Model Modification Page # ]

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Radio / Tech Modifications

## YAESU FL-7000

#### EXPANDED RF 24.5 MHz & 28.0 MHz Band

- 1. Remove Power cable and all other cables.
- 2. Remove 4 screws from the top cover.
- 3. Remove the top cover and the right and left panels.
- 4. Remove 4 screws from the power combiner unit and remove screen plate.
- 5. Locate Switch SO1 on the CPU unit and set it to the off position. ( A small screwdriver can be used to reach the switch.)
- 6. Reassemble the unit.





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# Performance Report

Radio		Date	
Owner:Name Address City Phone ( ) -	St. Zip		
Description	Before	After	
Power out (Low)	Watts		Watts
Power out (High)	Watts		Watts
Frequency Error (Simplex)	Hz	·····	Hz
Frequency Error (Offset)	Hz		Hz
Receive Sensitivity (Mid-band) _	uv		uv
Receive Sensitivity (MHz) _	uv		uv
Receive Sensitivity (MHz) _	uv		uv
PL Deviation	Hz	S	Hz
DTMF Deviation	KHz		KHz
Audio Deviation	KHz		KHz
Lowest usable Freq @ .5 Pwr	MHz		MHz
Highest usable Freq @ .5 Pwr	MHz		MHz



Frequency

Frequency

## YAESU FT-23R

#### **EXPANDED RF & ALIGNMENT CONTROLS**

- 1. Remove Battery and Antenna.
- 2. Remove control knobs, screws,top panel, battery mounting track & body screws and open Radio
- 3. Remove solder bridge from Pad # 7
- 4. Reassemble radio.





#### EXPANDED RF

New Range: 135 - 174 MHz

- 1. Remove Battery and Antenna.
- 2. Remove the 4 screws holding the battery track.
- 3. Remove the 2 screws in the back case.
- 4. Carefully separate the front cover.
- 5. Locate and remove solder on Jumper pad 10. (on control board)



- 6. Solder jump pads 1, 3, 7 and 8.
- 7. Reassemble the radio.
- 8. Turn radio on and each channel indicator will blink.
- 9. Enter the following frequencies. (use the [F] & up arrow keys)

CH. 1	135.000	Press [D/MR] Lower Rx limit	
CH. 2	.174.000	Press [D/MR] Upper Rx limit	
CH. 3	135.000	Press [D/MR] Lower Tx limit	
CH. 4	174.000	Press [D/MR] Upper Tx limit	





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Radio / Tech Modifications



RESET COMMANDS:

Soft RESET Press and hold [T] & [REV] and turn power on.

Master RESET Press and hold [D/MR] & [T] & [REV] and turn radio on. Then enter band Limits above



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Radio / Tech Modifications

## YAESU FT-33R

### **EXPANDED RF & ALIGNMENT CONTROLS**

- 1. Remove Battery and Antenna.
- 2. Remove control knobs, screws,top panel, battery mounting track & body screws and open Radio
- 3. For display 220-550 MHz **Pads 7,8 and 9 are open** For display 50-300 MHz Pads 8 and 9 are open and 7 is bridged
- 4. Reassemble radio.



Note: The exact TX and RX range is determined by the coils and other circuitry in the radio.



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Radio / Tech Modifications

- Yaesu -8 -

## **YAESU FT-73R**

## ALIGNMENT CONTROLS

- 1. Remove Battery and Antenna.
- 2 Remove control knobs, screws, top panel, battery mounting track & body screws and open Radio
- Make adjustments. 3.
- Reassemble the radio. 4.





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## YAESU FT-76 EXPANDED RF

- 1. Remove Battery and Antenna.
- 2. Remove the 4 screws holding the battery track.
- 3. Remove the 2 screws in the back case.
- 4. Carefully separate the front cover.
- 5. Locate and remove solder on Jumper pads 4 and 7. (on control board)
- 6. Solder jump pads 1, 3, 5, 8, 9 and 10 (old mod had pad 4 in place of 5)



- 7. Reassemble the radio.
- 8. Turn radio on and each channel indicator will blink.
- 9. Enter the following frequencies. (use the [F] & up arrow keys)

CH. 1	400.000	Press [D/MR] Lower Rx limit
CH. 2	485.000	Press [D/MR] Upper Rx limit
CH. 3	415.000	Press [D/MR] Lower Tx limit
CH. 4	470.000	Press [D/MR] Upper Tx limit

New Range: 400 - 485 MHz RX, 415 - 470 MHz TX

MORE ---



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Radio / Tech Modifications

- Yaesu -10 -







#### **RESET COMMANDS:**

Soft RESET Press and hold [T] & [REV] and turn power on.

Master RESET Press and hold [D/MR] & [T] & [REV] and turn radio on. Then enter band Limits above



## YAESU FT-209 ALIGNMENT POINTS / Untested Mods

- 1. Remove battery and antenna.
- 2. Remove battery screws, belt clip screws and side strap screws.
- 3. Remove black trim on sides of the radio.
- 4. Remove the two side screws and slide the u-shaped back cover off.
- 5. Remove the four tiny phillips screws holding the front panel on.
- 6. Fold panel to the right to open the radio.

Untested out of band mod #1: Jumper pads 1,7,9,10 & 13. Untested out of band mod #2: Jumper pads 7,9,10,11& 13. Factory default is pads 1,9 & 13.

- 7. Locate alignment pots. Make adjustments
- 8. Reassemble the radio.
- 9. Reset the microprocessor (If desired)
- 10. Enter 1440 [D], 1480 [D], 1440 [D], 1480 [D], 0600 [SHIFT] Note: RX range of 144.0 - 148.0 MHz and TX range of 144.0 - 148.0 MHz





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Radio / Tech Modifications

- Yaesu -12 -

### EXPANDED RF & ALIGNMENT CONTROLS

- 1. Remove five screws from the top cover and remove the cover.
- 2. Remove five screws from the bottom cover and remove the cover.
- 3. Unplug the speaker.
- 4. Remove the four screws holding the front panel.
- 5. Locate jumper pad number 7.
- 6. Solder bridge pad number 7.
- 7. Locate the reset pins (Located on the front panel and clearly marked).
- 8. Short the reset pins together for one second.
- 9. Reassemble the radio.





## YAESU FT-212 EXPANDED RF

Auto Repeater offset is lost

- 1. Unplug the DC power cable from the radio.
- 2. Remove the top and bottom covers.
- 3. Remove the speaker.
- 4. Remove the knobs and nuts from the front panel.
- 5. Remove the three screws from the control unit.
- 6. Remove the Control unit from the front panel.
- 7. Locate & remove solder from pad #1 on control unit.
- 8. Locate & solder jumper Pads 3,4,11 and 14.
- 9. Replace the control unit on the front panel.
- 10. **Reset the microprocessor.** (using a jumper short D09 on the control unit to ground on the radio. Do not apply power).
- 11. Reassemble the radio. Replace knobs, screws etc.
- 12. Apply DC power and turn radio on.
- 13. Press [MHz] & use the control knob to enter 140 and press [D/MR]. (lower limit)
- 14. Press [MHz] and use knob to enter 174 and press [D/MR]. (upper limit)
- 15. Press [F] and then [RPT] button. use the control knob to enter 0.600. Press the [RPT] button.

Note: New range 140 - 164 MHz

FT-212



#### MORE ---



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Radio / Tech Modifications

- Yaesu -14 -

### ALIGNMENT CONTROLS





## YAESU FT-227R

#### **EXPANDED RF & ALIGNMENT CONTROLS**

- 1. Unplug the power from the radio.
- 2. Open radio and locate the PLL CONT. UNIT.
- 3. Remove D701 and D702. Do not place in a jumper.
- 4. Locate Q712 (MC14028B), and break the connection to Pin 6. (Blue wire)
- 5. Connect pin 1 of Q711 (red wire ) to ground.
- 6. Reassemble radio



#### Note: Automatic repeater offset is lost.

TX Range 143.990 MHz - 149.000 MHz



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Radio / Tech Modifications - Yaesu -16 -

## YAESU FT-290 MKII

#### **EXPANDED RF & ALIGNMENT CONTROL**

- 1. Unplug the power from the radio.
- 2. Open radio and located SW Unit. The SW unit is located on the front panel, behind the display.
- 3. Locate components D01, D03, R02 & R03 See drawing.
- 4. Remove or Install the components per table 1.
- 5. Reassemble the radio.





#### **EXPANDED RF & ALIGNMENT CONTROLS**

- 1. Remove five screws from the top cover and remove the cover.
- 2. Remove five screws from the bottom cover and remove the cover.
- 3. Unplug the speaker.
- 4. Remove the four screws holding the front panel.
- 5. Locate jumper pad number 7.
- 6. Solder bridge pad number 7.
- 7. Locate the reset pins (Located on the front panel and clearly marked).
- 8. Short the reset pins together for one second.
- 9. Reassemble the radio.





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Radio / Tech Modifications

- Yaesu -18 -

## YAESU FT-411 E

#### **EXPANDED RF & ALIGNMENT CONTROLS**

(disables automatic repeater shift)

- 1. Remove Battery and Antenna.
- 2. Remove control knobs, screws,top panel & body screws and open Radio
- 3. Remove solder bridge from Pad # 2
- 4. Place solder Bridge on Pad # 3
- 5. Reassemble Radio

7.

6. Reset Microprocessor.

(Press and hold [MR], [2] & [VFO] and turn radio on then off) (Press and hold both up and down keys and turn power on)

- Enter the following: 1200 [VFO] 1740 [VFO] 1400 [VFO] 1740 [VFO]
- 8. Press [Function] & [7] to change channel step.





RANGE: RX 120 MHz - 174 MHz TX 140 Mhz - 174 MHz



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Radio / Tech Modifications

#### EXPANDED RF

Range : 120 - 174 MHz RX, 135 - 174 MHz TX

- 1. Remove Battery and Antenna.
- 2. Remove the four screws holding the battery track in place.
- 3. Remove the two black screws holding the rear case in place.
- 4. Carefully open the front cover from the radio.
- 5. Locate and solder jumper pads 5 & 7. Pads 3 and 9 are already jumpered. (Jumper pads 1 & 10 for 1750 Hz Tone Burst operation)



- 6. Carefully replace the front cover and replace the two black screws.
- 7. Replace the battery track and the four screws.
- 8. Reset the microprocessor.
- Press and hold [MR], [2] and [VFO] and turn the radio on.
- 9. The radio display will cycle orderly thru the memory channels. Enter the following band limits:
  - Ch. 1 Enter 120.00 and then press [VFO] (Rx low limit)
  - Ch. 2 Enter 174.00 and then press [VFO] (Rx high limit)
  - Ch. 1 Enter 135.00 and then press [VFO] (Tx low limit)
  - Ch. 1 Enter 174.00 and then press [VFO] (Tx high limit)

MORE----



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Radio / Tech Modifications

- Yaesu -20 -

## YAESU FT-415 EXPANDED RF & ALIGNMENT POINTS

10. Press [F] [7] and select 5 kHz channel spacing in each VFO.



Master Reset Command: Press and hold [MR] & [2] & [VFO] and turn power on, then enter new limits



#### EXPANDED RF

Range : 123 - 174 MHz RX, 135 - 174 MHz TX

- 1. Remove Battery and Antenna.
- 2. Remove the four screws holding the battery track in place.
- 3. Remove the two black screws holding the rear case in place.
- 4. Carefully open the front cover from the radio.
- 5. Locate and solder jumper pads 5 & 7. Pads 3 and 9 are already jumpered. (Jumper pads 1 & 10 for 1750 Hz Tone Burst operation)



- 6. Carefully replace the front cover and replace the two black screws.
- 7. Replace the battery track and the four screws.
- 8. Reset the microprocessor.
- Press and hold [MR], [2] and [VFO] and turn the radio on.
- 9. The radio display will cycle orderly thru the memory channels. Enter the following band limits:
  - Ch. 1 Enter 120.00 and then press [VFO] (Rx low limit)
  - Ch. 2 Enter 174.00 and then press [VFO] (Rx high limit)
  - Ch. 1 Enter 135.00 and then press [VFO] (Tx low limit)
  - Ch. 1 Enter 174.00 and then press [VFO] (Tx high limit)

MORE---



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Radio / Tech Modifications

- Yaesu -22 -

## YAESU FT-416 EXPANDED RF & ALIGNMENT POINTS

10. Press [F] [7] and select 5 kHz channel spacing in each VFO.



Master Reset Command: Press and hold [MR] & [2] & [VFO] and turn power on, then enter new limits



## YAESU FT-470 EXPANDED RF & ALIGNMENT POINTS

- 1. Remove Battery and Antenna.
- 2. Remove control knobs, screws,top panel & body screws and open Radio
- 3. Locate the lithium battery.
- 4. Carefully unsolder the lithium battery and lift it to expose resistor position .
- 5. Solder a Jumper or 0 ohm resistor(or jumper) in the empty R69 position.
- 6. OPTIONAL- Crossband Half Duplex mod. Place a jumper wire from pin 4 & 14 of the flat cable wire connecting the front and back panels. This will use the ON AIR signal to mute the AUDIO CNTL line, muting the other band while transmitting.
- 7. Solder the lithium battery back in place.
- 8. Reassemble the radio.



Range 140 MHz - 174 MHz

- Note: Freq. expansion is possible using the keyboard only:
  - 1. Press and hold [MR] and [VFO] Buttons and turn radio on
  - 2. Release buttons and turn radio off. (Stop here for normal operation)
  - 3. Press and hold [up] and [down] buttons and turn radio on. Range: 140-150 MHz TX/RX and 430-450 MHz TX/RX

MORE ----



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Radio / Tech Modifications

- Yaesu -24 -

#### EXPANDED 430-500 MHz RX/ Hyperscan Mod

The following procedure utilizes the "U" memory location to store the upper limit for the UHF reception. A high UHF frequency (ie 470 MHz) must always be stored in the "U" memory for the expanded UHF reception to work.

- 1. Program 450.00 MHz simplex.
- 2. Press [F/M] and then [RPT].
- 3. Enter 0000 into the keypad.
- 4. Turn the radio off and turn back on.
- 5. Press [RPT] twice for a + (plus) offset.
- 6. Press the [REV] button. (The display should now be 1450 MHz)
- 7. Press [Function] and then [Down Arrow] to drop the frequency down 1 MHz at a time until the display reads 500 MHz.
- 8. Press and hold the [F/M] key until your hear two beeps.
- 9. Rotate the dial knob until the "U" memory channel is displayed.
- 10. Press the [Function] key to store the frequency in memory.
- 11. Press [Function] and then [Down Arrow] to drop the frequency down 1 MHz at a time until the display reads 450 MHz.
- 12. Press and hold the [F/M] key until your hear two beeps.
- 13. Rotate the dial knob until the "L" memory channel is displayed.
- 14. Press the [Function] key to store the frequency in memory.
- \*\*\* Stop here for 440 470 Coverage.
- 15. Turn radio off and on and select the "U" memory channel.
- 16. Press [MR] and then [RPT]
- 17. Press the PTT button 3 times. The display should read 070.00 MHz
- 18. Press [Function] and then [Up Arrow] to increase the frequency up1 MHz at a time until the display reads 400 MHz.
- 19. Press and hold the [Function] key until your hear two beeps.
- 20. Rotate the dial knob until the "L" memory channel is displayed.
- 21. Press the [Function] key to store the frequency in memory.

To receive a desired UHF frequency, you must use the following steps:

- 1. Select the "U" memory channel.
- 2. Press the [MR] key to enter the "MEMORY TUNE" mode.
- 3. Use the [arrow] keys or Dial Knob to select the desired frequency.
- 4. Store the selected in any memory channel, except memory channel "U" & L

#### Hyperscan Modification:

- 1. Select the "ALT mode by pressing [F] and [ALT]
- 2. Press the [UP] or [DOWN] arrow.
- 3. When the scan stops, Press [F] and then [VFO].
- 4. Press the [UP] or [DOWN] arrow. (HYPERSCAN MODE)
- 5. Press [F] and [ALT] to stop scan mode.



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#### EXPANDED RF

- 1. Remove battery and antenna.
- 2. Locate and remove the 4 screws on the bottom battery track.
- 3. Locate and remove the 4 black screws on the rear case.
- 4. Carefully open the front cover and open the radio.
- 5. Note location of white paper insulator and remove it. (Dont throw away)
- 6. Locate jumpers location J13 and remove solder jumper. DO NOT DO BOTH JUMPER 13 & 15.
- 7. Replace the paper insulator making sure the ground tabs slide through insulator
- 8. Close radio being careful not to pinch any wires.
- 9. Replace all screws.
- 10. Replace battery and antenna.
- 11. Press and hold both [UP] & [DOWN] arrow buttons and turn power on..



TONE BURST - Jumper Pad # 12.

Stock Pads Soldered: 1, 3, 6, 8, 11, 13, 15



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Radio / Tech Modifications

- Yaesu -26 -

## EXPANDED RF

1. Turn the radio off.

2. Press and hold {VFO] & [MR] and turn on the radio.

New Range: 24-56 MHz

Repeat the step above to return to Normal settings



## YAESU FT-709 **ALIGNMENT POINTS / Untested Mods**

- 1. Remove battery and antenna.
- Remove battery screws, belt clip screws and side strap screws. 2.
- Remove black trim on sides of the radio. 3.
- Remove the two side screws and slide the u-shaped back cover off. 4.
- Remove the four tiny phillips screws holding the front panel on. 5.
- The ground jumper on the left side needs to be unsoldered. 6.
- 7. Fold panel to the right to open the radio

Untested out of band mod #1: Jumper pads 1,7,9,10, 13 & 16. Untested out of band mod #2: Jumper pads 7,9,10,1, 13 & 16.

- 8. Locate alignment pots. Make adjustments.
- 9. Reassemble the radio.
- 10. Reset the microprocessor. (If desired)
- 11. On FT-709 enter 4400 [D], 4490 [D], 4400 [D], 4490 [D]. 5000 [SHIFT] Note: RX range of 440.0 - 449.0 MHz and TX range of 440.0 - 449.0 MHz





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Radio / Tech Modifications - Yaesu -28 -
#### EXPANDED RF & ALIGNMENT CONTROLS

- 1. Remove five screws from the top cover and remove the cover.
- 2. Remove five screws from the bottom cover and remove the cover.
- 3. Unplug the speaker.
- 4. Remove the four screws holding the front panel.
- 5. Locate jumper pad number 7.
- 6. Solder bridge pad number 7.
- 7. Locate the reset pins (Located on the front panel and clearly marked).
- 8. Short the reset pins together for one second.
- 9. Reassemble the radio.





### YAESU FT-712RH

#### **EXPANDED RF**

- 1. Unplug the DC power cable from the radio.
- 2. Remove the top and bottom covers.
- 3. Remove the speaker.
- 4. Remove the knobs and nuts from the front panel.
- 5. Remove the three screws from the control unit.
- 6. Remove the Control unit from the front panel.
- 7. Remove solder from pad #1 and Pad #2 on control unit.
- 8. Solder jumper Pads 4 and 14. Pads 3,4,5,7,11 and 14 will be bridged
- 9. Replace the control unit on the front panel.
- 10. **Reset the microprocessor.** (using a jumper short D09 on the control unit to ground on the radio. Do not apply power).
- 11. Apply DC power and turn radio on.
- 12. Press [MR] & use the control knob to enter 430 and press [D/MR]. (lower limit)
- 13. Press [MR] and use knob to enter 501 and press [D/MR]. (upper limit)
- 14. Press [F] and then [RPT] button. use the control knob to enter 5.000. Press the [RPT] button.





RANGE: 430 MHz - 465 MHz





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Radio / Tech Modifications

- Yaesu -30 -

### YAESU FT-712RH

#### ALIGNMENT CONTROLS





(no 12.5 KHz steps in 440 band)

#### EXPANDED RF & ALIGNMENT CONTROLS

- 1. Remove Battery
- 2. Turn off the Battery backup switch. (located on the bottom of the radio)
- 3. Wait 10 Seconds and Turn the switch back on
- 4. Replace battery
- 5. Turn Radio ON. (Display should go blank, if not redo steps 1-4)
- 6. Enter the following: 001111 (note: factory setting is 443300)
- Reset the VHF & UHF offsets.
  Select VHF then Press [F] then the [Shift] button.
  Enter 0600 then [D]
  Select UHF then Press [F] then the [Shift] button.
  Enter 5000 then [D]



#### PLL alignment for out of band

- 1. Remove battery, and belt clip
- 2. Remove battery track screws
- 3. Remove rear cover
- 4. Install the battery track.
- 5. Turn radio on & enter desired frequency
- 6. Adjust L01 (black slug) in VCO unit until the on air lamp is lit (red light) (L01 core, turn counter-clock wise)
- 7. Reassemble the radio.



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### YAESU FT-736R

#### EXPANDED RF

- 1. Unplug the power from the radio.
- 2. Open the radio and locate the 144 MHz main unit.
- 3. Locate diodes D24, D25, D26 and D27 See drawing.
- 4. Remove or Install the diodes per table 1.
- 5. Reassemble radio.





#### **EXPANDED RF**

- 1. Unplug the DC power cable from the radio
- 2. Remove the top cover (see instruction manual page 23)
- 3. Remove or cut the BROWN jumper wire on the display unit. See Drawing
- 4. Reconnect the power cable and turn the radio on
- 5. Set the VFO dial to 12.3456 MHz
- 6. Turn power off and then back on again.
- 7. Turn power off and reassemble radio. (don't pinch any wires)







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Radio / Tech Modifications

- Yaesu -34 -

### YAESU FT-757GX & FT 757GX II

#### EXPANDED RF

- 1. Unplug the DC power cable from the radio.
- 2. Remove the top cover. You may need to remove the speaker wire to remove the top cover. (see service manual for cover removal)
- 3. Locate the Black slide switch on the display panel. (to the right of center and halfway down the backside.
- 4. Use a screwdriver to set the switch to the left most position.
- 5. Reassemble the radio.



Some models outside the USA may need the following modification -

- 1. Isolate pin 19 of IC-67(MC68HC05C) on both side of circuit board.
- 2. Link pin 19 to pin 16 of IC-66(MC14510) with a 10 resistor. Be use resistor leads are insulated to brevent shorts.



### YAESU FT-767GX

#### EXPANDED RF

- 1. Unplug the DC power cable from the radio.
- 2. Remove any VHF or UHF Band modules.
- 3. Remove two screws at the front of the top cover and remove the top cover .
- 4. Locate the GEN/HAM switch inside the shield cover.
- 5. Use a screwdriver to set the switch to the GEN position.
- 6. Reassemble the radio.





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Radio / Tech Modifications

- Yaesu -36 -

#### **EXPANDED RF & ALIGNMENT CONTROLS**

(disables automatic repeater shift) For Serial # 9D, 9F and 9J series only. Serial Numbers above 9N can not be modified

- 1. Remove Battery and Antenna.
- 2. Remove control knobs, screws,top panel & body screws and open Radio
- 3. Remove solder bridge from Pad # 2
- 4. Remove solder bridge from Pad # 4
- 4. Place solder Bridge on Pad # 3
- 5. Reassemble the radio

7.

- 6. **Reset microprocessor.** (Press and hold [MR] & [VFO] and turn radio on then off) (Press and hold both up and down keys and turn power on)
  - Enter the following: 4100 [VFO] 4750 [VFO] 4100 [VFO] 4750 [VFO]
- 8. Press [Function] & [7] to change channel step.
- 9. Press [F] & [RPT] and enter offset in both VFO. (5.00 Mhz is standard)



Pads 2 & 4 OPEN Pad 3 Closed(soldered)

RANGE :

RX 410 MHz - 475 MHz TX 410 Mhz - 475 MHz



#### EXPANDED RF

New Range: 410 - 475 MHz RX, 415 - 470 MHz TX Note: The VCO may need to be adjusted for TX above 460 MHz.

- 1. Remove Battery and Antenna.
- 2. Remove the four screws holding the battery track in place.
- 3. Remove the two black screws holding the rear case in place.
- 4. Carefully open the front cover from the radio.
- 5. Locate and remove the solder from jumper pad #8.
- 6. Locate and solder jumper pads 5 & 7. Pad 9 is already jumpered.



- 7. Carefully replace the front cover and replace the two black screws.
- 8. Replace the battery track and the four screws.
- 9. Reset the microprocessor.
- 10. Press and hold [MR], [2] and [VFO] and turn the radio on.

MORE ---



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Radio / Tech Modifications

- Yaesu -38 -

#### YAESU FT-815 **EXPANDED RF & ALIGNMENT POINTS**

- 11. The radio display will cycle orderly thru the memory channels. Enter the following band limits:
  - Ch. 1 Enter 410.00 and then press [VFO] (Rx low limit)
  - Ch. 2 Enter 475.00 and then press [VFO] (Rx high limit)
  - Ch. 3 Enter 415.00 and then press [VFO] (Tx low limit)
  - Ch. 4 Enter 470.00 and then press [VFO] (Tx high limit)
- 16. Press [F] [0] & [6] and select 5.000 MHz channel spacing in each VFO.





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#### **EXPANDED RF**

New Range: 400 - 510 MHz RX, 400 - 475 MHz TX Note: The VCO may need to be adjusted for TX above 460 MHz.

- 1. Remove Battery and Antenna.
- 2. Remove the four screws holding the battery track in place.
- 3. Remove the two black screws holding the rear case in place.
- 4. Carefully open the front cover from the radio.
- 5. Locate jumper pads 5 & 7.
- 6. Solder jumper pads 5 & 7. Pad 9 is already jumpered.



- 7. Carefully replace the front cover and replace the two black screws.
- 8. Replace the battery track and the four screws.
- 9. Reset the microprocessor.
- 10. Press and hold [MR], [2] and [VFO] and turn the radio on.

MORE ---



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Radio / Tech Modifications

- Yaesu -40 -

### YAESU FT-816 EXPANDED RF & ALIGNMENT POINTS

- 11. The radio display will cycle orderly thru the memory channels. Enter the following band limits:
  - Ch. 1 Enter 410.00 and then press [VFO] (Rx low limit)
  - Ch. 2 Enter 510.00 and then press [VFO] (Rx high limit) Ch. 3 Enter 400.00 and then press [VFO] (Tx low limit)
  - Ch. 4 Enter 510.00 and then press [VFO] (Tx low limit) Ch. 4 Enter 510.00 and then press [VFO] (Tx high limit)
- 16. Press [F] [0] & [6] and select 5.000 MHz channel spacing in each VFO.





EXPANDED RF (.5 - 30 MHZ)

- 1. Remove power from the radio.
- 2. Remove covers.

The next step is done TEMPORARILY.

3. Locate jumper location JW3001 on the DISPLAY UNIT and solder bridge the pads.



- 4. Reconnect the power cable.
- 5. Press and hold [PROC], [AGC-F], [IPO] & [ATT] and turn the power on.
- 6. Rotate the main dial unit! the display shows 02-ON .
- 7. Press [PROC]. This will confirm and write the data to EEPROM memory.
- 8. Turn the power off and remove the power cords.
- 9. Remove the jumper placed in step 3 above.
- 10. Replace the covers.



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#### EXPANDED RF

- 1. Remove power from the radio.
- 2. Remove the top cover of the transceiver.
- 3. Locate the Control unit. It is the rightmost of the vertically-mounted circuits boards.
- 4. Remove the two mounting screws on the boards restraining brackets.
- 5. Remove the control unit.
- 6. Locate Jumper pad JP5002. It is located in the next to IC Q5016. IC Q5016 is the rightmost IC of the three large IC in the center of the board.
- 7. Solder bridge Pad JP5002.
- 8. Reinstall the Control unit.
- 9. Locate VR1003 & VR1005 on the RF unit.
- 10. Connect a 50 Ohm dummy load and a key to the key jack.
- 11. Set CW mode and the METER to the ALC setting.
- 12. Dial Frequency 5.000 MHz.
- 13. Set the RF Power switch fully clockwise.
- 14. Close PTT and the key. (TRANSMITTING)
- 15. Adjust VR1003 so that the ALC meter reads to the right edge of the scale.
- 16. Check frequency range 4.0 6.5 MHz to make sure ALC meter reads at least slightly across the entire range.
- 17. Dial Frequency 8.000 MHz.
- 18. Adjust VR1005 so that the ALC meter reads to the right edge of the scale.
- 19. Check frequency range 8.0 10.0 MHz to make sure ALC meter reads at least slightly across the entire range.
- 20. Replace the top cover.



NOTE:

Avoid transmissions near 10.940 MHz & 23.60 MHz due to elevated spurious emissions.



#### EXPANDED RF

- 1. Remove power from the radio.
- 2. Open the case top and bottom.
- 3. Locate four crews attaching front panel and remove the top screws. Loosen the bottom screws.
- 4. Tilt front panel forward.
- 5. On the left side of the radio, remove the plug from the power supply to the front panel. (gray and white wires)
- 6. Locate jumper position 3 on Control board.
- 7. Unsolder the jumper in position 3
- 8. Reassemble the radio.
- 9. Reset the microprocessor.
  - (Turn off the Backup Switch, located inside the panel window)



#### FT-1000 FRONT PANEL

Remove Solder Bridge from Pad #3

New Range: .1 - 30 MHz



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Radio / Tech Modifications

- Yaesu -44 -

#### EXPANDED RF Range 110 - 174 MHz RX 140- 174 MHz TX

- 1. Remove power and antenna
- 2. Remove top and bottom covers. (the speaker may fall out)
- 3. Remove the Volume, Squelch and tuning knobs from the front of the radio.
- 4. Remove the front panel (push on all four tabs )
- 5. Remove the tuning knob retainer nut.
- 6. lift off the LCD display assembly.
- 7. Locate jumper Pad #5.
- 8. Solder jump Pad #5.
- 9. Reassemble the radio.
- 10. Reset the microprocessor.

(Press and hold [MHz] and [call] buttons and turn the radio on.

Note: A "\*" will apear when frequency is below 140 MHz. The AM mode will store in memory channels.



# Performance Report

Radio		Date
Owner:Name Address City Phone ( ) -	St. Zip	
Description	Before	After
Power out (Low)	Watts	Watts
Power out (High)	Watts	Watts
Frequency Error (Simplex)	Hz	Hz
Frequency Error (Offset)	Hz	Hz
Receive Sensitivity (Mid-band)	UV	uv
Receive Sensitivity (MHz)	UV	uv
Receive Sensitivity (MHz)	uv	uv
PL Deviation	Hz	Hz
DTMF Deviation	KHz	KHz
Audio Deviation	KHz	KHz
Lowest usable Freq @ .5 Pwr	MHz	MHz
Highest usable Freq @ .5 Pwr	MHz	MHz
w 5	w 25	



Frequency

Frequency

#### **EXPANDED RF**

- Remove five screws from the top cover and remove the cover. 1.
- Remove five screws from the bottom cover and remove the cover. 2.
- 3. Unplug the speaker.
- Remove the four screws holding the front panel. 4.
- Locate jumper pad number 7. 5.
- Solder bridge pad number 7. 6.
- Locate the reset pins (Located on the front panel and clearly marked). 7.
- Short the reset pins together for one second. 8.
- 9. Reassemble the radio.

New range : 1240.00 MHz - 1300.00 MHz



#### **EXPANDED RF**

- 1. Remove Power and Antenna.
- 2. Locate and remove the two Allen screws from the front panel.
- 3. Locate and unsolder jumper pad 2.
- 4. Locate and solder jump pads 1 & 3.
- 5. Reassemble the radio.

New range : 118-174 MHz Rx, 140-174 MHz Tx .

Option #2

- 1. Follow steps above, except leave solder pad 2 jumpered.
- 2. Turn radio on and set the upper and lower limits:

Select 138.00 MHz and Press [D/MR] button Select 174.00 MHz and Press [D/MR] button Select 138.00 MHz and Press [D/MR] button Select 174.00 MHz and Press [D/MR] button (lower RX limit) (High RX limit) (lower TX limit) (High TX limit)

TONE BURST - Solder Pad # 6



MORE ---



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Radio / Tech Modifications

- Yaesu -48 -

#### ALIGNMENT POINTS





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Radio / Tech Modifications

#### YAESU FT-4700 EXPANDED RF

1. Remove Front Panel.

2. Locate and jump pads 1,2,5,9,10 & 13. Solder short them carefully. (The other jumper pads must remain undisturbed)

- 3. Reassemble radio.
- 4. Turn power on. (The microprocessor has been reset)
- 5. Use the [UP] & [DOWN] buttons and dial to set the UHF range as follows :

410.000 MHz	Press [D/MR] button
475.000 MHz	Press [D/MR] button

- 6. The display will show 47.75 (IF freq. for UHF). Press [D/MR]
- 7. Use the up/down buttons and dial to set the VHF range as follows :

138.000 MHzPress [D/MR] button174.000 MHzPress [D/MR] button

- 8. The display will show 17.3 (IF freq. for VHF). Press [D/MR]
- 9. The repeater shifts for both bands are reset to 000. They must be set using the [F] and [PRT] buttons. Refer to page 27 in the user manual.



TX Range

138 MHz - 174 MHz 410 MHz - 475 MHz

MORE -----



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Radio / Tech Modifications

- Yaesu -50 -

**BEEP LEVEL REDUCTION** 

- 1. Remove Front Panel
- 2. Remove the five screws holding Control unit in place.
- 3. Remove P10 from J04
- 4. Remove P09 from J03
- 5. Carefully flip the Control board to access the back side.
- 6. Locate R08 and R13.
- 7. Replace R08 and R13 with 560 ohm chip resistors (YAESU # J24205561
- 8. Reconnect the two Plugs P10 & P09
- 9. Reassemble the radio.



### MORE ----



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Radio / Tech Modifications

- Yaesu -52 -

## EXPANDED RF 128-180 MHZ & 420-475 MHZ X-BAND Repeater mod & Mic. Band Change mod.

- 1. Remove power and antenna from the radio.
- 2. Remove 6 screws from top and bottom covers, remove the covers (watch speaker).
- 3. Remove the 2 silver screws from each side of the radio securing the control head.
- 4. Carefully pull the Control Head from the radio. DO NOT REMOVE RIBBON CABLES.
- 5. Locate and remove chip resistor R4072. (RX mod)
- 6. Locate and remove chip resistor R4067. (Mic/Band mod)

7. Locate and **install jumpers in positions R4070, R4068 & R4064.** (RX mod) NOTE: The circuit board has no numbers: use the picture below to locate chip positions.



STOCK US JUMPERS: 4001, 4003, 4004, 4051, 4061, 4062, 4067, 4072 POST MOD JUMPERS 4001, 4003, 4004, 4051, 4061, 4062, 4064, 4068, 4070

- 8. Reassemble the radio.
- 9. PROCEED TO NEXT PAGE -

#### MORE -



### INITIAL PROGRAMMING INFORMATION (MUST DO FOR COMPLETE MODIFICATION)

9.	Press and hold [D/MR], [F/W] & [REV] and turn power on. (The display will show 300.000 & 20.000 )
10.	Press [MHz] and dial 420.00 and press [D/MR] - UHF RX low limit
11.	Press [MHz] and dial 475.00 and press [D/MR] - UHF RX high limit
12.	Press [MHz] and dial 420.00 and press [D/MR] - UHF TX low limit
13.	Press [MHz] and dial 475.00 and press [D/MR] - UHF TX high limit
14.	Press [MHz] and dial 128.00 and press [D/MR] - VHF RX low limit
15.	Press [MHz] and dial 180.00 and press [D/MR] - VHF RX high limit
16.	Press [MHz] and dial 128.00 and press [D/MR] - VHF TX low limit
17.	Press [MHz] and dial 475.00 and press [D/MR] - VHF TX high limit
18.	Press [F/W] then [RPT] and dial 5.000 and press [RPT] - UHF offset
19.	Press [F/W] then [REV] and dial 25.0 and press [RPT].
20.	Press [BAND] then [F/W] then [RPT] and dial 0.600 and press [RPT] - VHF offset.

\* \* \* \*

SOFT RESET (Memory clear) - Press and hold [D/MR] & [REV] and turn radio on.

### **CROSS-BAND REPEATER OPERATION**

- 1. Select the desired VHF & UHF frequencies
- 2. Select low power transmit on both bands (To protect your radio)
- 3. If desired, adjust the TX time out timer value. (The default is 15 minutes)

To adjust: Press and hold [LOW] & turn power on. Dial desired time out value (0-60 minutes) Turn radio off.

TURN ON -	Press and hold [RPT] and turn radio on.	
TURN OFF -	Press and hold [RPT] and turn radio on.	

#### EXTRA Modification

Remove solder from Jumper R4067 to make Microphone [D/MR] button switch band on the radio.



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#### EXPANDED RF

- 1. Remove power from the radio.
- 2. Release and remove the front panel.
- 3. Remove the six screws from the top cover of the radio.
- 4. Remove the six screws from the bottom of the radio.
- 5. Remove the top and bottom covers. (CAUTION: the speaker might fall out.)
- 6. Remove the two screws & front control head mounting plate from the radio.
- 7. Locate solder pads 1 7.
- (Standard jumpered pads are 2 and 7 only)
- 8. Solder jump pads 1,3 and 6 (Pads 1,2,3,6 & 7 are now jumpered)
- 9. **Unsolder jump pad 17.** (X-Band repeater mod) May be done at the factory! Caution: Be sure to work on PAD 17. see drawing below



See Next page for further instructions.





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Radio / Tech Modifications

- Yaesu -56 -

#### EXPANDED RF

- 10. Install front panel mounting plate.
- 11. Reassemble the radio.
- 12. Reconnect the power to the radio.
- 13. Press and hold [D/MR], [F/W] & [REV] keys and turn radio on. (Display will show 000.000 & 300.000 on the display)
- 14. Set the VHF Receive and Transmit limits:

Enter	118.00	MHz	and	press	[D/MR]	(	VHF RX	Low)
Enter	174.00	MHz	and	press	[D/MR]	(	VHF RX	High)
Enter	140.00	MHz	and	press	[D/MR]	(	VHF TX I	_ow)
Enter	174.00	MHz	and	press	[D/MR]	(	VHF TX	High)

#### 15 Set the UHF Receive and Transmit limits:

Enter	420.00	MHz	and	press	[D/MR]	(UHF RX Low)
Enter	475.00	MHz	and	press	[D/MR]	(UHF RX High)
Enter	420.00	MHz	and	press	[D/MR]	(UHF TX Low)
Enter	475.00	MHz	and	press	[D/MR]	(UHF TX High)

- 16. Press [Function] then [REP] and select 5 MHz Repeater offset for UHF band.
- 17. Press [Function] then [REP] and select 600 kHz Repeater offset for UHF band.

#### To activate X-Band repeater function:

Press and hold [RPT] and turn power on. It is recommended that you unplug the microphone during X-Band operation. (The Mic is live) • Adjust the volume control to adjust repeat audio level.

#### **Options:**

Override automatic display dimmer: Press and hold [MHz] and turn radio on: Use Channel knob to select brightness.

Keyboard VHF Expanded Receive: Press and hold [DVS] & [MHz] keys and turn radio on.

MORE



#### ALIGNMENT POINTS





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Radio / Tech Modifications

- Yaesu -58 -

## Performance Report

Radio		Date
Owner:Name Address City Phone ( ) -	St. Zip	
Description	Before	After
Power out (Low)	Wa	tts Watts
Power out (High)	Wa	tts Watts
Frequency Error (Simplex)	HzHz	Hz
Frequency Error (Offset)	Hz	Hz
Receive Sensitivity (Mid-band)	uv	uv
Receive Sensitivity (MHz)	UV	uv
Receive Sensitivity (MHz)	uv	uv
PL Deviation	Hz	Hz
DTMF Deviation	KH:	z KHz
Audio Deviation	KH:	z KHz
Lowest usable Freq @ .5 Pwr	MH	zMHz
Highest usable Freq @ .5 Pwr	MH	zMHz



Frequency

Frequency

EXPANDED RF (420 - 475 MHz) / X-Band repeater

- 1. Remove power from the radio.
- 2. Release and remove the Control head.
- 3. Remove the top and bottom covers. Six screws hold the top and bottom covers on.
- 4. Remove the two silver screws holding the control head mounting bracket.
- 5. Remove the mounting bracket.
- 6. Locate and solder jumper pad #6. Pads 2, 4, 6, 7, 8, 15, 17 & 18 will now be jumpered.
- 7. Locate and **remove solder jumper pad #17.** (X-Band repeater mod) Caution: Make sure you jumper the proper pad. see drawing below.
- 8. Reassemble the radio.
- 9. Reconnect the power.
- 10. Press and hold [D/MR], [F/W] & [REV] and turn the power on. The radio will now show 300.000
- 11. Enter the following band limits:

420.00 and then press [D/MR] (UHF Rx low limit) 475.00 and then press [D/MR] (UHF Rx high limit) 420.00 and then press [D/MR] (UHF Tx low limit) 475.00 and then press [D/MR] (UHF Tx high limit)

12. Press [FUNCTION] and then [RPT] and select 5.000 MHz repeater offset.



To activate X-Band repeater function: To override automatic display dimmer:

Press and hold [RPT] and turn power on. Press and hold [MR] and turn power on and select the desired brightness level)





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Radio / Tech Modifications

- Yaesu -60 -

#### ALIGNMENT CONTROLS





#### EXPANDED RF (420 - 470 MHz)

- 1. Remove power from the radio.
- 2. Remove Front Panel.
- 3. Locate solder pad #1. (Behind front control panel)
- 4. Solder jump pad # 1
- 5. Reassemble the radio.





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Radio / Tech Modifications

- Yaesu -62 -

#### YAESU FT-2070 **EXPANDED RF**

- 1. Remove battery and Antenna from the radio.
- Remove screws and open case 2.
- Locate and unsolder jumper pad as shown below 3. (Pad connected to Microprocessor pin 11)
- 4. Reassemble the radio.
- Reset the Microprocessor 5. (Press [PRI] and turn the radio on.)



134 - 174 MHz & 400 - 500 MHz New Range:



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- Yeasu -63 - Radio / Tech Modifications

### YAESU FT-ONE

EXPANDED RF

- 1. Unplug the power from the radio.
- 2. Open radio and locate the CONTROL UNIT.
- 3. Locate and install a Jumper between Point A and point B. No Jumper to point C.
- 4. Remove any jumper to point D. (Transmit range point)
- 5. Reassemble radio.



RX Range	150	KHz -	30 MHz
TX Range	1.8	MHz -	30 MHz



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Radio / Tech Modifications

- Yaesu -64 -
## YAESU NC-29

#### **TRICKLE MODE**

This modification will allow you to select the amount of time used to fast charge your battery pack. The standard NC-29 will fast charge a battery for five hours and then switch to trickle charge every time a battery is inserted, even if the battery is fully charged.

This modification will provide a push button to speed up the Internal clock. By pressing the button, you can watch the time remaining LEDs on the panel and select the amount of full charging time.

- 1. Unplug the charger for the AC power
- 2. Locate IC Q02. see drawing
- 3. Solder tack a 390 Ohm 1/2 watt resistor and a normally open push button to Pins 13 & 15
- 4. Position the push button switch in a handy position on the plastic case.





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## YAESU NC-42

#### Charging additional batteries

This modification will allow you to charge FNB-12S, FNB-14, FNB-17, FNB-25, FNB-26 and FNB-27 batteries.

1. Remove the ridge on the inside of the battery charging cup. (right side only)



Charging time for all batteries should be about 1 hour or less.



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Radio / Tech Modifications

- Yaesu -66 -

## YAESU Hand Held to Packet TNC

FT-23,33,73,109,209,709,727,470,411,811,911

Parts required:

- 1 0.1 uF, 50V Disk Ceramic Cap
- 2 2.2k Ohms, 1/4 Watt Resistor
- 1 2.5 mm audio plug
- 1 3.5 mm audio plug





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# Yaesu Reset Commands

<u>Radio</u>	Function	Command
FT-1000	Hard Reset	Flip off BACKUP switch. (Inside the top panel window)
	Memory Reset	Press & hold [SUB] & [ENTER] & turn power on
	Soft Reset	Press & hold [1.5] & [3.5] & turn power on. (For checking Display and ROM version)
FT-990	Hard Reset	Flip off BACKUP switch. (Inside the top panel window)
	Memory Reset	Press & hold [GEN] & [ENT] & turn power on
	Soft Reset	Press & hold [1.5] & [3.5] & turn power on. (For checking Display and ROM version)
FT-890	Hard Reset	Press & hold [HAM/GEN] & [CLAR] & turn power on.
	Soft Reset	Press & Hold [A/B] & [A=B] & turn power on (For checking Display and ROM version)
FT-767GX	Hard Reset	Switch [B.U.] off & turn radio on.
	Freq. Range Reset	Press and hold [OFFSET] & turn power on. (140.00 - 148.99 MHz) Press and hold [CLAR] & turn power on. (140.00 - 145.99 MHz) Press and hold [MCK] & turn power on. (140.00 - 1487.99 MHz)
	430/440 toggle	Press and hold [0] & turn power on.
FT-757GX	Hard Reset	Press & hold [MARKER] & [LINEAR] & turn power on.
FT-747GX	Hard Reset	Slide Backup switch towards tuning dial. (Located on bottom of panel)
FRG-8800	Hard Reset	Remove backup batteries
FRG-100	Hard Reset PHOTOCOPIES OF THES HAVE THE ORIGINAL BO modified radio may be a vi tested. The Author, Publis for any damage or violation	Turn off backup switch on rear of radio for 5 seconds. SE PAGES ARE A VIOLATION OF COPYRIGHT LAW. OK WITH YOU if you call with a question. Use of any olation of FCC rules. Some modifications have not been her and all other parties takes NO responsibility or liability in resulting from these modifications.

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## Yaesu Reset Commands

<u>Radio</u>	<b>Function</b>	Command
FT-26 FT-76	Ham/Extended BX	Press and hold [UP] & [DOWN] & turn on
11-70		
	Factory Defaults Soft Reset	
	(memory clear)	Press and hold [T] & [REV] & turn on.
	Master Reset	Press and hold [D/MR] & [T] & [REV] & turn on. (must enter new band limits)
FT-411E FT-811 FT-911 FT-415 FT-470 FT-815		
FT-530	Ham/Extended RX	Press and hold [UP] & [DOWN] & turn on.
	Factory Defaults	Press and hold [T] & [REV] & turn on.
FT-2400H	Ham/Extended RX	Press and hold [UP] & [DOWN] & turn on
	Memory Reset	Press [D/MR] & [F/w] & turn on.
	Factory Defaults	Press [D/MR] & [REV/SKIP] & turn on & turn off & Press & hold [D/MR] & turn on.
FT-5100	Factory Defaults	Press and hold [D/MR] & [REV] & turn on.
FT-5200	Ham/Extended RX	Press and hold [MHz] & [DVS/HOLD] & turn on.
	Factory Defaults	Press and hold [D/MR] & [REV] & turn power on.
FT-212 FT-712 FT-912	Ham/Extended BY	Press and hold [MHz] & [VOICE] & turn power on



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# Yaesu Reset Commands

## Radio Function

### Command

FT-290	
FT-690	
FT-79011	

FT-790IIHard ResetSwitch internal backup switch off of 30 seconds.FT-736RHard ResetSwitch internal backup switch off of 30 seconds.



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Radio / Tech Modifications

## Radio / Tech Modifications

## OTHER MANUFACTURES

<u>Make</u>	Model	Modification Page #	]
AZDEN	PCS-6000	Expanded RF	
	PCS-7000	Expanded RF 4	
	AZ-21A	Expanded RF 5	
KDK	FM-240	Expanded RF 6	
	FM-2033	Expanded RF 7	
TEN TEC	PARAGON	Expanded RF 8	
RANGER	AR-3300	Expanded RF 10	
		Microphone connector 11	
	AR-3500	Expanded RF 1 2	
		Microphone connector 13	
UNIDEN	HR-2500	Expanded RF 1 5	
	HR-2510	Expanded RF 1 6	•
		Alignment Controls 17	
	HR-2600	Expanded RF 18	
RADIO			
SHACK	HTX-100	Expanded RF 19	
	PCI 2050	Expanded DE/Fine Tune/CB On /CU 0 20	
	KCI 2950	Alignment procedure 21	
		Anglinent procedure 21	
HeathKit	SB-1400	Expanded RF 23	
Sender/			
ADI Corp	TR-450	Expanded RF 2 4	



# Performance Report

Radio			Date	
Owner : Name Address City Phone ( ) -	St.	Zip		
Description	Before		After	
Power out (Low)		Watts		Watts
Power out (High)		Watts		Watts
Frequency Error (Simplex)		_Hz		Hz
Frequency Error (Offset)		_Hz	•	Hz
Receive Sensitivity (Mid-band)	de 2.100	_uv		uv
Receive Sensitivity (MHz)		_uv		uv
Receive Sensitivity (MHz)		_uv		uv
PL Deviation		_Hz		Hz
DTMF Deviation		KHz	-	KHz
Audio Deviation		_KHz		KHz
Lowest usable Freq @ .5 Pwr		_MHz		MHz
Highest usable Freq @ .5 Pwr		_MHz		MHz
w 5	w 25			
A 4	A 20 ·····			
т з	т 15			
т 2	т 10			
s 1	s <sub>5</sub>			

Frequency

Frequency

## AZDEN PCS-6000

#### EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove the Top and Bottom covers.
- 3. Locate and remove the four flat Phillips screws that secure the display to the chassis.
- 4. Locate and remove the four small Phillips screws securing the PC Board to the chassis.
- 5. Locate and remove the one Phillips screw above the Microphone connector.
- 6. Carefully remove the PC board. CAUTION: Do not bend the PIN connectors.
- 7. Locate and remove Diode D-207. (Unsolder or Cut the diode away)
- 8. Reassemble the radio.

RANGE: 138.000 MHz - 160.000 MHz



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## AZDEN PCS-7000

#### EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove the Top and Bottom covers.
- 3. Locate and remove the four flat Phillips screws that secure the display to the chassis.
- 4. Locate and remove the four small Phillips screws securing the PC Board to the chassis.
- 5. Locate and remove the one Phillips screw above the Microphone connector.
- 6. Carefully remove the PC board. CAUTION: Do not bend the PIN connectors.
- 7. Locate and remove Diode D-207. (Unsolder or Cut the diode away)
- 8. Reassemble the radio.

RANGE: 138.000 MHz - 160.000 MHz



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Radio / Tech Modifications

## AZDEN AZ-21A

#### EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove Speaker & Squelch knobs
- 3. Remove battery rail screws
- 4. Remove three back cover screws.
- 5. Remove top cover and rubber gasket
- 6. Separate radio. (open like a book)
- 7. Remove three screws from right hand board and move aside
- 8. Locate lower board and solder pads B0 through B5
- 9. Locate and solder bridge pads B0 & B1.
- 10. Reassemble the radio.
- 11. **Reset the microprocessor** (Hold down the [CLR] key and turn the radio on)



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## **KDK FM-240**

#### EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove the cover.
- 3. Press the RESET Button.
- 4. Enter the new limits on the front panel switch. (Range 140-156 MHz)
- 8. Reassemble the radio.

RANGE: 140.00 MHz - 156.00 MHz



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Radio / Tech Modifications

## **KDK FM-2033**

EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Connect diode D-21 (ECG-519) to Module INT-2033.
- 4. Reassemble the radio.



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## **TEN TEC PARAGON**

#### EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove the Top cover.
- 3. Locate and clip small jumper labeled "HAM".
- 8. Reassemble the radio.

RANGE: 1.7 MHz - 30 MHz



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Radio / Tech Modifications - Misc -8 -

# Performance Report

Radio		Date
Owner : Name Address City Phone ( ) -	St. Zip	
Description	Before	After
Power out (Low)	Watts	Watts
Power out (High)	Watts	Watts
Frequency Error (Simplex)	Hz	Hz
Frequency Error (Offset)	Hz	Hz
Receive Sensitivity (Mid-band)	uv	UV
Receive Sensitivity (MHz)	UV	UV
Receive Sensitivity (MHz)	UV	uv
PL Deviation	Hz	Hz
DTMF Deviation	KHz	KHz
Audio Deviation	KHz	KHz
Lowest usable Freq @ .5 Pwr	MHz	MHz
Highest usable Freq @ .5 Pwr	MHz	MHz
w 5 A 4	w 25	

s 5

т 15

т 10

.....

.....

Frequency

т

т

S

3

2

1

Frequency

## RANGER AR-3300

#### EXPANDED RF

1. Turn radio on and enter the following:

[ENTER] [1 CH] [ENTER] [MANUAL] [ENTER] [100 HZ DOWN]

[ENTER] [MEMORY] [MANUAL] [SCAN] [PROGRAM]

[100 HZ UP] [ENTER ] [ENTER]

PUSH [1 MHZ UP] UNTIL 29.933.0 APPEARS

[ENTER] [SCAN DOWN] [ENTER] [2 CH] [ENTER]

[ SCAN DOWN ]

OPEN THE SQUELCH

The radio will now scan down in 10kHz steps. Store desired Frequencies into memory channels for later use.

CR

Solder jump the 3 pins located on the back side of the circuit board near the front center.

More ---



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Radio / Tech Modifications

## **RANGER AR-3300**





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## **RANGER AR-3500**

#### EXPANDED RF

1. Turn radio on and enter the following:

[ENTER] [1 CH] [ENTER] [MANUAL] [ENTER] [100 HZ DOWN]

[ENTER] [MEMORY] [MANUAL] [SCAN] [PROGRAM]

[ 100 HZ UP ] [ ENTER ] [ ENTER ]

PUSH [1 MHZ UP] UNTIL 29.933.0 APPEARS

[ENTER] [SCAN DOWN] [ENTER] [2 CH] [ENTER]

[SCAN DOWN]

OPEN THE SQUELCH

The radio will now scan down in 10kHz steps. Store desired Frequencies into memory channels for later use.

CR

Solder jump the 3 pins located on the back side of the circuit board near the front center.

### More ---



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Radio / Tech Modifications

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# Performance Report

St. Zip	
Before	After
Watts	Watts
Watts	Watts
Hz	Hz
Hz	Hz
uv	uv
uv	uv
uv	uv
Hz	Hz
KHz	KHz
KHz	KHz
MHz	MHz
MHz	MHz
	Before Watts Watts Watts Hz Hz Uv Uv Uv Ktz Ktz Ktz Ktz Mtz Mtz Mtz



Frequency

Frequency

### UNIDEN HR-2500 EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate synthesizer board on the bottom of the radio.
- 4. If your radio has microprocessor # UC-1208
  - Unsolder and lift pins 28 & 29 of the microprocessor. You may wish to leave the pin soldered and etch the ground trace Go to instruction #6
- 5. If your radio's microprocessor is NOT a UC-1208 Unsolder and lift pins 20 & 21 of the microprocessor. You may wish to leave the pin soldered and etch the ground trace Go to instruction #6
- 6. Connect the lifted pins together and jumper these pins to +5 volts with a 10K resistor

+5 volts can be found on the 7805 voltage regulator

or

from the Cap. right next to pins 28 & 29.

6. Reassemble the radio.





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## UNIDEN HR-2510

#### EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate the Synthesizer board.
- 4. Pins 34 & 35 are grounded together on the underside of the synthesizer board. Cut the traces that connect these two pins to ground. (Cut all traces to these pins)
- 5. Solder one side of a 10K resistor to the connecting point of pins 34 & 35.
- 6. Connect the other leg of the 10 K resistor to + 5 volts. (where R181 & 187 are connected together.
- 7. Reassemble radio



#### COVERAGE : 26.0000 to 29.9999 MHz



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Radio / Tech Modifications

## UNIDEN HR-2510

ALIGNMENT POINTS





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## UNIDEN HR-2600 EXPANDED RF

You will need to replace the microprocessor. Replacement part # is UC-1250. You will lose the repeater offset.

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate the Synthesizer board.
- 4. Pins 34 & 35 are grounded together on the underside of the synthesizer board. Cut the traces that connect these two pins to ground.
- 5. Solder one side of a 10K resistor to the connecting point of pins 34 & 35.
- 6. Connect the other leg of the 10 K resistor to + 5 volts. (where R181 & 187 are connected together.
- 7. Reassemble radio



#### COVERAGE : 26.0000 to 29.9999 MHz



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Radio / Tech Modifications

### Radio Shack HTX-100 EXPANDED RF

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate synthesizer board on the bottom of the radio.
- 4. If your radio has microprocessor # UC-1208
  - Unsolder and lift pins 28 & 29 of the microprocessor. You may wish to leave the pin soldered and etch the ground trace Go to instruction #6
- If your radio's microprocessor is NOT a UC-1208 Unsolder and lift pins 20 & 21 of the microprocessor. You may wish to leave the pin soldered and etch the ground trace Go to instruction #6
- 6. Connect the lifted pins together and jumper these pins to +5 volts through a 10K resistor

(+5 volts can be found on the 7805 voltage regulator o  $\ensuremath{\mathsf{r}}$ 

from the Cap. right next to pins 28 & 29.)

6. Reassemble the radio.





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## **RCI 2950**

Clarifier Fine Tune (Tracks both TX & RX) Expanded Range CB "Style" operation Instant Channel 9

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Remove Diode D59.
- 4. Cut lead on Resistor R197.(see Drawing)
- 5. Apply +8 volts from regulator to Resistor R 197. (see Drawing)
- 6. Reassemble the radio.





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Radio / Tech Modifications

## **RCI 2950**

#### Alignment Procedure

- 1. Set the frequency to 26.000 MHz (any mode)
- Connect a DC voltmeter between J13 and ground. (The chassis is not grounded. You can find ground on the main circuit board)
   Adjust L17 to obtain a 1.0 V reading.
- 3. Set the service monitor to 10.240 MHz, SSB mode. Sniff at X2 and zero beat using VC2.
- Remove the shorting bar located near the final amplifier transistors and key the radio.
   Sniff X2 and adjust VR21 to zero beat.
- 5. Repeat step 4 for receive at X1.
- Set the service monitor to 10.695 MHz.
   Key the transmitter and sniff X3 in either AM or FM. Adjust L27 and zero beat.
- Un-key the radio.
   Set the service monitor to 10.6925 MHz, USB mode.
   Key the transmitter and adjust L29 to zero beat.
   Un-key.
- Un-key the radio.
   Set the service monitor to 10.6975 MHz, LSB mode.
   Key the transmitter and adjust L28 to zero beat.
   Un-key.

More ----



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Radio / Tech Modifications

## **RCI 2950**

#### Alignment Procedure Part 2

- 9. Replace shorting bar and set the radio to 28.0500 MHZ FM mode.
- 10. Inject an on-frequency FM signal into the radio and tune for best SINAD by adjusting L8, L9, L11, L12, L14, L4, L3, L5, L6 and L7. Repeat this step until SINAD reading of 12db or better with a .2 uV input.
- 11. Key the radio in UBS with a 1 KHz tone at 30 mV at the mic input. Adjust VR12 for maximum, approximately 30 W.
- 12. Adjust VC3, L34, L43, L46, L47, L48 and L19 for peak power out. Adjust VR12 to set max power to 25 watts.
- Set mode to FM and key the radio.
   Set the output power to 10 watts using VR13.
- 14. Set the mode to AM and adjust VR14 for 90% modulation.

\*\*\*\*\* radio is now aligned.



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Radio / Tech Modifications

## **HEATHKIT SB-1400**

#### EXPANDED RF

- 1. Turn the radio on.
- 2. Set display to 12.3456
- 3. Press [BAND] button.
- 4. Turn radio off.
- 5. Turn radio on.

Note: You must perform these steps within 3 seconds to properly reset the radio.



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## Sender TR-450

#### EXPANDED RF 400 - 469.996 MHz

- 1. Press [F] and turn power on, then off (RESET Radio)
- 2. Press [3] and turn power on. (400 469 MHz RX)
- 3. Press [F] &[0] then set CTCSS to 88.5 MHz (use rotary knob)
- 4. Press [F] & # then set page code to (memory 0 = C000)
- 5. Press [F] & [3] then set channel step to 5 KHz
- 6. Press [F] & [9] then keyin 6.1 MHz
- 7. Press [F[ & [0] then [8]
- 8. Press the [\*/ENT] key

Note: during testing, these steps needed to be performed multiple times



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Radio / Tech Modifications

# Radio / Tech Modifications

## **CB** Modifications

<u>Model</u>	Modification	Page #	_ ]
148GTL	Expanded RF	3	
CB Models			
Cobra	Remove ALC control	5	
Realistic	Remove ALC control.	6	
Alaron	Remove ALC control	7	
Audiovox	Remove ALC control.	7	
Browning	Remove ALC control	7	
Clarion	Remove ALC control	7	
Colt	Remove ALC control	8	
Convov	Remove ALC control	8	
Courier	Remove ALC control	8	
Craig	Remove ALC control	8	
Dak	Remove ALC control	9	
Fannon	Remove ALC control	9	
Fuzzbuster	Remove ALC control	9	
Œ	Remove ALC control	9	
Gemtronics	Remove ALC control	10	
Hy-gain	Remove ALC control	10	
JC Penny	Remove ALC control	10	
Johnson	Remove ALC control	11	-
Kraco	Remove ALC control	11	
Layfayette	Remove ALC control	11	
Midland	Remove ALC control	12	1
Mopar	Remove ALC control	12	V
Pace	Remove ALC control	13	
Palomar	Remove ALC control	13	
Panasonic	Remove ALC control	13	
Pearce Sim	Remove ALC control	13	
President	Remove ALC control	14	
Raider	Remove ALC control	14	
Ranger	Remove ALC control	14	$\langle - \rangle$
RCA	Remove ALC control	14	Λ
RCI	Remove ALC control	15	V
Regency	Remove ALC control	15	

## Radio / Tech Modifications

## **CB** Modifications

Model	Modification	Page # ]
-------	--------------	----------

Remove ALC control	15
Remove ALC control	16
Remove ALC control	16
Remove ALC control	17
Remove ALC control	18
Remove ALC control	19
	Remove ALC control Remove ALC control



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Radio / Tech Modifications

## COBRA 148GTL any other CB using MB8719 IC

**EXPANDED RF** 

Note: This mod requires seven toggle switches to control Frequency. See frequency chart on the next page.

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate Synthesizer chip labeled MB8719
- 4. Cut wires connecting channel switch and pins 10-16.
- 5. Solder an on/off switch to each pin (pin 10-16)
- 6. reassemble radio.





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#### **CB** Modifications

<b>E</b>	A. J. Du V. De M. Ho		
Frequency	10 11 12 13 14 15 16	Frequency	10 11 12 13 14 15 16
26.815         26.825         26.835         26.835         26.845         26.845         26.845         26.845         26.845         26.845         26.845         26.845         26.845         26.845         26.845         26.905         26.915         26.925         26.945         26.945         26.945         26.945         26.955         26.965         27.005         27.015         27.025         27.035         27.045         27.055         27.055         27.055         27.055         27.055         27.055         27.105         27.105         27.105         27.105         27.105         27.105         27.105         27.105         27.125         27.125         27.205         27.215         27.225         27.225         27.235	= 1 0 0 0 0 1 1 0 1 0 1 0 1 0 1 0 1 0 1	27.455 = 27.465 = 27.475 = 27.495 = 27.505 = 27.525 = 27.525 = 27.535 = 27.545 = 27.575 = 27.585 = 27.585 = 27.605 = 27.605 = 27.605 = 27.625 = 27.635 = 27.665 = 27.665 = 27.675 = 27.685 = 27.685 = 27.705 = 27.705 = 27.715 = 27.725 = 27.725 = 27.725 = 27.725 = 27.735 = 27.745 = 27.785 = 27.785 = 27.805 = 27.805 = 27.805 = 27.785 = 27.785 = 27.805 = 27.905 = 28.005 = 28.0	



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Radio / Tech Modifications

## COBRA CB's REMOVE ALC CIRCUIT (Higher TX power)

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate the indicated part and remove it.
- 4. Reassemble radio.

#### **MODEL**

#### **REMOVE THIS PART**

18-LTD	R-87
19 PLUS	D-502
20 PLUS	VR-502
21 PLUS	D-20
21 GTL	TR-14
21 LTD	TR-14 OR D9
21 XLR	TR-20
25 GTL	TR-14
25 PLUS	D-20
27	X8
29 GTL	D-20
29 PLUS	R-79 OR D-20
31 PLUS	D-19
32 XLR	TR-18
33 PLUS	D-17
40 PLUS	VR-104
78 X	C-49
85	D-9
86 XLR	CD-9
87 GTL	VR-6
89 GTL	VR-6
89 XLR	VR-5
132 XLR	R-134 = AM R-130 = SSB'
135 XLR	R-134 = AM R-130 = SSB'
138 XLR	TR-23
139 XLR	R-132
140 GTL	TR-32
142 GTL	TR-32
148 DX	VR-14=AM & VR-12=SSB
148 GTL	TR-24
150 GTL	RV-14=AM & RV-4=SSB
1000 GTL	VR-6
2000 GTL	TR-24 & C-232
REMOTE CONTROL	D-401



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## **REALISTIC CB's** REMOVE ALC CIRCUIT (Higher TX power)

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate the indicated part and remove it.
- 4. Reassemble radio.

MODEL	<u>REMOVE THIS PAR</u> T
TRC-417	Q-19
TRC-421	D-16
TRC-422	Q-11
TRC-432	Q-12
TRC-440	D-107
TRC-448	VR-5=AM & VR-204=SSB
TRC-449	VR-7=AM & CT-7=SSB
TRC-452	VR-207
TRC-454	VR-702
TRC-455	R-504
TRC-457	VR-7=AM & CT-7=SSB
TRC-461	VR-2
TRC-462	D-17
TRC-467	D-109
TRC-468	R-42
TRC-469	VR-5
TRC-473	D-17
TRC-410	Q-12
TRC-413	R-85
TRC-415	Q-7
TRC-427	C-78
TRC-428	R-90
TRC-433	Q-15
TRC-451	VR-5=AM & VR-6=SSB
TRC-453	R-146
21-1537	* D-17



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Radio / Tech Modifications
#### **OTHER CB's** REMOVE ALC CIRCUIT (Higher TX power)

- 1. Remove Power and Antenna.
- 2. Remove screws and open the case.
- 3. Locate the indicated part and remove it.
- 4. Reassemble the radio.

COMPANY	MODEL	REMOVE THIS PART
ALARON	B4900	Q-201
AUDIOVOX	WINSOR 100	D-12 D-12
	CB-930 CB-950 CBH-990 CBR-9600	RV-2 D-39 RV-2 RV-105
BROWNING	BARON BROWNIE MARK III SABRE SST-2	R-134=AM & R-130=SSB Q-13 R-38=AM & R-69=SSB CD-11 CD-11
CLARICON	PRIVATEER	CR-107



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<u>COMPANY</u>	MODEL	REMOVE THIS PART
COLT	190	<b>R-7</b> 1
	222	C-228
	290	RV-2
	320 DX	RV-14=AM & RV-4=SSB
	320 FM	RV-14=AM & RV-4=SSB
	350	R-121
	390	RV-2
	480	RV-12=AM & RV-11=SSB
	485	RV-12=AM & RV-11=SSB
	800	RV-2
	1000	RV-12=AM & RV-11=SSB
	1200 DX	RV-14=AM & RV-4=SSB
CONVOY	CON-400	R-129
COURIER	BLAZER 40D	VR-9
	CARAVELLE 40D	R-504
	<b>CENTURIAN 40</b>	D-24
	<b>CENTURION 40D</b>	D-46
	CHIEF 23	X-8
	CONQUEROR	R-504
	GLADIATOR	D-46
	NIGHT RIDER 40	VR-301
	RANGLER 40	VR-301
	<b>RENEGADE</b> 40	VR-9
	ROGUE 40	VR-5
CRAIG	L101	R-226
	L-321	R-605=AM & R-20=SSB



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# OTHER CB's

<u>COMPANY</u>	MODEL	REMOVE THIS PART
DAK	IX	Q-202
	Х	Q-37 & Q-38
FANNON	12SF	R-76
	190 DF	VR-301
	182F	D-12
	184DF	D-12
	185DF	VR-301
	185PLL	VR-301
	SFT 400	D-10
FUZZBUSTER	2-50	Q-8
Œ	3-5801A	VR-7
	3-5804A	VR-7
	3-5804D	RV-2
	3-5810B	RV-2
	3-5811B	RV-2
	3-5812A	RV-2
	3-5813A	RV-2
	3-5813B	RV-2
	3-5814A	C-98
	3-5814B	RV-2
	3-5818A	RV-2
	3-5819A	RV-2
	3-5821A	VR-10
	3-5821B	VR-10
	3-5869A	RV-2
	3-5871A	VR-11
	3-5871B	VR-11
	3-5875A	RV-9=AM & VR-201=SSB



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<u>COMPANY</u>	MODEL	<u>REMOVE THIS PAR</u> T
GEMTRONICS	GTX-44	RV-2
	GTX-55	RV-2
	GTX-66	RV-2
	GTX-77	RV-2
	3000-GTX	R-93
	4040	D-481
	5000-GTX	VR-4
HY-GAIN	672 B	RV-2
	674 B	VR-7
	2679 I	RV-2
	2680 II	RV-2
	2681 II	RV-2
	2682 II	RV-2
	2683 III	RV-2
	2701 I	RV-2
	2702 II	RV-2
	2703 III	RV-2
	2795	RV-14=AM & RV-4=SSB
	2795 DX	RV-14=AM & RV-4=SSB
	V SSB	VR-7
JC PENNY	981-6221	D-501
	981-6237	D-7
	681-6241	Q-405
	6218	RV-2



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Radio / Tech Modifications

- CB -10 -

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<b>COMPANY</b>	MODEL	<u>REMOVE THIS PAR</u> T
JOHNSON	4120	CR-12
	4125 4135	CR-12 CR-12
	4140	R-37
	4145	R-37
	4230	R-37
KRACO	KCB-4000	VR-4
	KCB-4010	RV-2
	KCB-4020	RV-2
	KCB-4030	RV-2
	KCB-4045	RV-2
LAFAYETTE	HB-650	RV-102
	HB-750	RV-102
	HB-870	RV-14=AM & RV-4=SSB
	HB-940	RV-2
	SSB-100	RV-7=AM & RV-8=SSB
	SSB-140	RV-12=AM & RV-11=SSB
	TELSTAT 1140	RV-2
	TELSTAT 1240	VR-305



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<u>COMPANY</u>	MODEL	REMOVE THIS PART
MIDLAND	76-858	RV-2
	76-860	R-218
	76-863	RV-2
	77-101B	RV-201
	77-101C	RV-201
	77-116	RV-2
	77-821	RV-2
	77-824	RV-201
	77-825	D-3
	77-830	RV-2
	77-838	RV-2
	77-849	RV-2
	77-856	VR-5
	77-857	RV-2
	77-861	D-2
	77-866	TR-8
	77-867	D-14
	77-874	X-11
	77-882	O-15
	77-883	X-11
	77-888	RV-2
	77-889	RV-2
	77-963	RV-2
	79-892	RV-12=AM & RV-11=SSB
	79-893	RT-601=AM & RV-7=SSB
MOPAR	4094177	RV-2
	4094178	RV-2



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Radio / Tech Modifications

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<b>COMPANY</b>	MODEL	REMOVE THIS PART
PACE	CB-145 CB-166 1000-MS 2300 CB-8008 CB-8010 CB-8015 CB-8041 CB-8046 CB-8117 CB-8117	CV-20 R-207 CR-508 X-9 R-218 R-220 R-220 R-220 R-302 R-302 R-302 R-220 R-220
PALOMAR	49 SSB-500 4100	R-208 RV-12=AM & RV-2=SSB RV-2
PANASONIC	RJ-3150 RJ-3250	R-117 R-70
PEARCE SIMPSON	JAGUAR LION SUPER LYNX TIGER	FVR-3 RV-2 D-12 RV-2



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<u>COMPANY</u>	MODEL	<u>REMOVE THIS PAR</u> T
PRESIDENT	ADAMS (OLD)	VR-7=AM & CT-7=SSB
	ADAMS (NEW)	TR-24
	AR-7	R-54
	AX-43	Q-12
	DWIGHT D	VR-6
	GRANT (OLD)	VR-7=AM & CT-7=SSB
	GRANT (NEW)	R-128=AM & VR-11=SSB
	HONEST ABE	VR-5
	JOHN Q	RT-4
	MADISON (OLD)	VR-7=AB & CT-7=SSB
	MADISON (NEW)	R-128
	MCKINLEY	R-120
	OLD HICKORY	VR-5
	TEDDY R	VR-5
	THOMAS J	VR-4
	WASHINGTON (OLD)	VR-7=AM & CT-7=SSB
	WASHINGTON (NEW)	TR-32
	ZACHARY T	VR-6
RAIDER	404-R	D-52
RANGER	AR-3300	VR-17=AM & VR-15=SSB
	AR-3500	VR-17=AM & VR-15=SSB
RCA	14T260	RV-2
	14T270	RV-2
	14T301	RV-2
	14T302	D-301
	14T303	RV-2
	14T304	RV-2
	14T305	RV-2



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Radio / Tech Modifications

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<u>COMPANY</u>	MODEL	<u>REMOVE THIS PAR</u> T
RCI	2900 2950	VR-14=AM & VR-12=SSB VR-14=AM & VR-12=SSB
REGENCY	CR-186	D-9
ROBYN	AM-500D DG-130D GT-410 LB-120 SX-401 SX-402D T240D WV-110 007-140 123-C 510-D	VR-5 VR-6 VR-13 VR-6 RV-7 VR-13 VR-4 VR-6 VR-6 VR-6 D-11 VR-7=AM & CT-7=SSB



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<b>COMPANY</b>	MODEL	<u>REMOVE THIS PAR</u> T
ROYCE	1-602	D-6
	1-603	O-205
	1-606	D-17
	1-607	VR-201
	1-609	O-205
	1-610	D-202
	1-619	D-301
	1-620	D-301
	1-621	VR-3
	1-625	VR-1602
	1-630	C-79 & D-42 & D-44
	1-639	O-16
	1-641	VR-7
	1-648	C-82 & C-35 & C-96
	1-653D	D-301
	1-655	D-301
	1-658	D-301
	1-662	D-301
	1-673	D-301
	1-675	D-301
	1-680	D-301
	1-682	D-301
SANYO	TA-2000	D-505
	TA-4000	VR-6



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Radio / Tech Modifications

- CB -16 -

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<b>COMPANY</b>	MODEL	<u>REMOVE THIS PAR</u> T
SBE	ASPEN-41	VR-203
	CONSOLE II	VR-7=AM & VR-1=SSB
	CONSOLE V	VR-803=AM & VR-302=SSB
	CORTEX	VR-203
	FORMULA D	VR-9
	KEYCOM 54	RV-1
	LCB-8	VR-6
	LCMS-5	VR-6
	MALIBU 44	R-226
	TAHOE 49	R-129
	TOUCH COM 174	VR-4
	TRINIDAD 45	R-226
SEARS	370 380507	R-218
	934.36710501	D-6
	934.380607	D-7
	934.380627	R-42
	934.380807	D-7
	934.380817	D-501
	934.381107	D-501
	934.381207	D-502
SILTRONICS	APACHE	D-14
	MOHAWK	D-14
SHARP	CB-750	R-112
	CB-2260	R-112



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<u>COMPANY</u>	MODEL	<u>REMOVE THIS PAR</u> T
SUPERSTAR	120	D-11
	360 FM	VR-14=AM & VR-12=SSB
	3600	VR-14=AM & VR-12=SSB
TEABERRY	RACER T	VR-6
	STALKER I	VR-13=AM & VR-12=SSB
	STALKER II	VR-13=AM & VR-12=SSB
	STALKER V	VR-4
	STALKER IX	R-102
	T BEAR	VR-5
	T CHARLIE	VR-7
	T COMMAND	VR-5
	TITAN T	D-14
	TCONTROL	VR-505
TENNA PHASE	CB-22	R-46
	CB-26	D-22
TRAM	D-12	<b>R-6</b> 1
	D-42	CD-11
	D-60	R-98=AM & R-112 SSB
	D-201A	VR-77
	D-300	TR-23
TRUETONE	CYJ4862A-87	RV-2
	8334	Q-15



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Radio / Tech Modifications

- CB -18 -

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<u>COMPANY</u>	MODEL	<u>REMOVE THIS PAR</u> T
UNIDEN	2510 2600 PC-3 PRO-640 PC-122	VR-112=AM & VR-104=SSB VR-112=AM & VR-104=SSB TR-14 RV-5=AM & VR-6=SSB Q-29 (near PL connector)
UTAC	TRX-400	D-11
VECTOR	770 790	FVR-3 FVR-3
WARDS	GEN-730A GEN-775A GEN-828A	VR-206 VR-206 VR-206
WHISTLER	700 900	Q-205 Q-305
XTAL	CB-7 CB-11 SSB-10	D-18 D-14 D-2
ZEXON	49	Q-201



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Radio / Tech Modifications	Notes
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### Radio / Tech Modifications

### APPENDIX

Page #	Description
A	Coax loss chart, db attenuation chart
В	Resistor, Capacitor color codes
С	PL Encoder Hook up.
D	PL tone chart, CMOS-TTL schematic
Е	PL Decoder hook up 1
F	PL Decoder hook up 2
G	Memory channel assignments
н	Performance Reports Notes



		dI	dB ATTENUATION PER 100 FEET.				LENGTH IN FEET FOR 1 WAVELENGHT		
COAX TYPE	VEL %	100 MHz	200 Mhz	400 MHz	1000 MHz	146 MHz	222 MHz	445 MHz	
9913 (100% shield)	89	1.4	1.8	2.6	4.5	6,00	3.94	1.97	
RG-8U FOAM (8214)	80	1.8	2.7	4.2	7.0	5.39	3.55	1.77	
RG-213 (NON-CONTAM.)	66	2.2	3.2	4.7	8.5	4.45	2.93	1.46	
RG-8X (MINI-FOAM)	78	3.7	5.4	8.0	13.5	5.26	3.46	1.72	
9311 (100% SHIELD 58U)	78	4.5	6.3	9.0	14.5	5.26	3.46	1.72 2	
RG-58U (SOLID CENTER)	66	4.5	6.7	10.0	17.0	4.45	2.93	1.46 W9	
RG-58A/U (STRANDED CTR)	66	4.9	7.5	11.5	21.5	4.45	2,93	1.46 8	
		d.						(c) 1	
COAX LENGTHS SHOULD BE 984									

FREQ. IN MHZ

- X VEL % = ONE WAVE LENGHT IN FEET.

db - % loss chart									
db Loss	Power Loss	db Loss	Power Loss		db Loss	Power Loss		db Loss	Power Loss
0.2 0.4 0.6 1.0 1.2 1.4 1.6 1.8	4 % 8 % 13 % 17 % 21 % 24 % 30 % 33 %	2.0 2.2 2.4 2.6 2.8 3.0 3.2 3.4 3.6 3.8	37       %         39       %         42       %         45       %         47       %         50       %         52       %         54       %         56       %         58       %		4.0 4.2 4.4 4.6 4.8 5.0 5.2 5.4 5.6 5.8	60       %         62       %         63       %         65       %         67       %         68       %         70       %         71       %         73       %         74       %		6.0 7.0 8.0 9.0 10.0 20.0 30.0 40.0	75 % 80 % 84 % 90 % 99 % 100 % 100 %



APPENDIX A

#### TOLERANCE **RESISTOR COLOR CODE** GOLD5% SILVER 10% NO BAND 20% COLOR 1st DIGIT 2nd DIGIT MULTIPLY BY Example 0 0 BLACK 1 BROWN 1 1 10 2 2 100 RED BROWN 1 3 3 ORANGE 1,000 BLACK Ø 4 4 YELLOW 10,000 - YELLOW 10,000 5 5 GREEN 100,000 SILVER 10% BLUE 6 6 1,000,000 VIOLET 7 7 10,000,000 || 10 X 10,000 = 100,000 8 8 GRAY 100,000,000 (100K) OHMS 9 9 1,000,000,000 WHITE GOLD .1 SILUER .01

### **CAPACITORS**



MULTIPLIER	TOLERANCE				
MULTIPLY BY		10pF or less	over 10pF		
0       1         1       10         2       100         3       1,000         4       10,000         5       100,000         8       .01         9       0.1	B C D F G H J K M	0.1pF 0.25pF 0.5pF 1.0pf 2.0pf	1% 2% 3% 5% 10% 20%		

POLARITY &		COLOR	DIGIT	MULTIPLIER	UOLTAGE
VOLTAGE	IST DIGIT	BLACK	0	NONE	4
		BROWN	1	100	6
	MULTIPLIER	RED		1 000	10
		URHNGE	3	10.000	20
		GREEN	5	100,000	25
		BLUE	6	1,000,000	35
		VIOLET	7	10,000,000	50
		GRAY	8		
		WHITE	9		

#### APPENDIX B

## PL ENCODER HOOK-UP



# **PL TONE CHART**

PL TONE	FREQ. CODE	юм	YAESU	<b>TS-32</b> <b>SWITCH</b> 12345
67.0	-XZ	1	1	11111
71.9	-XA	2	2	01111
74.4	-WA	3	36	10111
77.0	-XB	4	3	00111
79.7	-SP	5	38	11011
82.5	-YZ	6	4	01011
85.4	-YA	7	40	10011
88.5	-YB	8	5	00011
91.5	-ZZ	9	42	11101
94.8	-ZA	10	6	01101
97.4	-ZB	11	7	10101
100.0	-1Z	12		00101
103.5	-1 A -1 B	13 14	8 9 10	01001
114.8	-2Z -2A	15 16 17	11	00001
123.0	-2 D -3 Z	18 19	13	01110
<u>131.8</u>	-3B	20	15	00110
136.5	-4Z	21	16	
141.3	-4 A	22	17	01010
146.3	-4 B	23	18	10010
151.4	-5 Z	24	19	00010
156.7	-5 A	25	20	11100
162.2	-5B	26	21	01100
167.9	-6Z	27	22	
173.8	-6A -6B	28 29	23	
192.8	-72 -78	31	26	10000
210.7	-1011	33		00000

1 = on / 2 = off example above 01001=107.2

APPENDIX C



14 T 14	Freq.	1	2	345	Code	#
	67.0	1	1	111	XZ	1
	74.4	1	1	111	WA	23
	77.0 79.7	0	0	111	XB SP	4 5
	82.5 85.4	0	1	011	YZ YA	6 7
s at	88.5	ò	0	011	YB	8
	91.5 94.8	1 0	ר 1	101	ZA ·	9
	97.4 100.0	1 0	0	101	ZB - 1Z -	11 12
	103.5	1	1	001	1A ·	13
	110.9	1	0	001	2Z :	15
	114.8	0	0	001	2A 2B	16
	123.0 127.3	0	1 0	110	3Z · 3A ·	18 19
	131.8	0	0	110	3B 2	20
	141.3	0	1	010	4A 2	22
12 Bro	146.2	ר 0	0	010	4B 2 5Z 2	23 24
	156.7 162.2	1	1	100	5A 2 5B 2	25 26
8	167.9	1	Ó	100	6Z 2	27
	179.9	1	1	000	6B 2	29
	186.2	0	1 0	000	72 : 7A :	30 31
	203.5 1 (ON	0	0		M1 (	32
	0 (OF	F)	ŌF	PEN		
	1	2	3	45	=PL 100	)
	ON OFF	0	0	0 0	00101	



APPENDIX D.

**TS-32 HOOKUP** 

### PL Decoder

WHEN THE SELECTEDPL TONE IS RECEIVED, THE RELAY WILL CLOSE AND AUDIO WILL BE PASSEDTO THE SPEAKER.



APPENDIX E

### PL DECODER HOOK-UP





APPENDIX F

## FREQ.	DESCRIPTION	HAN ##	FHEQ.	DESCRIPTION
4	·	<b>51</b>		
2		52		~
3	and a second	53		
4	Construction and Constr	54		
5		55		
6	alan an a	56		
7		57		· · · · · · · · · · · · · · · · · · ·
8		58		
9		59		
10	and the second	60		
11		61		
12		62		
13		63		
14		64		
15		65		
16		66		
17		67		
18		68		
19		69		
20		70		
21		71		
22		72		
23		73		
24		74		
25		75		
26		76		
27		77		
28		78		
29		79		
30	in the second	80		
31		81		
32		82		
33	· · · · · · · · · · · · · · · · · · ·	83		
34		84		
00		00		
27		00		
28		60		
30		80		
40				
41		Q1		
42		92		,
43		93		
44		94		
45		95		
46		96		
47		97		
48		98		
49		99		
50		100		

....

#### APPENDIX G

## Performance Report

Radio			Date	
Owner : Name Address City Phone ( ) -	St.	Zip		
Description	Before		After	
Power out (Low)		_Watts		Watts
Power out (High)		_Watts	-,	Watts
Frequency Error (Simplex)		Hz		Hz
Frequency Error (Offset)		_Hz		Hz
Receive Sensitivity (Mid-band)		_uv		uv
Receive Sensitivity (MHz)		_uv		uv
Receive Sensitivity (MHz)		_uv		uv
PL Deviation		_Hz		Hz
DTMF Deviation		KHz		KHz
Audio Deviation		_KHz		KHz
Lowest usable Freq @ .5 Pwr		_MHz		MHz
Highest usable Freq @ .5 Pwr		_MHz		MHz



Frequency

#### Radio / Tech Modifications

·	

### Notes

# Performance Report

Radio			Date	-03
Owner : Name Address City Phone ( ) -	St.	Zip	<u> </u>	
Description	Before	)	Afte	
Power out (Low)		_Watts		Watts
Power out (High)		Watts		Watts
Frequency Error (Simplex)		Hz		Hz
Frequency Error (Offset)		Hz		Hz
Receive Sensitivity (Mid-band)		uv		_ uv
Receive Sensitivity (MHz)		uv		_uv
Receive Sensitivity (MHz)		uv		_ uv
PL Deviation		Hz		_Hz
DTMF Deviation		_KHz		_KHz
Audio Deviation		KHz		_ KHz
Lowest usable Freq @ .5 Pwr		MHz		_ MHz
Highest usable Freq @ .5 Pwr		MHz		_MHz
		1 1 1		I
w 5	w 25 ·			
A 4	A 20			
T 3	т 15-			
	· 10			
	5			

Frequency

Frequency

### Radio / Tech Modifications





Notes

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### Modifications for:





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ALD-24T	∞●	AZDEN	PCS-6000	$\infty$	FL-7000	∞ +∕	FT-747	∞
ALR-22T	∞● +		PCS-7000		FT-23R	∞•	ET-757	∞
DJ-100T	∞•				FT-26	<b>∞</b> ●	FT-767G	(∞
DJ-120T	∞•	KDK	FM-240	~	FT-33R	∞ ●	FT-811	<b>、</b> ∞●
DJ-160T	∞•		FM-2033	∞	FT-73B	∞ ●	FT-815	∞ •
DJ-162T	∞•				FT-76	∞•	FT-816	~
DJ-180T	∞•	TEN TEC	PARAGON	∞	FT-209		FT-890	∞
DJ-460T	∞•		×		FT-211	∞ ●	FT-990	$\infty$
DJ-500	∞●	RANGER	AR-3300	∞ +	FT-212	∞ ●	FT-1000	∞
DJ-560	$\infty \bullet$		AR-3500	∞ +	FT-227B	∞•	FT-2200	$\infty$
DJ-580T	∞• +		· ·		FT-290	∞•	FT-2311	~
DJ-F1T	∞● +	UNIDEN	HR-2500	∞ *	FT-311	$\infty \bullet$	FT-2400	∞ ●
DR-110T	∞ ●		HR-2510	∞•	FT-411	∞•	FT-4700	∞• +
DR-112T	∞ ●		HR-2600	∞	ET-415	∞•	FT-5100	∞• +
DB-119T	∞•				FT-416	∞ •	ET-5200	∞●
DR-130T	~	RADIO	HTX-100	∞	FT-470	∞• +	FT-6200	∞●
DR-510	∞• +	SHACK			FT-530	~ .	ETH-207	) ∞
DR-570T	∞• +	And			FT-650	~	FT-ONE	~
DR-590T	∞• +		RCI-2950	∞ / /	FT-709	•	NC-29	
DR-599T	∞• +				FT-711	∞•	NC-42	
DR-600T	~	Heath	HW-2-M	∞ .	FT-712	∞ ●	FT Series	Packet
DR-1200T	•		HW-H4-M	∞	FT-727	∞•	All Models	Reset
Hand-Held	Packet		HW-24-HT	∞ +	FT-736B	∞		110001
Mobile Pa	acket		SB-1400	∞	1170011			
Standard								
. C	B ra	dios	<u></u>			~	C168A	∞ +
Cobra	<u>CE</u>	Procident S	poretor	Æ	$\checkmark$		C188A	∞
Realistic	Gemtronics	Raider Te	aberry	2//			C228A	∞●
Alaron	Hy-gain	Ranger Te	enna Phase				C468A	∞ +
Audiovox	JC Penny	RCA Tr	am				C488A	$\infty$
Browning	Johnson	RCI Tr	uetone	1			C528A	∞
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